

## **Competency Standards for Caribbean Vocational Qualifications (CVQ)**

### **CCBCG20102                      Level II in General Construction**

<b>Unit Number</b>	<b>Unit Title</b>	<b>Mandatory /Elective</b>	<b>Hours</b>
BCGCOR0001A	Carry out interactive workplace communication	Mandatory	20
BCGCOR0011A	Carry out OH&S requirements	Mandatory	40
BCGCOR0021A	Plan and organise work	Mandatory	20
BCGCOR0031A	Draw and interpret simple drawings	Mandatory	20
BCGCOR0041A	Carry out measurements and calculations	Mandatory	20
BCGCOR0051A	Use hand and power tools	Mandatory	20
BCGCOR0061A	Use small plant and equipment	Mandatory	40
BCGCOR0071A	Erect and dismantle restricted height scaffolding	Mandatory	40
BCGCOR0081A	Use simple levelling devices	Mandatory	10
BCGMAS0091A	Carry out excavation and install support	Mandatory	20
BCGMAS0101A	Carry out concreting to simple forms	Mandatory	20
BCGCOR0111A	Handle construction materials and safely dispose of waste	Mandatory	10
BCGMAS0131A	Prepare for solid plastering	Mandatory	40
BCGMAS0151A	Prepare for construction process (brick/block laying)	Mandatory	40
BCGCAR0161A	Prepare for carpentry construction	Mandatory	40
BCGMAS0181A	Mix cementitious materials (mortar and concrete)	Mandatory	10
BCGCAR0202A	Assemble simple partition frames	Mandatory	30
BCGCOR0242A	Carry out levelling	Mandatory	20
BCGCAR0252A	Erect and strip formwork for concrete work	Mandatory	20
BCGMAS0292A	Carry out concrete work	Mandatory	40
BCGCAR0312A	Use static machines	Mandatory	30
BCGCAR0322A	Make set-outs	Mandatory	20
BCGCAR0532A	Install door and window frames	Mandatory	10
BCGMAS0892A	Finish concrete	Mandatory	20
BCGMAS0922A	Cure concrete	Mandatory	20
BCGMAS1242A	Apply solid render	Mandatory	40
BCGMAS1462A	Construct straight masonry block-work	Mandatory	60
BCGTIL0121A	Prepare for wall and floor tiling	Elective	40
BCGMAS0141A	Prepare for dry wall plastering	Elective	40
BCGCOR0171A	Prepare for demolition process	Elective	40
ITICOR0011A	Carry out data entry and retrieval procedures	Elective	40
BCGPAD0191A	Prepare for painting and decorating	Elective	40
BCGCOR0212A	Prepare surfaces	Elective	40
BCGSTW0262A	Carry out steel-fixing	Elective	40
BCGCAR0282A	Use explosive power tools (EPT)	Elective	10
BCGCAR0302A	Remove/replace door and window hardware	Elective	10
BCGCAR0442A	Construct and erect timber wall framing	Elective	40
BCGCAR0662A	Erect/dismantle formwork	Elective	80
BSBSBM0012A	Craft personal entrepreneurial strategy	Elective	50

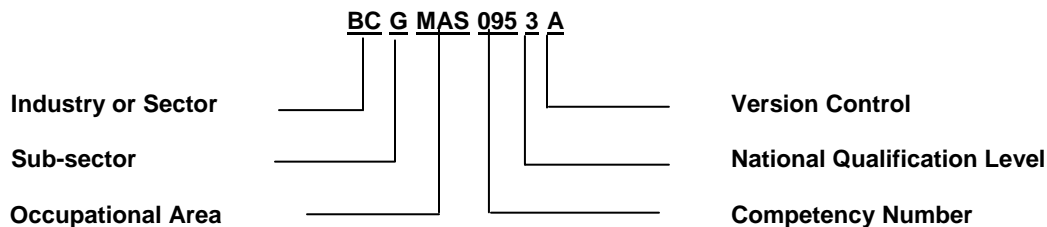
Unit Number	Unit Title	Mandatory /Elective	Hours
BCGCMH0752A	Operate hoist	Elective	20
BCGPAD0772A	Apply paint by spray	Elective	60
BCGTIL1092A	Lay and repair wall and floor tiles	Elective	160
BCGPAD1282A	Apply paint by brush/roller	Elective	80
BCGPAD1322A	Prepare surfaces for painting and decorating	Elective	40
BCGCAR0423A	Install windows to wall framing	Elective	10
BCGMAS0953A	Carry out tilt slab construction	Elective	40
BCGMAS1453A	Construct curved wall	Elective	40
BCGROF1553A	Install sheeting and cladding roofing materials	Elective	50

To be awarded this Caribbean Vocational Qualification (CVQ) all core competency standards must be achieved. Electives achieved with the qualification will be awarded unit statement of competency.

The nominal training hours are a guide for planning the delivery of Training Programmes.

#### Legend to Unit Code

Example: BCGMAS0953A



**KEY:** Man – Mandatory; MAS – Masonry; TIL – Tiling; SBM -Small Business Management  
 CAR – Carpentry; STW – Steelwork; PAD – Painting & Decorating; ROF – Roofing  
 CMH – Construction Material Handling BSB – Business Services (Business));  
 ITI - Information & Communication (Information Technology)

**BCGCOR0001A: Carry out interactive workplace communication**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform interactive communication at the workplace, and applies to all individuals working in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Receive and convey information	1.1 Verbal/written instructions received and responded to with correct actions. 1.2 Instructions conveyed and work signage responded to, with correct action. 1.3 Information conveyed in basic English so that messages are understood.
2. Carry out face-to-face routine communication	2.1 Routine instructions, messages and schedules are given or followed. 2.2 Workplace procedures are carried out according to procedures laid down by the company or supervisor. 2.3 Relevant information is assessed and analysed from a range of sources. 2.4 Information is selected and sequenced correctly.
3. Work with others	3.1 Suggestions and information are provided relevant to the planning/conduct of the activities. 3.2 Communication carried out clearly, concisely and effectively so those messages are understood.
4. Participation in simple on-site meeting processes	4.1 Participation in on-site meetings is in accordance to predetermined procedures. 4.2 Interaction carried out to achieve constructive outcome.

## RANGE STATEMENT

This unit applies to all communication requirements, associated with working with other persons at a site location and carrying out tasks under supervision.

Verbal/written instructions include directions or instructions related to a simple job/task.

Signage may include but are not limited to:

- on-site direction signs
- common site warning signs
- facility or location signs
- traffic signs

Range of information sources may include:

- instructions: oral/memos
- signage
- work schedules/work bulletins
- charts and maps

On-site meeting process may take the form of formal or informal meetings and may include:

- notification (time, place, purpose)
- item discussion
- negotiation outcome

## EVIDENCE GUIDE

Competency is to be demonstrated by the effective use of methods of communication relating to instructions, information sources and meeting procedures listed within the range statement relative to the work orientation.

### (1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- communications to include Occupational Health and Safety regulations applicable to work place operations, and organisational policies and procedures
- demonstrate appropriate communications processes prior to and during construction activities

### (2) Pre-requisite Relationship of Units

- Nil

### (3) Underpinning Knowledge and Skills

#### Knowledge

knowledge of:

- workplace safety requirements
- types of onsite meetings and their procedures
- how work schedules, charts, work bulletins and memos are used
- how instructions are conveyed in the workplace

#### Skills

The ability to:

- follow instructions for working safely
- convey information in basic English to invoke correct actions

**(4) Resource Implications**

The following resources should be made available:

- Suitable work area appropriate to the construction process
- Appropriate communication documentation relative to the task

**(5) Method of Assessment**

Competence should be assessed through direct observation and questions related to underpinning knowledge.

Competency in this unit may be determined concurrently, based upon project work.

Competency shall be assessed while work is being done under general guidance, checking at various stages of the process and at the completion of the activity, against the performance criteria and specifications.

**(6) Context of Assessment**

Competency shall be assessed in the normal or simulated workplace environment and in accordance with safe work procedures.

Assessment shall include those aspects that are consistent with the work environment of this unit.

Competency shall be assessed while work is undertaken autonomously, within a team environment.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the process.

Guidelines will be in line with statutory requirements, the specific policies, procedures and codes of practice of the enterprise.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills

**BCGCOR0011A: Carry out OH&S requirements**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform work activities to conform to Occupational Health and Safety requirements, and applies to all individuals working in the construction industry

Competency Field:

General and Civil Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1	Plan and prepare for safe work practices	1.1	Quality assurance requirements associated with company's safety operations recognised and adhered to.
		1.2	Appropriate personal protective equipment selected, correctly fitted and/or made ready for use.
		1.3	Tools and equipment selected consistent with safe work practice requirements of job, checked for serviceability and any faults reported to supervisor.
		1.4	Appropriate barricades, hoardings and signage erected, where applicable, at required job location.
2	Use safe work practices to carry out work	2.1	Work carried out safely and in accordance with Statutory regulations for OH&S requirements and company policy.
		2.2	Safety hazards and workplace accidents/incidents identified in course of work and reported in accordance with company policy.
		2.3	Industry/site safety responsibilities known and applied.
		2.4	Fire fighting equipment selected and operated correctly according to type of fire.
		2.5	Current site emergency and first aid procedures known and followed.
		2.6	Signals/sirens for blasting operations recognised and adhered to.

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| 3 | Assume responsibility for safety of self and others | 3.1 | Appropriate protective equipment correctly selected fitted and used.  |
|   |   | 3.2 | Safe manual handling techniques used and guidelines for lifting and placing followed.                                     |
|   |   | 3.3 | All safety signs, symbols and alarms adhered to.  |
|   |   | 3.4 | Safety procedures for pre-use check and operation of specified power tools/plant, machinery and equipment followed.       |
|   |   | 3.5 | Recommended safe practices in handling chemical and potentially hazardous materials followed.                             |
| 4 | Work from ladder and work platforms                 | 4.1 | Ladder and work platforms safely erected in planned location.   |
|   |   | 4.2 | Care taken to avoid overhead power lines and other obstructions.  |
|   |   | 4.3 | Head and base of ladder or work platform support secured against accidental movement.                                     |
|   |   | 4.4 | Work safely performed from ladder and work platform.  |
|   |   | 4.5 | Appropriate fall arrest equipment utilised in accordance with current OH&S guidelines.                                    |
| 5 | Use electrical power supply safely                  | 5.1 | Position of power pole/box identified for safe placement of leads.  |
|   |   | 5.2 | Framework support positioned to keep leads at correct height and prevent hazards.   |
|   |   | 5.3 | Power board visually checked for damage, water entry and stability. Area surrounding board checked for potential hazards. |
|   |   | 5.4 | Leads checked for tags and visual damage. Earth leakage protection checked for serviceability.                            |
|   |   | 5.5 | Work safely performed using electrical power supply.  |



6	Adhere to emergency procedures	6.1	Emergency equipment able to be located and used as required.
		6.2	Current work site emergency/evacuation procedures adhered to.
7	Carry out general housekeeping	7.1	Waste material disposed of safely in accordance with requirements of site and regulatory legislation.
		7.2	Unused equipment and materials safely and correctly cleaned, maintained and stored.
		7.3	Requirements of site, regulatory bodies and Occupational Health and Safety requirements observed.

## RANGE STATEMENT

Quality Assurance requirements may include:

- working environment
- adverse weather conditions
- protection of work personnel
- protection of public

Personal protective equipment may include but is not limited to:

- overalls, safety glasses/goggles, hard hat cap
- dust masks/respirator, safety boots
- ear plugs/muffs
- gloves

Regulatory legislation may include:

- OH&S, Dangerous goods

Manual handling techniques used in accordance with current Occupational Health and Safety.

Emergency equipment and procedures include:

- fire fighting
- medical and first aid
- evacuation

Ladders and work platforms include:

- extension ladders
- step ladders
- trestle ladders
- simple work platforms

Power connections include:

- isolation transformer
- power pole
- switch board area

Safety responsibilities apply to:

- personal protection
- safe interactive work practices (duty of care)
- protection of public and environment

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by safely and effectively carrying out safe work practices within the range of variables statement relevant to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- demonstrate application of organisational policies and procedures including Quality Assurance requirements where applicable
- carry out correct procedures prior to and during construction process
- safe and effective operational use of tools, plant and equipment
- carry out appropriate applications in accordance with regulatory and legislative requirements

### (2) Pre-requisite Relationship of Units

- Nil

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- materials
- Factory's Act
- other relevant acts, regulations and codes of practice
- company policy

#### Skills

The ability to:

- work safely to instructions
- use power and hand tools
- select material to requirements
- communicate effectively
- handle material

### (4) Resource Implications

The following resources should be made available:

- Suitable work area appropriate to the construction process
- Appropriate equipment, materials and documentation to comply with OH&S legislation and/or company policies
- Hand and power tools, plant and equipment appropriate to the construction process

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based upon integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0021A: Plan and organise work**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively plan and organise work assignments, and applies to all individuals working in the construction industry.

Construction Field:

General Construction

**ELEMENT OF  
COMPETENCY****PERFORMANCE CRITERIA**

1	Identify work requirements	1.1	Instructions for work schedule and performance and quality assurance requirements received, understood and clarified where necessary.
2	Plan process to complete work	2.1	Work identified, prioritised and sequenced to achieve effective completion of work. Major construction process/sequence identified.
3	Select tools, equipment and materials	3.1	Personal protective equipment correctly identified and selected to suit job requirements.
		3.2	Tools, equipment and materials selected to suit job requirements.
		3.3	Key functions of major construction plant and equipment identified.
4	Demonstrate safe and efficient sequence of work	4.1	Work performed safely and in a logical and efficient sequence.
		4.2	Worksite kept clean and clear of debris.
		4.3	Tools and equipment safely located when not in immediate use.
5	Modify plan	5.1	Workplace modified to overcome unforeseen developments that occur as work progresses.
		5.2	Modifications to work plan, based on experience, are identified and incorporated into successive work activities.
6	Report outcomes	6.1	Verbal report provided on completed activities.

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| 7 | Clean up | 7.1 | Unused materials safely stacked for removal.         |
|   |          | 7.2 | Debris and waste material removed from job location. |
|   |          | 7.3 | Worksite left clean, safe and secure on completion.  |
|   |          | 7.4 | Tools and equipment cleaned, maintained and stored.  |

## RANGE STATEMENT

Work organisation sequence may range from receiving instructions, to carrying out task, to cleaning up task.

Work plan may be either written or verbal and may include the following:

- preparation of work area
- selections of tools, equipment and materials
- handling of materials, tools and equipment
- housekeeping requirements

Work schedule may be carried out in a singular application or in a team situation.

Work schedule and performance may have to adhere to Quality Assurance policy and procedures.

## EVIDENCE GUIDE

Competency is to be demonstrated by safe and effective preparation using any of the range of work sequences listed within the range of variables statement relative to the work environment.

### (1) Critical Aspects and Evidence

It is essential that competence is observed in the following aspects:

- indicate compliance with Occupational Health and Safety regulations applicable to workplace operations including relevant statutory regulations and legislation
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during the application of construction process
- communicate to enable efficient individual/organisational planning of work

### (2) Pre-requisite Relationship of Units

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools
- hand tools and equipment
- materials appropriate to the task
- materials handling
- quality Assurance

Skills

The ability to:

- work safely to instructions
- use power tools and hand tools
- handle material
- select material
- apply Quality Assurance

**(4) Resource Implications**

The following resources should be made available:

- general construction materials appropriate to the particular construction process
- hand and power tools appropriate to the construction process
- suitable work area appropriate to the construction process

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based upon integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## BCGCOR0031A: Draw and interpret simple drawings

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively draw and interpret simple layout drawings and sketches, and applies to individuals working in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1	Prepare for drawing	1.1	Drawing instruments and supplies are correctly identified and selected.
		1.2	Alphabet of lines is identified and applied with all lines distinct, easily read and of the appropriate line weight and type.
		1.3	Measurements are performed using appropriate scales.
		1.4	Lettering is constructed distinctly and is easily read.
2	Draw geometric constructions	2.1	The completed drawing illustrates a series of geometric shapes and activities.
		2.2	The finished drawing is neat and clear of smudges.
3	Construct multi-view (orthographic 2-D) drawing	3.1	The drawing illustrates three views of specified object with correct line representation.
		3.2	The finished multi-view drawing is constructed correctly.
4	Develop a pictorial (3D) drawing	4.1	The drawing has a correct view orientation (isometric).
		4.2	The complete pictorial (3D) drawing is correctly developed with hidden features.
5	Construct and dimension drawings	5.1	All major features on the drawing are appropriately dimensioned to correct specification.
		5.2	All necessary details and information are shown.
6	Apply notes and leaders	6.1	The finished drawing is neatly and appropriately labelled.



		6.2	Completed drawing illustrates correct application of notes and leaders.
7	Prepare freehand sketch	7.1	Sketch correctly drawn with appropriate views where applicable.
		7.2	Necessary dimensions are shown and instructions and/or information conveyed by appropriate use of notes.
8	Interpret details from sketches and drawings	8.1	Components, assemblies or objects correctly identified.
		8.2	Commonly used symbols and abbreviations are recognised.
		8.3	Dimensions and instructions are identified and followed as required.
		8.4	Material requirements are correctly identified as required.

## RANGE STATEMENTS

This unit applies to the preparation and interpretation of simple working drawings and sketches of building components or structures

Drawing instruments and supplies:

- drafting kit
- CAD workstation
- drafting paper
- drawings/modules/photographs

Alphabet of line:

- object line
- hidden line
- centre line
- section line
- dimension
- extension line
- cutting line
- short break line
- phantom line

Measurement systems:

- metres/centimetres
- metric(SI) system

Types of scale:

- architectural
- metric
- engineering
- civil

Geometric construction to include:

- circles
- regular polygons with four, six and eight sides
- pentagon inscribed within measured circle
- ellipse
- triangles with specified angles
- arcs thru three points; tangent to two circles

Multi-view (orthographic 2-D) drawings:

- full scale (1:1) orthographic 3-view drawing using third angle projection with top, front and right side view – show all hidden features and centrelines

Pictorial (3-D) drawing to include:

- isometric corner with left and right side lines each 30 degrees up from horizontal and third line at a vertical, with all three lines joining in a common intersection
- full scale (1:1) basic isometric drawing

Dimension drawings:

- dimensioning styles and methods: coordinate, linear/datum
- dimensioning 2-D drawing
- dimensioning complex shapes: spheres, cylinders, tapers, pyramids

## EVIDENCE GUIDE

Competency is to be demonstrated by developing and effectively reading and interpreting simple drawings and sketches to locate or identify specified features or specifications in accordance with the performance criteria and the range listed within the range statement.

### (1) Critical Aspects and Evidence

It is essential that competence is observed in the following aspects:

- identify and understand various types of drawings
- identify alphabet of lines, scales, lettering, dimensions, symbols, abbreviations and key features
- identify title panel and reference date of drawings

### (2) Pre-requisite Relationship of Units

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- types and use of drawing instruments and supplies
- identification of alphabet of lines, line type variation, order of usage and application on drawings
- types of scale and proportion and how they are used for measurement
- symbols, dimensions and terminology
- types of drawings and their applications

Skills

The ability to:

- make simple freehand sketches
- prepare technical drawings with drawing instruments and with Auto CAD
- read and interpret sketches and working drawings
- measure accurately
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- drawing instruments/CAD
- drawing supplies
- objects for drawing

**(5) Method of Assessment**

Competency may be assessed in a training institution under direct supervision with regular checks by the instructor.

Competency in this unit would be determined by an individual working alone or based upon integrated project work.

Assessment would be continuous by checking at the various stages of the job application in accordance with the performance criteria.

The candidate will have access to drawing instrument, equipment, materials and documentation required

**(6) Context of Assessment**

Competency should be assessed in a classroom environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## BCGCOR0041A: Carry out measurements and calculations

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively carry out measurements and calculation of work to required tolerance, and applies to individuals working in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Obtain measurements	1.1	Accurate measurements obtained to job instruction using rule, tape and/or square.
		1.2	Quality Assurance requirements associated with company's construction operations recognised and adhered to.
2.	Perform simple calculations	2.1	Simple calculations involving length, perimeter, mass and volume using four basic operations (+, -, x, /), are carried out.
		3.1	Measurements or quantities estimated (approximately) on site or from job instruction.
3.	Estimate approximate quantities	3.2	Information obtained correctly from job instruction.
		3.3	Measurements correctly identified/recorded without error.
		3.4	Quantities of materials suitable for work undertaken are calculated and recorded to job instructions.
		3.5	Costs for a simple project estimated to be within + or - 10%.

### RANGE STATEMENT

This unit applies to simple projects applicable to:

- timber frames
- structural steelwork
- concrete
- brick/block work
- joinery
- tiling
- sheeting/panelling
- plastering
- final finishes
- fences
- formwork
- excavation work

Materials include all materials utilised in construction of commercial, industrial/domestic and civil construction projects, including hardware items.

Calculations to include:

- area
- perimeter
- volume
- mass
- scales
- ratios (ingredients/elements and triangulation)
- proportion

Job instruction may involve:

- verbal direction/instruction
- written instruction
- provision of job drawing and details

## EVIDENCE GUIDE

Competency is to be demonstrated by the effective calculation of measurements and calculations of materials in accordance with the range listed in the range statement, relevant to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- communicate effectively to enable accurate calculations and measurements
- demonstrate effective use of measuring devices
- accurate measurements taken and recorded
- perform simple calculations to specifications
- estimate quantities and costs to requirements

### (2) Pre-requisite Relationship of Units

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- drawings and specifications
- materials relevant to the construction process
- basic operations in simple geometry, measurement and calculations
- costing relative to the construction process

Skills

The ability to:

- read and interpret drawings
- measure and calculate manually
- record measurements
- operate electronic calculating devices
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- information on construction materials appropriate to the relevant construction process
- suitable work area appropriate to the activity
- suitable site plans/drawings and/or specifications
- measuring and calculating devices

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based upon integrated project work.

Assessment may be intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



**BCGCOR0051A: Use hand and power tools**

Competency Descriptor:

This unit deals with skills and knowledge required to competently select and use appropriate hand and power tools of construction trades, and applies to individuals in the construction industry.

Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1	Identify hand and power tools	1.1	Regular power tool applications in workshop operations recognised.
		1.2	Types of hand and power tools and their functions identified.
		1.3	Sources of power supply recognised.
2	Select hand tools	2.1	OH&S requirements for using hand tools recognised and adhered to.
		2.2	Appropriate personal protective equipment selected, correctly fitted and used.
		2.3	Hand tools selected consistent with needs of job.
		2.4	Tools checked for serviceability and safety and any faults reported to supervisor.
		2.5	Equipment selected to hold or support material for power tools application where applicable.
3	Use hand tools	3.1	Material located and held in position for hand tool application.
		3.2	Hand tools safely and effectively used according to their intended use.
		3.3	Hand tools safely located when not in immediate use.
4	Select power tools	4.1	Occupational Health and Safety (OH&S) requirements for using power tools recognised and adhered to.
		4.2	Appropriate personal protective equipment selected, correctly fitted and used.

- 4.3 Power tools and leads/hoses selected consistent with needs of job in accordance with conventional work practice.
  - 4.4 Power tools and leads/hoses visually checked for serviceability/safety in accordance with OH&S requirements and any faults reported to supervisor.
  - 4.5 Equipment selected to hold or support materials for power tool application where applicable.
- 5 Establish power supply to work location
  - 5.1 Route identified for safe placement of leads/hoses clear of hazards.
  - 5.2 Electric power leads run out to power supply and supported overhead clear of traffic or covered if presenting possible trip hazard.
  - 5.3 Electric power leads connected to supply and power board or direct to power tool.
  - 5.4 Air hoses run out to compressed air supply and covered if presenting possible trip hazard.
  - 5.5 Hose connected to power tool and air supply.
- 6 Use power tools
  - 6.1 Material located and held in position for power tool application where applicable.
  - 6.2 Power tools safely and effectively used in application processes.
  - 6.3 Power tools safely located when not in use.
- 7 Clean up
  - 7.1 Power tools cleaned, maintained and stored.
  - 7.2 Power leads/hoses cleaned, visually checked and stored.
  - 7.3 Equipment cleaned, maintained and stored.
  - 7.4 Work area cleared and waste removed.

## RANGE STATEMENT

Hand tools include, but are not limited to:

- adjustable spanners
- bars (crow and pinch)
- bolt cutters
- brooms
- chisels
- hacksaws
- handsaws
- hammers
- measuring tapes
- nips
- picks/mattocks
- pliers
- sealant gun
- shovel/spades
- sledge hammers
- spanners and wrenches
- spirit level, straight edge
- string lines
- trowels and floats
- wire cutters
- paint brushes/rollers
- spatula/putty knives

Power supply to include but not limited to:

- electricity
- compressed air

Power tools include:

- drills
- nail guns
- staplers
- screwdrivers
- sanders
- angle grinders
- pneumatic wrenches
- circular saw
- jig saws
- planers
- routers

Personal protective equipment may include:

- overalls
- boots
- hard hat/cap
- safety glasses/goggles
- gloves
- ear plugs/muffs
- face masks/respirators

OH&S requirements may include:

- workshop/worksite safe working practices
- use of tools and equipment
- use of power tools
- safe handling and storage of materials

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective operation of particular power and hand tools listed within the range of variables statement relevant to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to and during use of hand tools and power tools
- demonstrate safe and effective operational use of tools and equipment
- interactively communicate with others to ensure safe and effective operations

### (2) Pre-requisite Relationship of Units

Competency in this unit may be determined concurrently based upon integrated project work using the following units:

- |                           |   |
|---------------------------|---|
| • BCGCOR0011A             | Carry out OH&S requirements   |
| • BCGCOR0061A             | Use plant and equipment   |
| • BCGCOR0041A             | Carry out measurements and calculations                             |
| • BCGCOR0111A             | Handle construction materials and safe disposal of waste            |
| • BCGMAS0121A-BCGPAD0191A | Prepare for the construction process (relative to work orientation) |

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements and OH&S legislation
- portable power tools
- hand tools and equipment
- materials
- materials handling whilst operating tools

#### Skills

The ability to:

- work safely to instructions
- apply appropriate hand-eye co-ordination in the use of tools
- handle/hold materials during operation of tools
- select appropriate tools for material usage
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction materials
- hand and power tools appropriate to the construction process
- plant and equipment appropriate to the construction process
- suitable work area appropriate to the construction process
- appropriate OH&S safety resources

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures .

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0061A: Use small plant and equipment**

Competency Descriptor:

This unit deals with the skills and knowledge required to safely and efficiently operate small construction plant and equipment, and applies to individuals working with ancillary equipment operation/masonry in the construction industry

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Identify plant and equipment, their operations and safety requirements	1.1 Types and function of plant/equipment used in construction process identified. 1.2 Method of operation of plant/equipment identified and understood, relative to manufacturer's recommendations. 1.3 Occupational Health and Safety (OH&S) requirements for guarding and cut off switches identified. 1.4 OH&S requirements for personal protective equipment associated with using machines identified.
2. Select plant and equipment	2.1 OH&S requirements for operating and using plant and equipment recognised and adhered to. 2.2 Appropriate personal protective equipment selected, correctly fitted and used. 2.3 Plant and equipment selected consistent with needs of job. 2.4 Plant and equipment checked for serviceability/safety and faults reported to supervisor.
3. Use plant and equipment	3.1 Plant and equipment safely and effectively used. 3.2 Site hazards identified in use of plant and equipment and correct procedures used to eliminate or minimise risk. 3.3 Plant and equipment safely located when not in immediate use.

## 4. Clean up

## 4.1 Plant and equipment cleaned, maintained and stored.

**RANGE STATEMENT**

This unit applies to all small plant and equipment used in construction work

Plant and equipment includes but is not limited to:

- air compressor and hoses
- concrete mixer
- industrial wet and dry vacuum cleaner
- pallet trolley
- rollers
- compactors
- pumps and hoses
- brick/masonry saw
- terrazzo grinders
- ladders
- trestles and planks
- wheelbarrows

Personal protective equipment may include:

- overalls
- boots
- hard hat/cap
- safety glasses/goggles
- gloves
- ear plugs/muffs
- face masks/respirators

OH&S requirements are to be in accordance with relevant Statutory regulations, which may include:

- workshop/worksite safety practices
- control of noise and dust
- use of ladders and working platforms
- control of exhaust emission
- isolation of work areas

Reporting of faults may be written or verbal.

**EVIDENCE GUIDE**

Competency is to be demonstrated by the safe and effective operation of particular plant and equipment listed within the range of variable s statement relevant to the work orientation.



**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of processes
- demonstrate safe and effective operational use of tools, plant and equipment
- demonstrate and show understanding of manufacturer's specifications and recommendations
- interactively communicate with others to ensure safe and effective workplace operations

**(2) Pre-Requisite Relationship of Units**

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools applicable to the construction process
- hand tools and a range of plant and equipment
- materials handling relevant to plant and equipment use
- workplace communication processes

Skills

The ability to:

- work safely to instructions
- use power tools, hand tools, plant and equipment applicable to the construction process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- hand and power tools appropriate to the construction process
- plant and equipment appropriate to the construction process
- suitable work area appropriate to the construction process
- appropriate OH&S safety resources

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0071A: Erect and dismantle restricted height scaffolding**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively and safely erect and dismantle scaffolding at specified height (not exceeding 4 meters), and applies to individuals working at elevated positions in the building and construction industry

Competency Field:

General construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1.	Plan and prepare work	1.1	Occupational Health and Safety (OH&S) requirements for tasks and workplace environment recognised and adhered to.
		1.2	Location and scope of scaffolding/equipment determined from job drawings or supervisor's instructions.
		1.3	Appropriate personal protective equipment selected, correctly fitted and used.
		1.4	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.
		1.5	Scaffolding/equipment components selected consistent with requirements of job.
2.	Erect safety barriers	2.1	Safety barriers erected, where applicable, to isolate site work area.
		2.2	Relevant signage installed where required to OH&S requirements.
3.	Erect scaffolding	3.1	All work undertaken safely and to supervisor's prescribed procedures.
		3.2	Erection site prepared to meet job requirements.
		3.3	Necessary signage prepared to meet job requirements.
		3.4	Scaffolding/equipment erected to plan in accordance with safe work practices, OH&S and manufacturers requirements.

4.	Dismantle scaffolding	4.1	Work undertaken safely and according to reverse procedures for erecting.
		4.2	Scaffolding/equipment dismantled in accordance with site procedures and critical structural safety requirements.
5.	Clean up	5.1	Site cleaned and cleared of all tools, excess material and waste and left in safe condition.
		5.2	Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to the erection of scaffolding up to 4m in height, which must be constructed in accordance with:

- Guidelines for Scaffolding, and
- General requirements for erecting scaffolding

Personal protective equipment may include:

- overalls
- jacket
- boots
- hard hat
- safety glasses
- gloves
- ear plugs/muffs
- dust masks

The range of scaffolding equipment associated with this unit includes:

- standing prefabricated tower scaffolds
- tube and fitting scaffolds to 4 metres height
- fall protection devices
- catch platforms
- bracket scaffolds

Tools and equipment may include:

- spanners
- shovels
- hammers
- picks
- crow bars
- ladders

Work is to be undertaken in accordance with statutory regulatory and legislative requirements for Occupational Health and Safety. Work must be supervised and undertaken in a team situation.

Supervision instruction may involve:

- verbal direction/instruction
- written instruction
- provision of sketch/drawing and details

Reports of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective erection and dismantling of different types of restricted height scaffolding listed within the range of variables statement relevant to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction process
- demonstrate safe and effective operational use of scaffolding tools and equipment
- erect scaffolding plumb and brace for stability
- interactively communicate with others to ensure safe and effective erection and dismantling operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A      Carry out OH&S requirements
- BCGCOR0051A      Use hand and power tools

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- scaffolding and basic working platforms
- hand tools
- materials
- materials handling
- vertical and horizontal triangular concepts

Skills

The ability to:

- work safely to instructions
- use hand tools
- handle material
- select material
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- construction materials appropriate for scaffolding
- hand tools and equipment appropriate to the construction process
- suitable work area appropriate to the construction process
- information on OH&S requirements

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpins effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills .

**BCGCOR0081A: Use simple levelling devices**

## Competency Descriptor:

This unit deals with the skills and knowledge required to competently select and use levelling devices, and applies to individuals working in the building and Construction industry.

## Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1	Plan and prepare work	1.1	Occupational Health and Safety (OH&S) requirements recognised and adhered to in accordance with application tasks and workplace environment.
		1.2	Requirements of job identified from drawings or instructions.
		1.3	Appropriate personal protective equipment selected, correctly fitted and used.
		1.4	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.
		1.5	Quality Assurance requirements recognised and adhered to in accordance with company's construction operations.
2	Set up and use levelling device	2.1	Heights to be transferred identified from given instructions or drawings.
		2.2	Device assembled and filled with water to required level with air bubbles removed.
		2.3	Height transferred to required locations to a tolerance of + or - 5mm over 3 metres.
3	Transfer heights with straight edge and spirit level	3.1	Heights to be transferred identified from given instructions/drawings or given marked level.
		3.2	Height transferred to required location to + or - 5mm over 3 metres.
4	Maintain given level or specified slope with boning rods	4.1	Heights of each end of line to be boned established to given levels.



	4.2	End of boning rods securely fixed to required heights.
	4.3	Heights of intermediate points sighted and marked with boning rods to a tolerance of + 10mm.
5	Clean-up	5.1 Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to using simple levelling devices to carry out basic exercises in transferring levels and/or maintaining a line of a slope.

Levelling and lining devices include:

- water level
- spirit level
- boning rods
- line level

Heights or levels may be given by:

- drawing/sketch indicating mark
- verbal or written instruction indicating level or mark
- datum/survey peg fixed into ground
- chalk or nail mark on paved/concrete surface
- mark on vertical surface

Associated tools and equipment include:

- string line
- wooden/steel pegs
- straight edge
- hammer
- chalk line

Personal protective equipment may include:

- overalls
- boots
- hard hat/cap
- safety glasses
- dust jacket
- masks/respirators

Work may be carried out under supervision and in a team situation or individually.

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the effective application of the different types of levelling devices listed within the range statement relative to the work orientation.

**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of levelling and boning processes
- demonstrate safe and effective handling and operational use of levelling device
- indicate care in accurately transferring levels to other locations
- interactive communication with others to ensure safe and effective levelling operations.

**(2) Pre-requisite Relationship of Units**

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- hand tools
- measurement and calculation
- Quality Assurance
- range of levelling devices
- horizontal/vertical concepts

Skills

The ability to:

- work safely to instructions
- measure accurately
- use hand tools
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction materials appropriate to levelling
- hand tools appropriate to levelling and lining
- equipment appropriate to the activity processes
- suitable work area appropriate to the activities
- suitable plans/drawings and specification

**(5) Method of Assessment**

Competency should be assessed while work is being done, under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit should be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## BCGMAS0091A: Carry out excavation and install support

### Competency Descriptor:

This unit deals with the skills and knowledge required to effectively carry out excavation work and to install support for excavation, and applies to individuals working in trenching and foundation work in the construction industry.

### Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Plan and prepare work	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Occupational Health and Safety (OH&S) requirements recognised and adhered to in accordance with application tasks and workplace environment.
		1.3	Appropriate personal protective equipment selected, correctly fitted and used.
		1.4	Tools and equipment requirements identified to supervisor's instructions, consistent with the needs of the job.
2.	Locate excavation and erect safety equipment	2.1	Excavation located from instruction.
		2.2	Site pegs installed, service markers identified and excavation limits marked.
		2.3	Safety barricades, signs and lights erected in positions as required by OH&S requirements.
3.	Select tools and equipment	3.1	OH&S requirements associated with use of tools and equipment recognised and adhered to.
		3.2	Personal protective equipment items selected in accordance with excavation method and conditions correctly fitted and used.
		3.3	Hand tools and equipment selected consistent with the needs of the job, checked for serviceability and any faults reported to supervisor.

- |    |                                      |     |  |
|----|--------------------------------------|-----|--|
| 4. | Dig excavations by hand              | 4.1 | Where appropriate temporary drainage system established to divert surface and subsurface water to storm water drainage system. |
|    |                                      | 4.2 | Excavations safely dug with hand tools under direction.  |
|    |                                      | 4.3 | Service markers or taped areas identified.   |
|    |                                      | 4.4 | Damage or interference with underground services (power, water, gas, telephone) avoided during excavation process.             |
|    |                                      | 4.5 | Excavations cleaned out with hand tools, free from loose material.   |
| 5. | Assist machine excavation operations | 5.1 | Machine operator assisted with excavation by verbal and trimming support, ensuring it is to line and depth.                    |
|    |                                      | 5.2 | Excavation cleaned out by hand according to job requirements and instructions.   |
| 6. | Install excavation support           | 6.1 | Excavation works carried out in accordance with regulatory authority's requirements.   |
|    |                                      | 6.2 | Trench/excavation support installed to instruction according to OH&S regulations.  |
| 7. | Clean up                             | 7.1 | Site cleaned and cleared of unwanted excavated material.   |
|    |                                      | 7.2 | Tools cleaned, maintained and stored.  |

## RANGE STATEMENT

This unit applies to excavations carried out by hand and assisting excavator operators with their operation.

This unit applies to trench/excavation depth not exceeding 1.5m excavation and includes but is not limited to:

- post holes
- pits
- pad excavations
- trenches
- levelling of work area

Regulatory authorities are those under the Statutory Legislation governing:

- water
- sewerage
- gas
- electricity
- telephone

OH&S requirements are to be in accordance with the Statutory Legislation and regulations.

Work is to be undertaken in a team situation or individually under supervision.

Reporting of faults may be written or verbal.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective excavation and/or support of at least two different types of excavations from those listed within the range of variables statement, relevant to the work orientation.

### (1) Critical Aspects and Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during excavation processes
- identify and understand instruction relevant to the location of excavation
- demonstrate safe and effective operational use of tools and equipment
- interactively communicate with others to ensure safe and effective operations.

### (2) Pre-requisite Relationship of Units

- BCGCOR0001A Carry out interactive workplace communication
- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- hand tools and equipment
- materials handling
- measurement and calculations
- workplace communications
- regulatory authority's requirement for excavation/support
- range of "in ground" services and relevant markers/identifiers
- types of soil

Skills

The ability to:

- work safely to instructions
- use hand tools and equipment
- handle material
- measure relevant to excavation process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction materials for excavation support
- hand tools appropriate to excavation processes
- work area appropriate for the excavation activities
- appropriate OH&S safety resources to suit excavation location

**(5) Method of Assessment**

Competency shall be assessed while work is being done, under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work. Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



**BCGMAS0101A: Carry out concreting to simple forms**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively and safely carry out concreting to simple formwork, and applies to all individuals working in the preparation and placing of formwork and concrete.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

- | <b>ELEMENT OF COMPETENCY</b>       | <b>PERFORMANCE CRITERIA</b>   |
|------------------------------------|---|
| 1. Select tools and equipment      | 1.1 Quality Assurance requirements recognised and adhered to in accordance with company's construction operations.<br>1.2 Occupational Health and Safety (OH&S) requirements recognised and adhered to in accordance with application tasks and workplace environment.<br>1.3 Appropriate personal protective equipment selected, correctly fitted and used.<br>1.4 Tools and equipment selected to instructions consistent with job requirements checked for serviceability and any faults reported to supervisor. |
| 2. Erect and strip simple formwork | 2.1 Design of formwork identified from drawings/supervisors instructions.<br>2.2 Formwork safely erected on commencement and stripped on completion under direction of supervisor.<br>2.3 Stripping agent applied to erected formwork, where appropriate.<br>2.4 Timber components dewatered following stripping of formwork.<br>2.5 All components cleaned, stacked and stored for re-use or bundled for removal.  |
| 3. Place and tie reinforcement     | 3.1 Reinforcing components safely handled and carried to required position.<br>3.2 Reinforcing bars, rods, stirrups and mesh positioned under supervisor's directions.<br>3.3 Bar chairs and spacers located in place, checking minimum edge cover under the direction of supervisor.   |

- |    |                |     |  |
|----|----------------|-----|--|
| 4. | Place concrete | 4.1 | Formwork/excavation cleaned of excess material and debris prior to concrete placement.                         |
|    |                | 4.2 | Concrete correctly proportioned and mixed and/or safely transported by wheelbarrow and placed under direction. |
|    |                | 4.3 | Pump line/chute controlled and concrete placed as directed.  |
|    |                | 4.4 | Concrete spread as directed to specified levels.   |
|    |                | 4.5 | Concrete consolidated under direction and screeded to finished levels as directed.                             |
|    |                | 4.6 | Surface of concrete finished as directed to specified finish.  |
| 5. | Clean up       | 5.1 | Formwork components removed from site.   |
|    |                | 5.2 | Pour site and surrounds cleared of concrete spills and other debris and surface left in safe condition.        |
|    |                | 5.3 | Worksite cleared of debris and unused materials.   |
|    |                | 5.4 | Tools and equipment cleaned, maintained and stored.  |

## RANGE OF STATEMENT

This unit applies to placing concrete to simple forms and excavations which includes:

- post holes
- trench foundations
- pad foundations
- slabs
- pathways
- simple concrete aprons
- channels
- garden edges

Formwork in this unit applies to edging forms where structural components would include:

- edge boards
- pegs
- struts
- bracing

Personal protective equipment may include:

- overalls
- boots
- hard hat/cap
- safety glasses/goggles
- gum boots
- face masks
- waterproof pants and jacket

Concrete finishes include:

- wood floated
- steel floated
- broom brushed

Excess material and debris includes:

- excavated loose soil
- off cut timber
- paper
- rags
- sticks
- nails

Concrete placement methods include:

- shovel
- wheelbarrow
- chute
- pump line

Work is to be undertaken in a team situation or individually under supervision.

Reporting of faults may be verbal or written.

OH&S requirements are in accordance with Statutory requirements.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe installation of formwork, reinforcement and concrete using any two of the simple forms listed within the range statement relevant to the work orientation.

### (1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during construction processes
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate with others to ensure safe and effective operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- hand tools and equipment
- concrete and formwork materials
- materials handling
- measurement and proportion
- transporting and placing concrete
- levelling equipment
- simple formwork and reinforcement components
- select and handle materials appropriate to concreting processes

Skills

The ability to:

- work safely to instructions
- measure relative to the concreting process
- use power tools and hand tools
- mix concrete by hand
- use simple levelling equipment
- communicate effectively
- select and handle materials appropriate to concreting processes

**(4) Resource Implications**

The following resources should be made available:

- general construction materials relevant to forming, re inforcing and placement of concrete
- hand tools and power tools appropriate to construction process
- tools and equipment appropriate to construction process
- suitable work area appropriate to concreting process
- information relevant to OH&S requirements

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on inte grated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## **BCGCOR0111A: Handle construction materials and safely dispose of waste**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively and safely handle construction materials, and to dispose of waste in a safe and environment friendly manner. It applies to individuals working in the construction industry.

Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1	Plan and prepare work	1.1	Occupational Health and Safety (OH&S) requirements associated with application tasks and workplace environment recognised and adhered to.
		1.2	Appropriate personal protective equipment selected, correctly fitted and used.
		1.3	Quality Assurance requirements associated with company's construction operations recognised and adhered to.
		1.4	Tools and equipment for handling materials/goods, non -toxic waste, selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.
2	Correctly manual handle, sort and stack construction material	2.1	Common construction materials recognised and selected for sorting and stacking/stockpiling to supervisor's instructions and/or specifications.
		2.2	Handling characteristics of materials identified and appropriate handling techniques applied.
		2.3	Specific handling requirements for hazardous materials applied.
		2.4	Materials stored, stacked/stockpiled and protected, clear of traffic ways, so they are easily identified, retrieved and not damaged.
		2.5	Appropriate signage and barricades erected where applicable to isolate stored materials from workplace traffic or access.
		2.6	Correct manual handling techniques used.

3	Prepare for mechanical handling of materials	3.1	Materials stacked/banded for mechanical handling in accordance with type of material and plant/equipment to be used.
		3.2	Dogman/rigger assisted with loading, unloading, moving, locating and/or installing materials.
		3.3	Materials safely handled with assistance of pallet trolley, forklift or hoist.
4	Handle and remove waste safely	4.1	Waste materials handled correctly and safely according to MSDS and requirements of regulatory authorities.
		4.2	Hazardous material identified for separate handling.
		4.3	Non-toxic materials removed using correct procedures.
		4.4	Dust suppression procedures used to minimise health risk to work personnel and others.
5	Clean up	5.1	Tools and equipment cleaned, maintained, and stored.
		5.2	Unused materials safely stacked/stockpiled stored.
		5.3	Waste materials disposed of safely.
		5.4	Site cleaned and cleared of debris and unwanted material.

## RANGE STATEMENT

Tools and equipment includes but is not limited to:

- brooms
- hoses
- shovels
- rakes
- wet and dry industrial vacuum cleaners
- wheelbarrows
- pallet trolley
- materials hoists
- forklifts

Construction materials include but are not limited to:

- bricks and concrete masonry
- mortar components – cement, coarse aggregate, sand
- timber
- structural steel sections/components
- concrete
- scaffolding components, pipe sections
- plywood and particle board
- metal sheeting
- steel reinforcement
- insulation
- glass
- paints and sealants
- plaster sheeting

Protection of stacked/stored materials may include:

- covering
- tying or banding
- barricades
- signs
- locked away (hazardous materials)

Dust suppression procedures may include:

- spraying with water
- covering
- use of vacuum cleaner

Waste material and debris include but are not limited to:

- banding straps
- packing pieces
- broken or damaged goods
- cardboard
- plastic
- paper
- loose material

Removal of materials to include processes of recycling and salvage where applicable.

OH&S requirements to be in accordance with (Statutory/Territory) legislation and regulations.

Work to be undertaken as part of a team or individually under supervision of appropriately certificated persons where applicable.

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the effective handling and storing/stacking of appropriate construction materials listed within the range of variables statement, relevant to the work orientation.

### (1) Critical Aspects and Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations and State/Territory legislation applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of materials handling processes
- demonstrate safe and effective operational use of tools and equipment
- demonstrate safe application in the process of cleaning up
- interactively communicate with others to ensure safe and effective operations



**(2) Pre-requisite Relationship of Units**

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant codes and regulation
- hand tools and equipment
- materials
- materials handling
- Quality Assurance
- range of communication mediums (verbal and non-verbal)

Skills

The ability to:

- work safely to instructions
- use hand tools
- handle materials
- select material
- measure
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction materials relative to construction processes
- plant and equipment appropriate to handling processes
- hand tools appropriate to handling processes
- suitable work area appropriate to construction process
- MSDS information

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency shall be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS0131A: Prepare for solid plastering**

## Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare the process for carrying out solid plastering work, and applies to individuals working in masonry in the construction industry.

## Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Plan for construction process	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
	1.2	Preparation and planning requirements identified from drawings/work location and/or supervisor's instructions.
	1.3	OH&S requirements identified and adhered to in accordance with application tasks and workplace environment.
	1.4	Safety hazards identified and correct procedures adopted to minimise risk to self and others.
	1.5	Materials selected according to supervisor's instructions safely handled and stored/located ready for application.
	1.6	Appropriate personal protective equipment selected, correctly fitted and used.
	1.7	Tools and equipment selected consistent with the job requirements, checked for serviceability and any faults reported to supervisor.
	1.8	Fixing/fasteners selected consistent with the job requirements where applicable and checked for serviceability.
2. Prepare materials selected for construction process	2.1	Activities for material preparation identified from specifications or supervisor's instructions.
	2.2	Material preparation carried out to satisfy requirements of application process.
3. Prepare work area suitable for construction process	3.1	Activities to be carried out in work area identified from surface to be covered, method of application and access to surface.

		3.2	Work area prepared for construction process according to supervisor's instructions.
4.	Use tools, plant and equipment appropriate for construction process	4.1	Regular hand and power tools suitable for application process identified to job requirements.
		4.2	Hand and power tools used safely and effectively to carry out processes where applicable.
5.	Prepare background of brick, concrete or blockwork for solid plastering	5.1	Structure identified and surface prepared. Depressions patched with suitable material to supervisor's instructions.
		5.2	Concrete surface where appropriate is roughened or adhesive applied.
		5.3	Materials for scratch coat proportioned and mixed to instructions ready for application to wet surface.
6.	Clean up	6.1	Materials stacked/stored for re-use or disposed of.
		6.2	Work area cleared.
		6.3	Tools and equipment cleaned, maintained and stored.

## RANGE OF VARIABLES

This unit applies to the preparation and construction processes carried out in preparing for the application of solid plastering to surfaces.

Background surfaces for application of solid plastering include but not limited to:

- concrete
- concrete block work
- brickwork
- stonework
- polystyrene
- expanded metal or bird wire

Construction process includes:

- application of solid plaster
- preparation of surfaces
- finish of surfaces
- workplace preparation

Material preparation may include:

- locating loose materials for mixing
- preparing brackets for fixing to steelwork
- cutting expanded metal or bird-wire for placement

Tools and equipment may include but are not limited to:

- measuring tape/rule
- brushes
- broom
- screed boards
- scaffolding
- spirit level
- straight edges
- concrete mixer
- shovels
- wheelbarrows
- power leads
- hoses
- masonry hammer

Patching materials include but are not limited to:

- sand and cement
- plaster
- cornice adhesive
- caulking compounds

Work is to be undertaken either as part of a team or individually, under supervision with instruction being as part of the supervisor's directions either verbal or written.

Reporting of faults may be verbal or written.

OH&S requirements to be in accordance with the Statutory regulations.

Work area preparation may include:

- cleaning of area
- erecting restricted height scaffolding
- setting up concrete mixer
- establishing temporary water and power supply

Personal protective equipment may include:

- overalls
- waterproof pants and jacket
- boots
- water (rubber) boots
- gloves
- dust masks/respirators
- hard hat/cap
- safety goggles

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation for solid plastering applications in accordance with performance criteria using any of the range of materials and processes listed within the range of variables statement.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction processes
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate with others to ensure safe and effective workplace operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment
- BCGCOR0071A Erect and dismantle restricted height scaffolding

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- portable power tools
- hand tools and equipment
- materials relative to solid plastering
- materials handling
- measurement relative to solid plastering
- fixing and fasteners consistent with solid plastering requirements
- workplace communications

#### Skills

The ability to:

- work safely to instructions
- use power and hand tools
- handle material
- select material
- communicate effectively
- measure relative to process

**(4) Resource Implications**

The following resources should be made available:

- general construction materials relevant to solid plastering
- hand and power tools appropriate to solid plastering process
- plant and equipment appropriate to solid plastering process
- suitable work area appropriate to solid plastering activities

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



## **BCGMAS0151A: Prepare for construction process (Brick/Block laying)**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare the construction process for laying concrete blocks/bricks, and applies to individuals working in masonry/concrete trades in the construction industry.

Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1.	Plan for construction process	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Job requirements identified from drawings and supervisor's instructions.
		1.3	Occupational Health and Safety (OH&S) requirements identified and adhered to according to application tasks and workplace environment.
		1.4	Safety hazards identified and correct procedures adopted to minimise risk to self and others.
		1.5	Materials selected to supervisor's instructions, safely handled and stored/located and ready for application.
		1.6	Appropriate personal protective equipment selected, correctly fitted and used.
		1.7	Tools and equipment selected are consistent with job requirements, checked for serviceability and any faults reported to supervisor.
2.	Prepare materials selected for construction process	2.1	Activities for material preparation identified from specifications or supervisor's instructions.
		2.2	Material preparation carried out to satisfy requirements of construction process.
		2.3	Correct manual handling techniques used to remove materials to location of placement.
		2.4	Components distributed and stacked to suit job location and construction sequence.

3.	Prepare work area suitable for construction process	3.1	Activities to be carried out in work area identified from type of brick/block, planned layout of construction and access location.
		3.2	Work area prepared for construction process according to supervisor's instructions.
4.	Use tools, plant and equipment appropriate for construction process	4.1	Regular hand and power tools suitable for application process identified to job requirements.
		4.2	Hand and power tools used safely and effectively to carry out processes.
5.	Mix mortar/concrete by hand	5.1	Materials for mortar/concrete selected to instruction.
		5.2	Additives for mortar/concrete selected to mix requirements.
		5.3	Specified proportions of materials for mortar/concrete mixture prepared accurately in accordance with instruction.
		5.4	Mortar/concrete materials mixed to a workable consistency.
6.	Assist with brick/block works	6.1	Bricks/blocks selected, visually checked to ensure that specifications are met including colour matching surrounding area and distributed to location.
		6.2	Surface brushed/scraped/washed and clean.
7.	Clean-up	7.1	Materials stacked/stored for re-use or removal.
		7.2	Work area cleared.
		7.3	Tools and equipment cleaned, maintained and stored.
		7.4	Waste disposed of using appropriate method according to EPA requirements.

## RANGE STATEMENT

This unit applies to the preparation processes carried out to support the laying of brickwork or block work.

Construction processes includes:

- worksite preparation
- preparation for brick/block laying
- finish brickwork/block work face

Tools and equipment include but are not limited to:

- hammer
- bolster
- shovel
- measuring tape/rule
- concrete mixer
- angle grinder
- masonry saw
- power leads
- hoses
- brushes and brooms
- wheelbarrows
- mortar boards
- bucket

Specifications for bricks/blocks should be part of Quality Assurance requirements and include:

- size
- shape
- sharp arises (where applicable)
- colour
- strength

Materials preparation may include:

- cutting concrete blocks
- locating lintels ready for placement
- distributing vents
- cutting and distributing reinforcement
- preparing materials for batching for mortar and concrete

Work is to be undertaken as part of a team under supervision with instructions being part of supervisor's directions, either verbal or written.

OH&S requirements to be in accordance with Statutory Legislation and regulations.

Reporting of faults may be verbal or written.

Materials in addition to bricks/blocks include:

- cement and sand
- gravel
- adhesive
- brick/block reinforcement
- steel lintels
- mortar additives (workability and damp proofing)

Masonry units may include:

- wire cut bricks
- pressed bricks
- solid concrete blocks
- hollow concrete blocks

Work area preparation may include:

- cleaning strip footings or slab
- setting up concrete mixer
- locating mortar boards
- establishing temporary water and power supply
- preparing access for supply of mortar/concrete

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation for the laying of bricks/blocks in accordance with the performance criteria using any of the listed range of variables with either brickwork or block work.

### (1) Critical Aspects of Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction processes
- demonstrate safe and effective operational use of tools, plant and equipment
- adopt and use correct procedures to handle and place materials
- interactively communicate with others to ensure safe and effective worksite operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment
- BCGCOR0111A Handle construction material

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- portable power tools
- hand tools and equipment
- materials handling
- mortar and concrete constituents and ratio of mix
- measurement relative to brick/block work
- accessories associated with brickwork/block work construction
- workplace communications

#### Skills

The ability to:

- work safely to instructions
- read drawings
- use power tools and hand tools
- handle material
- select material
- measure relative to the construction process
- mix mortar and concrete manually and with mixer
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- construction materials relevant to brick/block work
- hand and power tools appropriate to brick/block work processes
- plant and equipment appropriate to brick/block work processes
- suitable work area appropriate to construction process

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## **BCGCAR0161A: Prepare for carpentry construction**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare the process for carrying out construction work in carpentry, and applies to individuals working in the occupation.

Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>	<b>PERFORMANCE CRITERIA</b>
1. Plan for construction process	1.1 Quality Assurance requirements of company's construction operations recognised and adhered to. 1.2 Preparation and planning requirements identified from drawings and/or supervisor's instructions. 1.3 Occupational Health and Safety (OH&S) requirements identified and adhered to in accordance with application tasks and workplace environment. 1.4 Safety hazards identified and correct procedures adopted to minimise risk to self and others. 1.5 Materials selected to supervisor's instructions, safely handled, stored/located and ready for application. 1.6 Appropriate personal protective equipment selected, correctly fitted and used. 1.7 Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor. 1.8 Fixing/fastenings selected to instructions consistent with job requirements.
2. Prepare materials selected for construction process	2.1 Activities for material preparation identified from specifications or supervisor's instructions. 2.2 Material preparation carried out to satisfy requirements of construction process.

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- |    |  |     |   |
|----|--|-----|---|
| 3. | Prepare work area suitable for construction process          | 3.1 | Activities to be carried out in work area identified from drawing details of proposed construction and supervisor's instructions.                           |
|    |  | 3.2 | Work area prepared for construction of temporary security fence and site structures, building layout and workstation according to supervisor's instruction. |
| 4. | Use tools and equipment appropriate for construction process | 4.1 | Regular hand and power tools suitable for application process identified to job requirements.   |
|    |  | 4.2 | Hand and power tools used safely and effectively according to instruction to carry out construction processes.  |
| 5. | Select materials and cut components                          | 5.1 | Material obtained from stack to instruction.  |
|    |  | 5.2 | Correct manual handling techniques used to move and place materials.  |
|    |  | 5.3 | Materials safely moved to work area.  |
|    |  | 5.4 | Docking/drop saw used to accurately cut one or multiple components to same length according to given instruction.   |
| 6. | Distribute components  | 6.1 | Cut components distributed and stacked to suit job location and sequence.   |
| 7. | Erect temporary fencing                                      | 7.1 | Posts are appropriately placed, aligned and firmly fixed.   |
|    |  | 7.2 | Stiles and cladding materials (metal/board) are firmly fixed.   |
|    |  | 7.3 | Entrance is of specified size and gate opens, swings and shuts without difficulty.  |
| 8. | Clean-up   | 8.1 | Unused material stacked/stored for re-use.  |
|    |  | 8.2 | Work area cleared.  |
|    |  | 8.3 | Tools and equipment cleaned, maintained and stored.   |
|    |  | 8.4 | Waste disposed of using appropriate method according to the Environmental Protection Agency (NEPA) requirements.  |

## RANGE STATEMENT

This unit applies to the preparation processes associated with carpentry construction work based on the construction of timber partition framing .

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammer
- docking saw
- jigs/stops
- saw stools
- work bench
- clamps
- squares

Personal protective equipment may include but not limited to:

- overalls
- jacket
- boots
- gloves
- safety goggles/glasses
- ear plugs/muffs
- dust masks/respirators
- hard hat/cap

Safety hazards may include but are not limited to:

- restricted access
- location of power leads
- dust
- off cut material
- lighting
- limited storage space

Construction processes includes:

- workplace preparation
- materials preparation
- assembling of partitions
- erecting and fixing of partitions

Material preparation may include:

- stacking of material
- measuring and marking
- cutting and distributing

Work area preparation may include:

- cleaning of area
- setting up for docking saw
- material storage

Fixing/fasteners may include:

- nails
- screws
- bolts
- masonry anchors
- drive/masonry nails



Work is to be undertaken as part of a team under supervision with instruction being part of a supervisor's directions, either verbal or written.

OH&S requirements are to be in accordance with Statutory Legislation and Regulations.

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation of materials and work area for the installation of partition framing in accordance with the listed range of variables.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- correct procedures carried out prior to and during application of construction process
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate with others to ensure safe and effective workplace operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools
- hand tools and equipment
- materials relevant to construction process
- materials handling
- measurement relative to construction process
- drawings and specifications
- fixing and fasteners consistent with construction requirements
- workplace communication
- Quality Assurance

Skills

The ability to:

- work safely to instructions
- interpret drawings
- use power tools and hand tools
- handle material
- select material
- measure relative to processes
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- construction materials relevant to proposed construction
- hand and power tools appropriate to construction processes
- plant and equipment appropriate to construction processes
- suitable work area appropriate to proposed activity

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit should be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workpla ce environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS0181A: Mix cementitious materials (mortar and concrete)**

## Competency Descriptor:

This unit deals with the skills and knowledge required to quantify and mix cementitious materials, and applies to individuals working in masonry trades.

## Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	1.1 Quality Assurance requirements of company's construction operations recognised and adhered to. 1.2 Occupational Health and Safety (OH&S) requirements for workplace environment and for mixing concrete/mortar identified and adhered to. 1.3 Appropriate personal protective equipment selected, correctly fitted and used. 1.4 Tools and equipment selected are consistent with requirements for batching and mixing concrete or mortar, are checked for serviceability and any faults identified reported to supervisor. 1.5 Where required, surface for hand mixing concrete or mortar is prepared according to work instruction
2. Select and batch materials for mixing	2.1 The correct type and quality materials are identified and selected as instructed. 2.2 Materials transported and handled in a manner to prevent wastage/cause health and safety hazards 2.3 Materials are batched for mixing according to instruction given for quantity and ratio of mix. 2.4 Materials for manual mixing are spread out on mixing bed according to type of mix required (concrete or mortar). 2.5 Materials for machine mixing are placed in machine in accordance with recommended procedure –water in first. 2.6 Sand for mortar mix is sifted with specified grade sieve wire

- |    |              |  |
|----|--------------|--|
|    | 2.7          | Where required, additives are selected according to mix requirements or as instructed.     |
| 3. | Mix concrete | 3.1 The cement is uniformly mixed with aggregates and evenly distributed.                  |
|    | 3.2          | The concrete meets specified slump test and workability.                                   |
|    | 3.3          | Wastage of materials is prevented or minimised during hand mixing process.                 |
| 4. | Mix mortar   | 4.1 The mortar is uniformly mixed, has appropriate consistency, plasticity and is workable |
|    | 4.2          | Mixing techniques applied prevented or minimised wastage of materials.                     |
| 5. | Clean up     | 5.1 Area cleared and waste material disposed of safely.                                    |
|    | 5.2          | Tools and equipment cleaned, maintained and stored.  |

## RANGE STATEMENT

This unit covers the mixing of both concrete and mortar for application to form masonry structures using both cement mixers and manual operations.

Quality Assurance requirements may include:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to work specifications
- specification of concrete mix
- specification of mortar mix

Materials:

- sand
- coarse aggregate
- Portland cement
- Additives
- Colouring (where appropriate)

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding
- safety hazards

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- dust masks/respirators
- hard hat
- overalls

Tools and equipment may include but are not limited to:

- wheel barrow
- shovel
- measuring box
- water hose
- motorised transporting machine

Types of mix:

- concrete
- mortar for block laying
- rough cast mortar
- rendering mortar
- pebble-dash mortar

## EVIDENCE GUIDE

Competency is to be demonstrated by the batching and mixing of concrete and mortar by hand and machine.

### (1) Critical Aspects of Evidence

Competence is to be observed in the following critical aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to worksite operations
- select and use appropriate tools and equipment for mixing cementitious materials
- apply organisational quality procedures and process within context of preparing concrete and mortar.
- Interpret work instructions with respect to proportion and ratio of mix
- identify typical faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective work procedures
- complete the mixing of concrete and mortar to work specifications

### (2) Pre-requisite Relationship of Units

- BGCOR0001A Carry out interactive communication
- BGCOR0041A Carry out measurements and calculations
- BGCOR0051A Use hand and power tools
- BGMAS0061A Use small plant and equipment

This unit may concurrently be assessed with:

- BGCOR0051A Use hand and power tools
- BGMAS0061A Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including regulations, codes and standards
- hand tools and equipment for preparing concrete and mortar
- materials handling
- measurement and calculation relative to batching of materials
- mortar mix composition
- concrete constituents and ratio of mix
- range of mortar additives including plasticisers and their application
- workplace communications

Skills

The ability to:

- work safely
- read and interpret work instructions
- use tools and equipment
- select materials
- measure and calculate ratio and proportion
- communicate effectively
- organise work
- batch concrete and mortar
- mix concrete and mortar by hand
- mix concrete and mortar using machine

**(4) Resource Implications**

The following resources should be provided:

- workplace location
- tools, plant and equipment appropriate for mixing concrete and mortar
- materials for mixing concrete and mortar

**(5) Method of Assessment**

Competency should be assessed through direct observation of practical application and questions related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be conducted while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level -	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills



**BCGCAR0202A: Assemble simple partition frames**

Competence Descriptor:

This unit deals with the skills and knowledge required to effectively assemble simple partition frames from timber or metal, and applies to individuals working in the erection of framed building structures.

Competency Field:

General Construction

**ELEMENT OF  
COMPETENCY****PERFORMANCE CRITERIA**

1. Plan and prepare work	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
	1.2	Occupational Health & Safety requirements recognised and adhered to in accordance with application tasks and workplace environment.
	1.3	Material requirements identified from instructions/job drawings and specifications.
	1.4	Appropriate personal protective equipment selected, correctly fitted and used.
	1.5	Tools and equipment selected to carry out processes consistent with job requirements, checked for serviceability and any faults reported to supervisor.
	1.6	Fixing/fastenings selected to specifications and job requirements.
2. Select materials and cut components	2.1	Materials obtained from store or stack to quantity and specification requirements.
	2.2	Required lengths accurately marked or machine stops set to requirements of cutting list.
	2.3	Docking/drop saw used to accurately cut one or multiple components to length.
	2.4	Cut components distributed and stacked to suit job location and sequence of construction.

- |    |                            |     |   |
|----|----------------------------|-----|---|
| 3. | Assemble frames/partitions | 3.1 | Locations for frame member connections marked/prepared to designed measurement spacings.  |
|    |                            | 3.2 | Fixing/fastenings installed securing each junction of frame members tight together, flush on partition face and within + or – 2mm of set-out marks. |
|    |                            | 3.3 | Frame/partition assembled and secured square to specification.  |
|    |                            | 3.4 | Pre-assembled frames/partitions distributed to appropriate location to instructions.  |
|    |                            | 3.5 | Components of frames/partitions impractical to pre-assemble distributed to location as directed by supervisor.                                      |
| 4. | Clean-up                   | 4.1 | Area cleaned free of debris.  |
|    |                            | 4.2 | Waste and unwanted material disposed of safely.   |
|    |                            | 4.3 | Unused materials stored/stacked.  |
|    |                            | 4.4 | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to the assembling of simple partition wall frames.

Quality Assurance requirements may include:

- safe working operations
- quality of materials
- control of handling procedures
- attention to specifications

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment
- protective clothing
- working platforms
- use of tools and equipment
- hazard control
- handling of materials

Material sections used for construction of frames include:

- timber
- light steel
- aluminium

Personal protective equipment may include:

- overalls
- boots
- gloves
- safety goggles/glasses
- ear plugs/muffs
- dust masks/respirators
- hard hat/cap
- jacket

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammer
- docking saw/drop saw
- jigs/stops
- power drills/screwdrivers
- saw stools
- clamps
- squares
- pop riveter
- nail gun

Types of fittings/fasteners to be used is dependent on type on material being joined may and include:

- nails
- screws
- self tapping screws
- pop rivets

Work is to be undertaken as part of a team under indirect supervision, with instructions being verbal or written as part of supervisor's directions.

Report of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective preparation and assembly of partition frames using any two of the separate types of different materials listed within the range statement.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulation applicable to workplace operations
- show compliance with organisational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to and during application of assembling processes
- demonstrate safe and effective operational use of tools, plant and equipment
- show particular attention to accuracy of marking, cutting and assembling members
- interactively communicate with others to ensure safe and effective work operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment
- BCGCAR0161A Prepare for carpentry construction

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- portable power tools
- hand tools and equipment
- materials relevant to frame assembly
- materials handling
- measurement and calculation
- fixing and fasteners consistent with framework requirements
- workplace communication

Skills

The ability to:

- work safely to instructions
- interpret drawings and specifications
- use power and hand tools
- handle material
- select material
- measure relative to the process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- construction materials relevant to frame construction
- hand and power tools appropriate to frame assembly process
- plant and equipment appropriate to frame assembly process
- suitable work area appropriate to frame assembly process
- plans and specifications appropriate to construction activity

**(5) Method of Assessment**

Competency should be assessed while work is being done under limited supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0242A: Carry out levelling**

## Competency Descriptor:

This unit deals with the skills and knowledge required to effectively establish and transfer level from one reference point to another within given tolerance, and applies to individuals working in the construction industry.

Competency Field: General/Civil Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	<ul style="list-style-type: none"><li>1.1 Occupational Health and Safety (OH&amp;S) requirements associated with application tasks and worksite environment recognised and adhered to.</li><li>1.2 Requirements of job identified from drawings and/or instructions.</li><li>1.3 Relevant reduced levels obtained from given drawings/sketches and/or instruction.</li><li>1.4 Appropriate personal protective equipment selected, correctly fitted and used.</li><li>1.5 Levelling equipment and tools selected consistent with needs of job, checked for serviceability and any faults reported to supervisor.</li></ul>
2. Maintain given level or specified slope with boning rods	<ul style="list-style-type: none"><li>2.1 Heights of each end of line to be boned are established to levels from given drawings and/or instructions.</li><li>2.2 End boning rods securely fixed to required heights.</li><li>2.3 Heights of intermediate points sighted with boning rods and marked where applicable, to 10mm.</li></ul>
3. Set up and use levelling devices	<ul style="list-style-type: none"><li>3.1 Heights to be transferred/established are identified from given drawings/sketches and/or instructions.</li><li>3.2 Level correctly set up for use in accordance to recommendations from manufacturer's operating manual.</li><li>3.3 Levels shot and heights marked and/or recorded to job requirements to +/- 1mm over 10m.</li></ul>
4. Clean up	<ul style="list-style-type: none"><li>4.1 All equipment and tools cleaned, maintained and returned to store.</li></ul>



- 4.2 Levelling equipment placed and secured in manufacturer's provided container.

## RANGE STATEMENT

This unit applies to the use of levelling equipment to read and record levels in accordance with a given level, and to the use of boning rods to maintain or mark a set slope or level line.

Work is to be undertaken working with a partner under limited supervision.

Work applications are simple levelling tasks such as:

- shooting levels for concrete slabs
- recording ground levels at respective corners of a set-out
- recording slab or pad levels for placement of steel columns
- recording or checking levels in shallow drainage excavation
- boning for alignment on ground or in drainage excavation

Heights or levels may be given by:

- drawing/sketch indicating mark
- verbal or written instruction indicating level or mark
- datum/survey peg fixed into ground
- chalk or nail mark on paved/concrete surface

Personal protective equipment may include:

- overalls
- boots
- jacket
- hard hat
- safety glasses/goggles
- dust masks
- gloves

Instructions reporting of faults may be verbal or written.

Levelling equipment or devices include but are not limited to:

- dumpy level
- automatic level
- tilting level
- rotating laser level
- boning rods

OH&S requirements to be in accordance with Statutory Legislation and Regulations which may include:

- worksite environment and safety
- use of tools and equipment
- use of laser equipment
- protective clothing and equipment

Associated equipment and tools may include but are not limited to:

- staff
- measuring tape/rule
- string line
- wooden/steel pegs
- laser target and staff
- hammer



## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out safe and effective nominated levelling and boning exercises using any two of the types of levels listed within the range of variables statement related to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to and during levelling and boning processes
- demonstrate safe and effective operational use of tools, plant and equipment
- indicate particular attention to accurately reading and recording staff readings
- show particular care of equipment in handling, setting up and storing on completion
- interactively communicate with others to ensure safe and effective site operations

### (2) Pre-requisite Relationship of Units

Competency in this unit may be determined concurrently with other work orientation units based upon integrated project work.

Pre-requisites for this unit are:

- BCGCOR0001A Carry out interactive workplace communication
- BCGCOR0041A Carry out measurements and calculations
- BCGCOR0081A Use simple levelling devices

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- hand tools
- levelling equipment
- use of levelling devices
- measurement and calculation
- drawings, sketches and instructions
- workplace communications

#### Skills

The ability to:

- work safely to instructions
- use levelling equipment
- communicate effectively
- read and record measurements
- measure accurately



**(4) Resource Implications**

The following resources should be made available:

- levelling equipment appropriate to levelling processes
- appropriate tools and associated equipment to support levelling processes
- suitable work area appropriate to levelling activities
- suitable plans/drawing and specifications/instructions

**(5) Method of Assessment**

Competency shall be assessed while work is being done under supervision with regular checks, but may include some autonomy when working as part of a team.

Assessment should be by direct observation of tasks and questioning related to underpinning knowledge.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manage process</li> <li>• Select the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## **BCGCAR0252A: Erect and strip formwork for concrete work**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively erect, strip and store formwork, and applies to individuals working in the casting of concrete to form concrete structures.

Competency Field:

General Construction

### **ELEMENT OF COMPETENCY**

### **PERFORMANCE CRITERIA**

- |   |  |
|---|--|
| 1. Plan and prepare work                | <ul style="list-style-type: none"> <li>1.1 Quality Assurance requirements of company's construction operations recognised and adhered to.</li> <li>1.2 Occupational Health and Safety (OH&amp;S) requirements associated with application tasks and workplace environment recognised and adhered to.</li> <li>1.3 Location(s) of required formwork established from drawings and instructions.</li> <li>1.4 Formwork components/materials selected to instructions consistent with job requirements.</li> <li>1.5 Appropriate personal protective equipment selected, correctly fitted and used.</li> <li>1.6 Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.</li> <li>1.7 Fixing/fasteners selected to instruction and used consistent with construction requirements of job.</li> </ul> |
| 2. Assist with the erection of formwork | <ul style="list-style-type: none"> <li>2.1 Work area cleared and surface prepared to instruction for safe erection of formwork.</li> <li>2.2 Assistance provided with setout of formwork to requirements of drawings and specifications.</li> <li>2.3 Assistance provided with assembling and erection of formwork to specifications.</li> <li>2.4 Block outs and cast in-services installed to specified locations.</li> </ul>  |

- |    |                |   |
|----|----------------|---|
|    | 2.5            | Debris, sawdust and other waste material safely removed from completed formwork.                      |
|    | 2.6            | Release agent applied to formwork face to manufacturer's specifications.                              |
| 3. | Strip formwork |   |
|    | 3.1            | Edge boxing and bracing/strutting support removed carefully, safely and sequentially.                 |
|    | 3.2            | Timber components safely de-nailed, cleaned and stored/stacked for re-use or removal from site.       |
|    | 3.3            | Steel components cleaned, oiled and stored/stacked to manufacturer's recommendations for maintenance. |
|    | 3.4            | Damaged formwork components salvaged or discarded after stripping.                                    |
| 4. | Clean up       |   |
|    | 4.1            | Loose debris and waste material removed and disposed of safely.                                       |
|    | 4.2            | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to assisting with the construction, erection or modification of formwork for concrete work in an on-site environment.

Work is undertaken as part of a team under supervision where instructions would be part of supervisor's directions, either verbal or written.

Formwork type to include:

- slab on ground
- retaining walls

Formwork systems may include:

- timber
- steel
- composite construction

Quality Assurance requirements may include:

- work procedures
- safety requirements
- control of handling
- use of plant and equipment
- specifications of concrete work

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- protective clothing and equipment
- worksite environment and safety
- use of tools and equipment
- emergency procedures

Tools and equipment may include but are not limited to:

- tool belts
- hammer
- power saw
- builders' line
- form oil applicator
- mop
- spanners
- measuring tape
- impact gun
- pinch bars
- hand saws
- cutting knife
- brooms
- shovels

Personal protective equipment may include:

- overalls
- jacket
- hard hat
- safety goggles
- safety boots
- gloves
- ear muffs

Assisting with assembling and erecting may involve but is not limited to:

- cutting material
- holding material for fixing
- fixing material
- lifting form into place
- assembling system components
- tightening connections
- holding of block outs or cast-in services for securing

FIXING AND FASTENERS MAY INCLUDE:

- nails
- screws
- self tapping screws
- bolts
- patented clips
- brackets

Assisting with setting out may involve:

- measuring with a tape
- making marks
- marking material square

Debris and other waste may include:

- half cut material
- cardboard
- paper

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective erection and dismantling of at least two separate types of material systems, from those listed within the range statement, appropriate to the work orientation.

**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during construction process
- demonstrate safe and effective operational use of tools and equipment
- provide effective assistance to setting out and assembling and erecting formwork
- demonstrate particular attention and care in stripping formwork
- interactively communicate with others to ensure safe and effective workplace operations

**(2) Pre-requisite Relationship of Units**

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGMAS0101A Carry out concrete work to simple forms

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- formwork for concrete
- portable power tools
- hand tools and equipment
- materials related to formwork construction
- materials handling
- measurement and calculation
- drawings/specifications
- levelling equipment
- fixing and fasteners

Skills

The ability to:

- work safely to instructions
- use power tools and hand tools
- handle formwork materials
- select materials appropriate to construction of formwork
- measure relative to construction of formwork
- fix material
- communicate effectively
- use simple levelling equipment

**(4) Resource Implications**

The following resources should be made available:

- construction materials relevant to construction of formwork
- hand tools and power tools appropriate to construction and stripping processes
- plant and equipment appropriate to construction processes
- suitable work area appropriate to concreting process

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Assessment should be by direct observation of tasks and questioning related to underpinning knowledge.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS0292A: Carry out concrete work**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively handle, place and compact concrete, and applies to individuals working in the construction industry.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

- | <b>ELEMENT OF COMPETENCY</b>    | <b>PERFORMANCE CRITERIA</b>   |
|---------------------------------|---|
| 1. Plan and prepare work        | 1.1 Quality Assurance requirements for company's concrete operations recognised and adhered to.<br><br>1.2 OH&S requirements with application tasks and workplace environment recognised and adhered to, including identification of hazardous material.<br><br>1.3 Appropriate personal protective equipment selected, correctly fitted and used.<br><br>1.4 Tools and equipment selected, to carry out processes consistent with job requirements, checked for serviceability and any faults reported to supervisor.<br><br>1.5 Procedures and the individual's role are identified through the supervisor in team operation to place concrete. |
| 2. Carry out concrete placement | 2.1 Assistance provided with the undertaking of relevant concrete tests.<br><br>2.2 Concrete transported correctly and safely with wheelbarrow and discharged into formwork using correct manual handling techniques.<br><br>2.3 Concrete placed to instruction, minimising spillage.<br><br>2.4 Concrete compacted to specification and instruction using immersion vibrator or other specified method.<br><br>2.5 Concrete screeded to specified levels/grades as per instructions.<br><br>2.6 Concrete finished to instruction to specified surface finish.<br><br>2.7 Curing process identified and applied to instruction.                   |



- |                  |     |   |
|------------------|-----|---|
|                  | 2.8 | Concrete surface adequately covered with appropriate material to support curing process and protect it from damage. |
| 3. Clean up site | 3.1 | Site cleaned free of debris.  |
|                  | 3.2 | Waste and unwanted material disposed of safely.   |
|                  | 3.3 | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to manual handling and placing of concrete.

Work is undertaken as part of a team under supervision.

Quality Assurance requirements may include:

- workplace operations and work procedures
- quality of material
- control of placement, compaction and finish of concrete
- use and maintenance of tools, plant and equipment
- specifications of work

Tools and equipment may include:

- shovels and rakes
- wooden floats
- steel floats
- bull floats
- immersion vibrator or vibrating table
- tarpaulins/covers
- curing agent applicator
- steam generator
- wheelbarrow
- tamping rods
- screed boards
- edging tool
- brooms

Concrete work includes placement of concrete onto:

- foundation
- slab on
- simple retaining walls

Concrete may be cured by:

- atmospheric conditions
- applied moisture
- applied agents

Waste material and debris may include:

- concrete spillage
- excess concrete
- pieces of timber
- empty containers
- cardboard and paper

Personal protective equipment may include:

- safety goggles/glasses
- respirators
- ear muffs and safety boots
- boots
- water proof pants and jacket

Concrete may be transported to formwork and placed by the following methods:

- directly from pre-mix truck
- wheelbarrow
- buckets
- manually

Concrete may be finished by:

- steel float
- bull floats
- wood float
- broom

Instructions would be part of supervisor's directions. Instructions and reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective placement and finish of concrete using any of the conditions and types of structures listed within the range of variables statement, relevant to the work orientation.

### (1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to concrete work and workplace operations
- show compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of concreting process
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate to support team and ensure safe and effective workplace operations
- give particular attention to placement and compaction processes

**(2) Pre-requisite Relationship of Units**

Competency in this unit may be determined concurrently, based upon integrated project work using the following units of competence:

- BCGCAR0252A Erect and strip formwork for concrete work
- BCGSTW0262A Carry out steel-fixing

Pre-requisites for this unit in addition to BCGCAR0252A and BCGSTW0262A are:

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment
- BCGMAS0101A Carry out concrete work to simple forms

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- concrete construction
- hand tools and equipment
- materials relating to the concreting process
- materials handling
- measurement relevant to concrete work
- drawings/specifications
- transporting, placing concrete
- levelling equipment
- simple formwork and reinforcement component

Skills

The ability to:

- work safely to instructions
- use power tools and hand tools
- handle materials
- select equipment appropriate to concreting process
- measure relative to concreting process
- communicate effectively
- use simple levelling equipment

**(4) Resource Implications**

The following resources should be made available:

- hand tools and power tools appropriate to concreting process
- plant and equipment appropriate to concreting process
- suitable formwork with placed reinforcement appropriate to concreting process
- concrete testing equipment

**(5) Method of Assessment**

Competency shall be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team, in order to achieve outcomes within time constraints.

Assessment should be by direct observation of tasks and questioning related to underpinning knowledge.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0312A: Use static machines**

## Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare and use various types of static machines, and applies to individuals working with carpentry/joinery/masonry/ancillary equipment in the construction industry.

## Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Identify static machines, their operation and safety requirements	1.1	Types and functions of static machines used in offsite production identified.
		1.2	Method of operation for `machines identified and understood.
		1.3	Occupational Health and Safety (OH&S) requirements for guarding and switches identified.
		1.4	Occupational Health and Safety (OH&S) requirements for personal protective equipment associated with using machines identified.
		1.5	Quality Assurance requirements of company's machining operations recognised and adhered to.
2.	Prepare machine for use	2.1	OH&S requirements for preparing and using static machines recognised and adhered to.
		2.2	Appropriate personal protective equipment selected, correctly fitted and used.
		2.3	Machine set up to required operating process and setting with fences/guides locked in position.
		2.4	Safety guards/shields checked and adjusted where required according to the National OH&S standards.

- |    |                                  |     |  |
|----|----------------------------------|-----|--|
| 3. | Operate machine                  | 3.1 | Machine start up procedure is carried out to manufacturer's recommendations.   |
|    |                                  | 3.2 | Material fed to machine, where applicable, in accordance with manufacturer's recommendations and safe handling procedures.                             |
|    |                                  | 3.3 | Material set up and fixed in place, where applicable for mobile machine in moving table operations, in accordance with manufacturer's recommendations. |
|    |                                  | 3.4 | Machine operated in accordance with designed capacity and purpose, and to manufacturer's specifications and OH&S requirements.                         |
|    |                                  | 3.5 | Machine shut down procedure carried out to manufacturer's recommendations.   |
| 4. | Maintain machine and attachments | 4.1 | Machines maintained through regular servicing to manufacturer's operating manual.  |
|    |                                  | 4.2 | Faults identified and reported to responsible supervisor.  |
|    |                                  | 4.3 | Minor faults identified and corrected where applicable.  |
|    |                                  | 4.4 | Cutters/blades and attachments fitted and secured to manufacturer's specifications.  |
| 5. | Clean up                         | 5.1 | Machine cleaned and waste material disposed of safely.   |
|    |                                  | 5.2 | Cutters, blades and attachments cleaned, checked and stored.   |

## RANGE STATEMENT

This unit applies to the use of static machines, which are those affixed to a set location for their operation.

OH&S requirements to be in accordance with Statutory and Regulations and may include:

Static machines include but are not limited to:

- rip saws
- band saws
- docking saws
- vertical and horizontal drills
- dimensional saws
- thicknessers
- buzzers
- spindle moulders
- morticers
- multi borers
- table sanders
- grinders
- polishers
- multi functional cutter/grinder/polisher
- shapers
- diamond saws
- travelling beam saws
- multi bladed saws

Quality assurance requirements may include:

- workplace operations and procedures
- quality of materials used in machining operations
- control of handling procedures
- use and maintenance of machines
- attention to specifications of work
- workplace environment and safety
- protective clothing and equipment
- safety switches on machinery
- maintenance of machines
- use of tools and equipment
- handling and feeding of materials
- guarding on machinery
- safe use of machines

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- gloves
- cap

Tools and equipment for maintenance and setting up may include but are not limited to:

- oil cans
- grease guns
- spanners
- feeler gauges
- packers
- wedges
- screwdrivers
- measuring tape/rule
- hammer
- spirit level
- squares

Reporting of faults should be in accordance with organisation's workplace procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and efficient setting up and operating of at least three (3) separate types of machines from those listed in the range of variables statement.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and machine operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements within the context of carrying out machining operations
- identify and appropriately apply manufacturer's recommendations in use of machine
- identify and correctly apply machine guard in operating machine
- carry out correct setting up procedures prior to use in accordance with carrying out machine operations
- carry out correct start up procedures
- demonstrate safe and effective operational use of machine
- carry out correct shut down/switch off procedures
- give attention to procedures for cleaning and maintaining of machine to requirements
- use of safe and correct procedures to place or remove cutters and blades

### (2) Prerequisite Relationship of Units

- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment



**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations
- types of machines and their operation
- safety considerations for operating of machinery
- maintenance of machines
- cutter, blades and associated accessories
- tools and equipment
- materials
- materials handling

Skills

The ability to:

- work safely to instructions
- set up for machine operation
- operate machine
- use hand tools and equipment
- handle material
- stack material
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- workshop location
- access to a range of static machines
- materials appropriate to work orientation machinery

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision.

Assessment may involve:

- observation of application work
- questioning related to underpinning knowledge

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each task associated with setting up and using machine.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment in accordance with work and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level -	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0322A: Make set-outs**

## Competency Descriptor:

This unit deals with the skills and knowledge required to effectively perform the tasks of setting out dimensions of work, and applies to individuals working in marking out standard or basic units of stock material in the production of components for construction.

## Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Plan and prepare for set -out	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Occupational Health and Safety (OH&S) requirements determined and adhered to in accordance with application tasks and workplace environment.
		1.3	Design and dimensions of unit determined from written instructions and drawings.
		1.4	Type of set-out to be undertaken, is determined.
		1.5	Material selected consistent with set-out requirements and prepared for marking.
		1.6	Tools and instruments selected to carry out processes consistent with set-out requirements.
2.	Make set-out for unit	2.1	Overall dimensions of unit and lines representing material thickness accurately marked on set -out.
		2.2	Details of cross-sectional dimensions of integral members accurately marked on set-out, where applicable.
		2.3	Methods of joining marked on set -out where applicable.
		2.4	Set-out of cross-sectional members of profiles cut accurately to form template shapes where applicable.
		2.5	Set-out identified by marking description/code of unit on completed set-out.

- |    |               |     |  |
|----|---------------|-----|--|
| 3. | Store set-out | 3.1 | Set-out stored in identifiable and retrievable location. |
|    |               | 3.2 | Area cleared and waste removed.                          |
|    |               | 3.3 | Tools and instruments cleaned and stored.                |

## RANGE STATEMENT

This unit applies to the making of set -outs to produce a product in accordance with the relevant work orientation.

Units to be set out are to be standard or basic type units of stock material produced by an organisation in any of the following production areas:

- timber joinery
- aluminium joinery
- fitments
- shop-fronts
- stairs
- stonework
- glasswork
- pre-cast concrete work

Set-outs include:

- full size dimensional illustrations
- full size sectional plans and elevations
- profiles of sections
- machining details
- lettering or decorative features

Quality assurance requirements may include:

- workplace operations and procedures
- attention to specifications of work
- making of set outs and templates

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment and safety procedures
- protective clothing and equipment
- use of tools and equipment
- handling of materials

Tools and instruments may include but are not limited to:

- measuring tape/ruler
- squares
- scribes
- dividers/steel wing compasses
- straight edge
- curved templates
- set squares
- T-squares

Written instructions and drawings include:

- elevation and plan drawings
- provided specifications
- isometric drawings
- sketches
- typed or hand written notes
- verbal instructions

Material for set -out include:

- plywood
- particle board
- paper
- cardboard
- zinc sheet
- aluminium sheet
- plastic sheet

Preparation of material for set -out include:

- cutting sheet material to practical size
- taping paper to backing base
- sanding off previous set-out or marks

## EVIDENCE GUIDE

Competency is to be demonstrated by making a set -out complete and accurate in detail whereby from which all parts/components of a unit can be produced and marked.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements within the context of making set -outs
- indicate understanding of interpreting drawings and instructions
- select and use appropriate processes, tools and instruments for set -out task
- accurately set-out detailed information
- demonstrate correct use of instruments and tools in setting out angles and curves
- demonstrate accurate cutting of set-out shape, where applicable

### (2) Prerequisite Relationship of Units

- BCGCOR0031A Draw and interpret simple drawings
- BCGCOR0041A Carry out measurements and calculations

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- working drawings and specifications
- set outs relevant to work orientation
- measuring and marking
- use of drawing/drafting equipment
- organisation's Quality Assurance requirements
- manufacturing processes
- tools and instruments
- set-out materials

Skills

The ability to:

- understand and interpret information from drawings and instructions
- use basic instruments and tools
- prepare for work application
- apply sound measuring and marking techniques
- set-out material
- record or mark identifying information
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- workplace space to carry out processes
- set-out bench and set-out materials
- measuring and marking instruments
- tools and equipment for holding and cutting

**(5) Method of Assessment**

Competency should be assessed while work is being done under indirect supervision.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the set-out process.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment and in accordance with work and safety procedures.

Guidelines will be in line with statutory agreements and specific policies and procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level -	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level -	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0532A: Install door and window frames**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and install door and window frames, and applies to individuals working in the carpentry and masonry trades in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	<p>1.1 Quality Assurance requirements for company's construction operations recognised and adhered to.</p> <p>1.2 Occupational Health and safety (OH&amp;S) requirements for workplace environment and installing door and window frames recognised and adhered to.</p> <p>1.3 Requirements for installation of door and window frames identified from drawings and specifications and in accordance with the National Building Code.</p> <p>1.4 Doors and windows correctly identified for location and measurement from drawings, specifications and door schedule.</p> <p>1.5 Materials for door/window frames correctly selected and checked against drawings and specifications.</p> <p>1.6 Appropriate personal protective equipment selected, correctly fitted and used.</p> <p>1.7 Tools and equipment selected to carry out processes consistent with job requirements and checked for service ability.</p>
2. Prepare floor joists for timber door frame	<p>2.1 Door opening in wall frame checked against doorframe size to ensure clearance for installation to plumb and level.</p> <p>2.2 Floor joists prepared so that support blocks fixed securely and joist levelled across opening for doorframe.</p> <p>2.3 Joists reduced to suit designed level of sill and in line with face of internal lining, where specified.</p>



- |   |                                   |     |   |
|---|-----------------------------------|-----|---|
| 3 | Prepare door frame for floor slab | 3.1 | Doorframe prepared for connection to concrete slab to specifications, in accordance with installation with or without a sill. |
|   |                                   | 3.2 | Floor slab prepared for doorframe connection, to specifications   |
| 4 | Install door frame                | 4.1 | Doorframe installed to opening with sill margin above floor level to specified measurement, where applicable.                 |
|   |                                   | 4.2 | Sill and head checked for level.  |
|   |                                   | 4.3 | Suitable packing used to pack between stiles and wall frame for fixing to specifications.                                     |
|   |                                   | 4.4 | Stiles installed with face and edges plumb and straight to +/- 1mm and parallel.  |
|   |                                   | 4.5 | Frame secured to specifications, flush with face of internal lining and fixed through packing located as specified.           |
|   |                                   | 4.6 | Temporary bracing removed from doorframe without damage to frame, where applicable.   |
|   |                                   | 4.7 | Storm/wind moulds fixed firmly to stiles and head to specifications, if applicable.   |
| 5 | Install window frame              | 5.1 | Framing members are measured and cut within specified tolerances and are free of major defects.                               |
|   |                                   | 5.2 | All joints conform to specification, are well fitted and securely fixed in position.  |
|   |                                   | 5.3 | Framed opening sizes conform to specifications, are plumb, level and corners conform to appropriate angle.                    |
| 6 | Clean-up                          | 6.1 | Area around doorframe/window cleaned.   |
|   |                                   | 6.2 | Waste and unwanted materials safely disposed of.  |
|   |                                   | 6.3 | Tools and equipment cleaned, maintained and stored.   |

## RANGE OF STATEMENT

This unit applies to timber and metal door and window frames installed to timber or metal wall framing.

Doorframes can be fitted to concrete slab with or without sill.

Window frame can be fitted to studs or concrete opening

Floor structure may be of:

- timber sub-floor framing
- steel sub-floor framing
- reinforced concrete slab

Preparation for doorframes may include:

- fix temporary bracing
- fix flashing to sill
- cut sill to suit external lining
- fit steel dowels to base of timber stiles

Preparation of concrete floor slab may include:

- drilling of holes for steel dowels
- silicone or sealant placed for underneath of sill

Securing to wall frame may be by:

- nails or screws to timber framing
- screws to metal framing

Suitable packing material includes:

- plywood
- hardboard
- particle board

Quality Assurance requirements may include:

- quality of door frame
- control of handling procedures
- procedures for fixing
- specified finish

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- safety hazards
- working platforms

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- gloves

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammer
- spirit level
- squares
- nail bag
- chisels
- hand saws
- saw stools
- power saws
- power drill including impact drill
- nail gun
- air compressor and hoses
- power leads

## EVIDENCE GUIDE

Competency is to be demonstrated by the performance of installing a door/window frame to each of two separate base structures, with one to a timber frame and the other to a concrete slab.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational quality procedures and processes within the context of installing window and external door frames
- identify location and details of door and window frames and building structure
- select and use appropriate processes, tools and equipment
- adopt and apply safe and effective procedures in preparing door and window frames and opening for installation
- adopt and apply safe and effective procedures in installing door and window frames to position and finish
- give attention to use of packing material and fixing of frame through packed locations
- identify typical faults and problems that may occur and the necessary action taken to rectify
- complete installation of door/window frame to specification

### (2) Pre-requisite Relationship of Units

- BCGCOR0021A Plan and organise work
- BCGCOR0051A Use hand and power tools
- BCGCOR0081A Use simple levelling devices
- BCGCAR0161A Prepare for carpentry process
- BCGCOR0242A Carry out levelling

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- working drawing and specifications
- wall frame construction
- door frame construction
- window frame construction
- materials
- installation procedures
- measuring and levelling
- tools and equipment
- fixing and fasteners

Skills

The ability to:

- work safely
- read and interpret drawings
- organise work
- set out work
- use tools and equipment
- use fixings and fasteners

**(4) Resource Implications**

The following resources should be provided:

- workplace location with structural frame and opening
- tools and equipment appropriate to installation processes
- door/window frame and allied materials appropriate to installation process
- drawings and specification relevant to proposed activity

**(5) Method of Assessment**

Competency should be assessed while tasks are undertaken.

Assessment may involve:

- observation of application process
- questioning related to underpinning knowledge
- inspection of installed door frame

Assessment may be by intermittent checking at various stages of each task application or at the completion of each task in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are being done under minimal supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS0892A: Finish concrete**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and finish concrete surfaces, and applies to individuals working in masonry and other concrete related skills in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1	Define type of surface finish	1.1	Quality Assurance requirements of company's concreting operations recognised and adhered to.
		1.2	Occupational Health and Safety (OH&S) requirements for placing and finishing concrete and workplace environment recognised and adhered to.
		1.3	Quality/pattern/type of concrete surface finish defined from job plans and specifications.
2	Select tools and equipment	2.1	Concrete finishing tools and equipment selected to carry out processes consistent with job requirements, checked for serviceability and any faults reported to supervisor.
		2.2	Appropriate personal protective equipment selected, correctly fitted and used.
3	Finish concrete	3.1	Concrete placed and compacted to required standards.
		3.2	Screeded concrete surface wood floated or given initial trowel application using mechanical trowelling machine.
		3.3	Control/structural joints defined and edges trowelled to specified location according to the appropriate drawings and specifications.
		3.4	Concrete surface given final trowel/finish to architects design engineers specifications.
4	Clean up	4.1	Area cleared and waste material removed.
		4.2	Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to the finishing of surfaces of placed concrete.

Finishes to concrete surfaces include:

- steel trowelled
- wood floated
- broomed
- brushed to expose aggregate

Finishing of concrete to be in accordance with specifications and Building Codes.

Quality Assurance requirements may include:

- workplace operations and procedures
- application procedures for finishing concrete
- protection to finished surfaces
- use and maintenance of equipment
- attention to specifications of work

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- gloves

Tools, plant and equipment may include but are not limited to:

- power trowel
- wood float
- steel float
- brooms
- hoses
- edging tools

Reporting of faults should be in accordance with company's worksite procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by finishing concrete in at least three of the types of finishes listed within the range statement.

**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with occupational health and safety regulations applicable to workplace and concrete placing operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within the context of placing and finishing concrete
- finish concrete surface in accordance with specifications
- take measures to protect concrete surface from either pedestrian, vehicular traffic, and the weather
- identify faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective work procedures

**(2) Pre-requisite Relationship of Units**

- BGCOR0001A Carry out interactive workplace communication
- BGCOR0061A Use small plant and equipment
- BCGMAS0101A Carry out concrete work to simple forms
- BCGMAS0292A Carry out concrete work

This competency may be assessed concurrently with:

- BCGMAS0912A Place concrete
- BCGMAS0923A Cure concrete

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations, codes and standards
- work organisation factors affecting concrete setting time
- concrete finishing techniques
- specifications
- tools and equipment

Skills

The ability to:

- work safely
- organise work
- use tools and equipment
- communicate effectively



**(4) Resource Implications**

The following resources should be provided:

- freshly screeded concrete
- tools, plant and equipment appropriate to the finishing processes
- specifications for concrete finish

**(5) Method of Assessment**

Competency should be assessed through direct observation and questions related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills

**BCGMAS0922A: Cure concrete**

Competency Descriptor:

This unit deals with the skills and knowledge required to carry out concrete curing process, and applies to individuals working with concrete in particular the construction industry.

Competency field:

General Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1	Select curing method	1.1	Quality Assurance requirements of company's concreting operations recognised and adhered to.
		1.2	OH&S requirements for workplace environment and curing concrete recognised and adhered to.
		1.3	Concrete curing method selected in accordance with engineer's specification and Concrete Structures.
2	Select curing and personal protective equipment	2.1	Curing equipment selected consistent with curing requirements and checked for sound and safe working order.
		2.2	Appropriate personal protective equipment selected, correctly fitted and used.
3	Cure concrete	3.1	Concrete cured to engineer's approval and in accordance with the National Building Codes and standard practice inc Concrete on Building.
		3.2	Curing agent/method maintained on concrete surface to specifications and, where applicable, in accordance with standards for Liquid Membrane Forming Curing Compounds for Concrete.
		3.3	Protection provided to concrete during curing process by isolating and/or barricading area.
4	Clean-up	4.1	Area of concrete cure cleared and waste material removed.
		4.2	Curing equipment cleaned, maintained to manufacturer's specifications and stored.

## RANGE STATEMENT

This unit applies to the curing of concrete in an on-site environment.

Curing methods may include:

- hosing
- sprinklers
- ponding
- applied chemical curing agent
- plastic film

Quality Assurance requirements may include:

- workplace operations and procedures
- control of handling procedures
- use and maintenance of equipment
- attention to specifications of work

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding
- hazardous materials

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators/masks

Tools/equipment may include:

- hoses and sprinklers
- tarpaulins/covers
- rollers
- spray applicators

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the initial curing process to a nominated poured concrete section.

### (1) Critical Aspects of Evidence

It is essential that competence be demonstrated in the critical aspects of:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and concrete pouring operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within the context of placing and curing of concrete
- apply concrete curing method safely and effectively to designed application
- interactively communicate with others to ensure safe and effective curing operations

**(2) Pre-requisite Relationship of Units**

- BCGCOR0061A Use plant and equipment
- BCGMAS0101A Carry out concrete work to simple forms
- BCGMAS0292A Carry out concrete work

This competency may be assessed concurrently with:

- BCGMAS0892A Finish concrete

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations and codes
- influence of curing process on strength of concrete
- methods of curing concrete
- safe handling of curing chemicals
- plant and equipment
- specifications

Skills

The ability to:

- work safely
- organise work
- use plant and equipment
- communicate effectively

**(4) Resource Implications**

The following resources should be provided:

- freshly poured concrete location.
- tools, plant and equipment, appropriate to curing processes.
- specifications for curing application.

**(5) Method of Assessment**

Competency should be assessed through direct observation of application to tasks and questions related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	To measure self-performance
Communicate ideas and information	Level 1	With members of the work team
Plan and organise activities	Level 2	For self
Work with others and in team	Level 1	In completing scheduled tasks
Use mathematical ideas and techniques	Level -	As an aid to measure and schedule tasks
Solve problems	Level-1	As an aid to self-development
Use technology	Level 1	To manage scheduling and completion of tasks

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## BCGMAS1242A: Apply solid render

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and apply cement mortar to render masonry structures, and applies to individuals working in masonry in the building construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1 Plan and prepare work	1.1 Quality Assurance requirements of company's construction operations recognised and adhered to. 1.2 OH&S requirements for the workplace environment and preparing for and applying solid render recognised and adhered to. 1.3 Area to receive solid render determined from job drawings. 1.4 Correct mix for solid render determined from job specifications. 1.5 Materials and required quantities calculated from job drawings and specifications. 1.6 Appropriate personal protective equipment selected, correctly fitted and used. 1.7 Tools and equipment selected consistent with requirements for applying solid render to flat surfaces, checked for serviceability and any faults reported to supervisor.
2 Prepare surface area	2.1 Scaffolding erected in accordance with job requirements and OH&S regulations. 2.2 Surface area to be rendered prepared in accordance with job specifications. 2.3 Dash coat mixed and applied liberally to wetted surface.
3 Mix materials for solid/render	3.1 Mortar for render mixed to designed proportion and consistency in accordance with the job specifications.

- |   |                      |  |
|---|----------------------|--|
|   | 3.2                  | Render coat dotted and lined (screeded) to plumb or level tolerance of +/- 2mm over 2.4 metres.  |
| 4 | Apply render         | <p>4.1 Render applied to dried splash, dotted and lined surface and screeded to correct thickness in accordance with job drawings and specifications.</p> <p>4.2 Screeded solid render trowelled to specify surface according to job finishes schedule.</p> <p>4.3 Surface finished plumb/level and to an alignment tolerance of +/-2mm over 3 metres.</p> |
| 5 | Cure applied surface | 5.1 Finished surface cured using curing method in accordance with the job requirements and architect's specifications.   |
| 6 | Clean up             | <p>6.1 Work area cleared.</p> <p>6.2 Waste materials removed from job area and placed into job waste bins or rubbish stockpile.</p> <p>6.3 Unused materials stored.</p> <p>6.4 Tools and equipment cleaned, maintained and stored.</p>   |

## RANGE STATEMENT

This unit applies to the application of one or two -coat cement mortar render to masonry or concrete surfaces.

Render mix to be in accordance with specification.

Quality Assurance requirements may include:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to specifications of work

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- fall safe protection
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding

Application may be to horizontal or vertical surfaces.

Background surfaces for application include:

- concrete
- concrete block-work
- brickwork
- stonework
- timber or metal lathing

Cleaning of surfaces may involve:

- wire brushing
- grinding
- chipping
- washing down

Dash coat may be applied using:

- trowel
- brush
- nozzle spray

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- gloves
- cap

Tools and equipment may include but are not limited to:

- measuring tape/rule
- trowels
- brushes
- screed boards
- scaffolding
- straight edges
- grinder
- concrete mixer
- mortar boards and stands
- shovel
- wheelbarrows
- hawks
- joint rules
- small tools
- plumb bob
- masons square
- buckets
- sieve
- power leads

Reporting of faults should be in accordance with company's workplace procedures and may be verbal or written.



## EVIDENCE GUIDE

Competency is to be demonstrated by applying solid render to either brick, block or concrete background surfaces.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspect s:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and solid plastering operations
- display compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within context of applying solid plastering
- locate surfaces and inspect for bonding requirements prior to application of splash coat or render or set coat
- prepare render mix to architect's specification and
- finish reveals and returns square to surface
- employ safe and efficient techniques in the use of tools and equipment
- identify faults and problems that occur and necessary action taken to rectify
- finish surface plumb/level to tolerance of +/-2mm over 2.4 metres
- interactively communicate with others to ensure safe and effective work procedures

### (2) Pre-requisite Relationship of Units

- BCGCOR0051A Use hand and power tools
- BCGCOR0081A Use simple levelling devices
- BCGCOR0212A Prepare surfaces
- BCGCOR0242A Carry out levelling

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- mix composition
- render and rough cast
- additives including plasticisers, colour and waterproofing agents
- Building Code of Jamaica and relevant Standard
- materials
- tools and equipment
- calculation of material quantities

Skills

The ability to:

- work safely
- select and handle material safely
- organise work
- interpret drawings and specifications
- interpret documentation from a wide range of sources
- set out work
- use tools and equipment
- communicate effectively

**(4) Resource Implications**

The following resources should be provided:

- workplace location
- tools, plant and equipment suitable for applying cement rendering coats to flat surface
- scaffolding
- appropriate materials

**(5) Method of Assessment**

Competency should be assessed through direct observation of the application process and questions related to underpinning knowledge.

Assessment should be conducted while tasks are undertaken either individually or as part of a team under limited supervision.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS1462A: Construct straight masonry block-work**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and construct concrete block masonry work, and applies to individuals working in masonry trades in the construction industry.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1	Plan and prepare work	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Occupational Health and Safety (OH&S) requirements for workplace environment and constructing masonry block-work identified and adhered to.
		1.3	Material and quantity requirements determined from job drawings and specifications.
		1.4	All work to comply with relevant Building Code for Masonry.
		1.5	Appropriate personal protective equipment selected, correctly fitted and used.
		1.6	Tools and equipment selected consistent with the requirements of constructing concrete masonry block-work, checked for serviceability and any faults reported to supervisor.
		1.7	Safe working area established and isolated, where applicable.
2	Set out block-work	2.1	Location and structural details of block-work determined from job drawings and specifications.
		2.2	Block-work set out to location to dimensions from job drawings and specifications.
3	Construct masonry block-work	3.1	Concrete blocks laid using mortar to job specifications and the relevant Building Codes for building block-work.
		3.2	First course of block-work laid to set out line and level.

- 3.3 Door and window openings located in block -work according to job specifications.
  - 3.4 Remaining courses of block-work laid straight and plumb to job specifications
- 4 Place reinforcement and concrete
  - 4.1 Horizontal reinforcing steel-bars placed according to job specifications.
  - 4.2 Vertical reinforcing steel-bars placed according to job specifications with jointing/splicing made to engineer's specifications.
  - 4.3 Concrete mixed to specifications, placed and compacted in hollow block-work in line according to specifications.
  - 4.4 Openings constructed and lintels formed.
  - 4.5 Walls are straight and true in plumb, line and level within tolerances set out.
  - 4.6 Vents, expansion joints and weep-holes installed, where required, to job specifications.
  - 4.7 Perpendicular joints are laid to vertical line.
  - 4.8 Scaffolding erected as required in accordance with job requirements and OH&S regulations.
  - 4.9 Block-work raked/ruled/struck to job specifications.
- 5 Install belt beam/lintel
  - 5.1 Details of belt beam and reinforcement identified in accordance with job design and specifications.
  - 5.2 False work constructed to job requirements to support lintel formwork over opening.
  - 5.3 Mortar fins of bond blocks where used removed carefully to manufacturer's requirements.
  - 5.4 Reinforcement placed into belt beam/formwork formwork and supported, providing correct cover in accordance with job specifications.

	5.5	Belt beam formwork checked for placement and alignment in accordance with job drawings and engineer's specifications.
	5.6	Concrete mixed, placed into belt beam/lintel formwork and consolidated to engineer's specifications.
6	6.1	Block-work face cleaned free of unwanted mortar and concrete.
	6.2	Formwork for belt beam safely removed when the design strength of concrete has been achieved.
	6.3	Supports within openings removed safely once the lintel design strength has been achieved.
	6.4	Area cleared and waste material disposed of safely.
	6.5	Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit covers all hollow block masonry units manufactured of lightweight materials or concrete, which incorporate infilling of hollows to provide bonding strength to construction.

Reinforcement of structure can be either or both vertical or horizontal reinforcing.

This unit covers all straight, square and plumb block - work construction, which includes: Quality Assurance requirements may include:

- walls
- columns
- attached piers
- belt beams and lintel
- incorporation of wall ties and reinforcement
- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to work specifications
- shape and quality of masonry blocks
- specification of mortar mix
- specified joint finish

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding
- safety hazards

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- dust masks/respirators
- hard hat
- overalls

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammers
- spirit level
- dumpy level
- concrete mixer
- wheelbarrows
- shovels
- masonry saw
- angle grinder
- trowels
- straight edges
- plumb rule
- jointing tools
- string line
- line pins
- line blocks
- scaffolding
- mortar boards
- buckets
- mason's square
- adjustable steel props
- timber beam bearers
- hand saw
- claw hammer

Reporting of faults should be in accordance with company's workplace procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the construction of a straight masonry block-work wall, including return corners and belt beam or lintel.

**(1) Critical Aspects of Evidence**

Competence is to be observed in the following critical aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to worksite and masonry block laying operations
- select and use appropriate processes, tools and equipment for masonry block laying
- apply organisational quality procedures and process within context of masonry block construction
- set out wall to the requirements of job drawings
- select blocks and mortar consistent within specifications for job
- erect scaffolding in accordance with OH&S regulations
- identify typical faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective work procedures
- complete construction of masonry block-work wall to job drawings and specifications
- placement of reinforcement

**(2) Pre-requisite Relationship of Units**

- BCGCOR0031A Draw and interpret simple drawings
- BCGCOR0071A Erect and dismantle restricted height scaffolding
- BCGCOR0081A Use simple levelling devices
- BCGMAS0101A Carry out concrete work to simple forms
- BCGMAS0151A Prepare for construction process (brick/block-Laying)
- BCGCOR0242A Carry out levelling

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including regulations, codes and standards'
- block expansion
- control and articulation joints
- mortar mix composition
- range of mortar additives including plasticisers and their application
- Building Code and Standard for Masonry Work
- materials for constructing masonry block-work walls
- tools and equipment suitable for masonry block-work construction
- measuring and levelling

Skills

The ability to:

- work safely
- read and interpret drawings
- interpret documentation from a wide range of sources
- use tools and equipment
- set out work
- communicate effectively
- organise work
- lay masonry block-work
- erect restricted height scaffolding



**(4) Resource Implications**

The following resources should be provided:

- workplace location
- tools, plant and equipment appropriate for constructing masonry block-work walls
- scaffolding
- materials appropriate for masonry block-work construction
- drawings and specification relevant to tasks
- appropriate size belt beam lintel reinforcement cage

**(5) Method of Assessment**

Competency should be assessed through direct observation of practical application and questions related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be conducted while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGTIL0121A: Prepare for wall and floor tiling**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively carry out work in preparing the process for laying wall and floor tiles, and applies to all individuals involve in tiling.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1	Plan for the construction process	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Preparation and planning requirements identified from drawings/work location and/or supervisor's instructions.
		1.3	OH&S requirements identified and adhered to in accordance with application tasks and workplace environment.
		1.4	Safety hazards identified and correct procedures adopted to minimise risk to self and others.
		1.5	Materials selected to supervisor's instructions and safely handled and stored/located ready for application.
		1.6	Appropriate personal protective equipment selected, correctly fitted and used.
		1.7	Tools and equipment selected consistent with the job requirements, checked for serviceability and any faults reported to supervisor.
		1.8	Fixing/fasteners selected consistent with job requirements, where applicable, and checked for serviceability.
2	Prepare materials selected for construction process	2.1	Activities for material preparation identified from specifications or supervisor's instructions.
		2.2	Material preparation carried out to satisfy requirements of application process.
3	Prepare work area suitable for construction process	3.1	Activities to be carried out in work area identified from type of tile, surface to be covered, method of application and access to surface.

- |   |   |     |   |
|---|---|-----|---|
|   |   | 3.2 | Work area prepared for the application process to specifications or supervisor's instructions.  |
| 4 | Use tools, plant and equipment appropriate for construction process     | 4.1 | Regular hand and power tools suitable for application process identified to job requirements.   |
|   |   | 4.2 | Hand and power tools used safely and effectively to carry out processes.  |
| 5 | Prepare underlay/sheeting for floor and walls                           | 5.1 | Assistance with underlay preparation provided under instructions and supervision.   |
|   |   | 5.2 | Surface finished flat/level with joints flush and sealed.   |
| 6 | Prepare background of brick, concrete or blockwork for solid plastering | 6.1 | Structure identified and surface wire and brushed to remove loose material and holes. Depressions and gaps filled with suitable patching material to supervisor's instructions. |
|   |   | 6.2 | Materials for splash coat proportioned and mixed to instructions ready for application to wet surface.  |
| 7 | Prepare for render surface for tiling                                   | 7.1 | Horizontal/vertical surrounds prepared for tiling process in accordance with type of tile and specified finish, where applicable.   |
|   |   | 7.2 | Materials for render coat proportioned and mixed to instructions ready for application.   |
|   |   | 7.3 | Rendered surface scratched and dried to instructions in accordance with specifications.   |
| 8 | Clean up  | 8.1 | Materials stacked/stored for re-use or disposal.  |
|   |   | 8.2 | Work area cleared.  |
|   |   | 8.3 | Tools and equipment cleaned, maintained and stored.   |
|   |   | 8.4 | Waste disposed of using appropriate method to NEPA requirements.  |

## RANGE STATEMENT

This unit applies to the preparation and construction processes carried out in preparing for the tiling of wall and floor surfaces.

Types of tiles include:

- ceramic
- marble
- stone
- granite
- terra cotta

Construction processes include:

- use of underlay material
- rendering to provide flat surface
- preparing of surfaces
- workplace preparation

Tools and equipment include but are not limited to:

- hammers
- saws
- measuring ruler/tape
- power saw
- power drills and screwdriver
- cement sheet cutters
- spirit levels
- concrete mixers
- shovels
- wheelbarrows
- wire brushes
- brooms
- power sander

Underlay materials include:

- plasterboard
- fibro cement

Fixing and fasteners include but are not limited to:

- plasterboard nails
- clouts
- soft sheet nails
- self tapping screws
- wall board adhesive

Surrounds for tiling include:

- extruded metal sections
- timber moulding

Patching materials include but are not limited to:

- plaster
- sand and cement
- cornice adhesive
- fillers (pre-mixed and mix)
- caulking compounds

Work is to be done under supervision with instructions being as part of supervisor's directions, consistent with job specifications.

Reporting of faults may be verbal or written.

OH&S requirements to be in accordance with Statutory Legislative regulations.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation for tiling applications in accordance with the performance criteria using any of the processes and range of materials listed within the range of variables statement.

### (1) Critical Aspects of Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction processes
- demonstrate safe and effective operational use of tools and equipment
- give particular attention to specified finish of surfaces ready for tiling
- interactively communicate with others to ensure safe and effective workplace operations

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- portable power tools
- hand tools and equipment
- materials relative to wall and floor tiling
- fixing and fasteners consistent with wall and floor tiling requirements
- workplace communications
- materials handling
- measurement relative to wall and floor tiling

Skills

The ability to:

- work safely to instructions
- use power tools and hand tools
- handle material
- select material
- measure relative to the process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction materials relevant to wall and floor tiling preparation activities
- hand and power tools appropriate to wall and floor tiling processes
- plant and equipment appropriate to wall and floor tiling processes
- suitable work area appropriate to wall and floor tiling activities

**(5) Method of Assessment**

Competency shall be assessed while work is undertaken under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



**BCGMAS0141A: Prepare for dry wall plastering**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively carry out the preparation process of dry wall plastering, and applies to individuals erecting dry wall plastering in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan for construction process	<p>1.1 Quality Assurance requirements of company's construction operations recognised and adhered to.</p> <p>1.2 Preparation and planning requirements identified from drawings/work location and/or supervisor's instructions.</p> <p>1.3 OH&amp;S requirements identified and adhered to in accordance with application tasks and workplace environment.</p> <p>1.4 Safety hazards identified and correct procedures adopted in order to minimise risk to self and others.</p> <p>1.5 Materials selected to supervisor's instructions, safely handled and stored/located until ready for application.</p> <p>1.6 Appropriate personal protective equipment selected, correctly fitted and used.</p> <p>1.7 Tools and equipment selected consistent with the job requirements, checked for serviceability and any faults reported to supervisor.</p> <p>1.8 Fixtures/fasteners selected consistent with job requirements and checked for serviceability.</p>
2. Prepare materials selected for construction process	<p>2.1 Activities for material preparation identified from specifications or supervisor's instructions.</p> <p>2.2 Fasteners/fixing prepared for installation according to instruction.</p> <p>2.3 Material preparation carried out to satisfy the requirements of the construction process.</p>

3.	Prepare work area suitable for construction process	3.1	Activities to be carried out in work area identified from surfaces to be lined and height to be accessed.
		3.2	Work area prepared for construction process to supervisor's instructions.
4.	Use tools, plant and equipment appropriate for construction process	4.1	Regular hand and power tools suitable for application process identified to job requirements.
		4.2	Hand and power tools used safely and effectively to carry out processes.
5.	Assist with sheet material installation	5.1	Sheet materials identified from stack and safely distributed to required location.
		5.2	Assistance provided with cutting sheets to job requirements.
		5.3	Assistance provided with placing and fixing sheets to job requirements.
6.	Clean-up	6.1	Materials stacked/stored for re-use or removal.
		6.2	Work area cleared of debris.
		6.3	Tools and equipment cleaned, maintained and stored.
		6.4	Waste disposed of using appropriate method according to the National Environmental Protection Act (NEPA) requirements.

## RANGE STATEMENT

This unit applies to the preparation processes carried out to support the installing of plaster sheeting and cornering to walls and ceilings which includes:

- plasterboard
- water resistant plasterboard

Background support of plaster sheeting includes:

- timber framework
- light steel framework
- metal furring channels
- timber battens

Work area preparation may include:

- clearing area
- preparing saw stools and planks
- work platform

Fixing and fasteners include but are not limited to:

- nails
- plasterboard nails
- clouts head nail
- self tapping screws
- wallboard adhesive
- cornice adhesive

Construction process includes:

- fixing of battens/furring channels
- worksite preparation
- fixing of sheeting
- fixing of cornice
- finish of surface

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammer
- saws
- power drills and screwdrivers
- adhesive gun
- cutting knife
- scrapers
- saw stools and planks
- steel floats
- power leads

Material preparation may include:

- cutting corner bead to length
- identifying and marking sheets for location
- fixing material and fasteners located ready for use

Work is to be undertaken as part of a team under supervision, with instructions from supervisor and can either verbal or written.

Reporting of faults may be verbal or written.

OH&S requirements to be in accordance with statutory regulations.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective preparation for dry wall plastering application in accordance with the performance criteria using any of the range of materials and processes listed within the range of variables statement.

**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction process
- demonstrate safe and effective operational use of tools, plant and equipment
- adopt and use correct procedures in handling plaster sheets
- interactively communicate with others to ensure safe and effective installation processes

**(2) Pre-requisite Relationship of Units**

- BCGCOR0011A      Carry out OH&S requirements
- BCGCOR0051A      Use hand and power tools
- BCGCOR0061A      Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- portable power tools
- hand tools and equipment
- materials relative to dry wall plastering
- materials handling
- measurement relative to dry wall plastering
- fixing and fasteners consistent with dry wall plastering requirements
- workplace communication

Skills

The ability to:

- work safely to instructions
- use hand and power tools
- handle material
- select material
- communicate effectively
- measure relative to the process

**(4) Resource Implications**

The following resources should be made available:

- construction materials relevant to dry wall plastering
- hand and power tools appropriate to dry wall plastering process
- equipment appropriate to dry wall plastering process
- suitable work area appropriate to dry wall plastering activities

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0171A: Prepare for demolition process**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare construction process for demolition, and applies to all individuals carrying out initial demolition work in the construction industry.

Competency Field:

General and Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Plan for demolition process	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	Job requirements identified from drawings/supervisor's instructions.
		1.3	OH&S requirements for demolition tasks and workplace environment recognised and adhered to.
		1.4	Safety hazards identified and correct procedures adopted to minimise risk to self and others.
		1.5	Protection of public and environment identified from demolition plan/instructions.
		1.6	Appropriate personal protective equipment selected according to job requirements, and correctly fitted and used.
		1.7	Tools and equipment selected to instructions consistent with the job requirements, checked for serviceability and any faults reported to supervisor.
		1.8	Protective equipment and materials selected to instructions, consistent with job requirements.
2.	Prepare materials for demolition process	2.1	Materials for protection of others, public and environment selected to instructions.
		2.2	Material preparation carried out to satisfy requirements of protective barriers and construction.
3.	Prepare work area for demolition process	3.1	Activities to be carried out in work area identified from supervisor's instructions.
		3.2	Protective barriers to be erected/constructed identified from drawing details and/or instructions.

	3.3	Barriers, dust blankets and/or safety fencing erected/installed to instructions.
4. Use tools and equipment for construction processes	4.1	Regular hand and power tools suitable for application processes identified from demolition plan/supervisor's instructions.
	4.2	Hand and power tools used safely and effectively in construction processes.
5. Set up plant and equipment for demolition processes	5.1	Position for locating plant and equipment identified in accordance with job instructions.
	5.2	Plant and equipment located and established in position ready for operation.
6. Clean up	6.1	Unused materials stacked/stored.
	6.2	Work area cleared.
	6.3	Waste disposed of using appropriate method to NEPA requirements.
	6.4	Tools and equipment cleaned, maintained and stored.

## RANGE OF VARIABLES

This unit applies to the preparation processes carried out prior to and during the demolition of a building.

Construction processes include:

- preparation for protective barriers
- erection of safety fences
- erection of solid panelled fencing/hoarding
- installation of dust blankets
- worksite preparation

Demolition sites include:

- buildings on part of a block
- buildings occupying all of a block
- interiors of buildings

Personal protective equipment may include:

- overalls
- jacket
- waterproof pants and jacket
- boots
- gum boots
- hard hat
- safety goggles/glasses
- ear plugs/muffs
- gloves
- dust masks/respirators

Material item may include:

- timber
- blanket sheeting
- plywood
- steel fencing

Tools may include but are not limited to:

- hammers
- hand and power saws
- shovels
- fencing bars
- staplers
- chisels
- picks
- brooms
- cutting knife

Plant and equipment may include but are not limited to:

- air compressor and hoses
- pneumatic picks, rock-breakers
- wheelbarrows
- ladders

Work is to be undertaken as part of a team under supervision with instructions being part of supervisor's directions, either verbal or written.

OH&S requirements to be in accordance with Statutory Legislation and regulations.

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out safe and efficient preparation and construction processes in preparing for the demolition of a building using any of the listed range of variables.

### (1) Critical Aspects of Evidence

It is essential that competence is observed in the following aspects:

- demonstrate compliance with OH&S regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during construction and demolition processes
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate with others to ensure safe and effective workplace operations



**(2) Pre-requisite Relationship of Units**

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools
- hand tools and equipment
- materials
- materials handling
- use of plant and equipment
- drawings and written instructions
- workplace communication

Skills

The ability to:

- work safely to instructions
- use power tools and hand tools
- handle material
- select material
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- demolition site
- hand and power tools appropriate to construction process
- plant and equipment appropriate to construction and demolition processes
- appropriate materials for construction activities

**(5) Method of Assessment**

Competency should be assessed while work is undertaken under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency shall be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

## ITICOR0011A: Carry out data entry and retrieval procedures

### Competency Descriptor:

This unit deals with the skills and knowledge required to operate computer to enter, manipulate and retrieve data and to access information and communicate via the Internet.

Competency Field: Information Technology and Communications - Operations

### ELEMENT OF COMPETENCY PERFORMANCE CRITERIA

1. Initiate computer system	1.1	Equipment and work environment are correctly checked for readiness to perform scheduled tasks.
	1.2	The hardware components of the computer and their functions are correctly identified.
	1.3	Equipment is powered up correctly.
	1.4	Access codes are correctly applied.
	1.5	Appropriate software is selected or loaded from the menu.
2. Enter data	2.1	Types of data for entry correctly identified and collected.
	2.2	Input devices selected and used are appropriate for the intended operations.
	2.3	Manipulative procedures of Input device conform to established practices.
	2.4	Keyboard/mouse is operated within the designated speed and accuracy requirements.
	2.5	Computer files are correctly located or new files are created, named and saved.
	2.6	Data is accurately entered in the appropriate files using specified procedure and format.
	2.7	Data entered is validated in accordance with specified procedures.
	2.8	Anomalous results are corrected or reported in accordance with specified procedures.
	2.9	Back-up made in accordance with operating procedures.

- 3. Retrieve data
  - 3.1 The identity and source of information is established.
  - 3.2 Authority to access data is obtained where required.
  - 3.3 Files and data are correctly located and accessed.
  - 3.4 Integrity and confidentiality of data are maintained.
  - 3.5 The relevant reports or information retrieved using approved procedure.
  - 3.6 Formats to retrieved report or information conform to that required.
  - 3.7 Copy of the data is printed where required.
- 4. Amend data
  - 4.1 Source of data/information for amendment is established.
  - 4.2 Data to be amended is correctly located within the file.
  - 4.3 The correct data/Information is entered, changed or deleted using appropriate input device and approved procedures.
  - 4.4 The Integrity of data is maintained.
- 5. Use document layout and data format facilities
  - 5.1 Requirements for document are verified where necessary.
  - 5.2 The given format and layout are appropriately applied.
  - 5.3 Facilities to achieve the desired format and layout are correctly identified, accessed and used.
  - 5.4 Data manipulating facilities are used correctly.
  - 5.5 Format reflects accuracy and completeness.
- 6. Monitor the operation of equipment
  - 6.1 The system is monitored to ensure correct operation of tasks.
  - 6.2 Routine system messages are promptly and correctly dealt with.
  - 6.3 Non-routine messages are promptly referred in accordance with operating requirements.

	6.4	Error conditions within level of authority are dealt with promptly, and uncorrected errors are promptly reported.
	6.5	Output devices and materials are monitored for quality.
7. Access and transmit information via the Internet	7.1	Access to the Internet is gained in accordance with the provider's operating procedures.
	7.2	Evidence of the ability to negotiate web sites to locate and access specified information and other services is efficiently demonstrated.
	7.3	E-Mail is sent and retrieved competently.
8. Close down computer system	8.1	The correct shut down sequence is followed.
	8.2	Problem with shutting down computer is reported promptly.
	8.3	All safety and protective procedures are observed.
	8.4	The system integrity and security are preserved.
9. Maintain computer equipment	9.1	Cleaning materials and/or solutions used meet specified recommendation.
	9.2	The equipment is cleaned as directed.
	9.3	Wear and faults identified are promptly reported to the appropriate personnel.

## RANGE STATEMENT

This unit applies to activities associated with essential operations linked to using and maintaining basic computer equipment.

### Equipment:

- install supplied computer
- install supplied peripherals

### Work environment:

- equipment
- furniture
- cabling
- power supply

## Input devices:

- keyboard
- mouse
- scanner
- microphone
- camera

## Software systems to include for:

- word processing
- spread sheet
- internet access

## Files save on:

- network
- magnetic media
- personal PC

## Data:

- textual
- numerical
- graphical

## File operations:

Naming, updating, archiving, traversing field and records in database, use of search, sort, print

## Maintenance:

- cleaning: enclosures, screen, input devices, output devices
- checking cables, etc

## EVIDENCE GUIDE

Competency is to be demonstrated by the ability to accurately carry out basic data entry and retrieval operations on a computer system in accordance with the performance criteria and the range listed within the range of variables statement .

### (1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- Initiate the use on the equipment.
- Use document layout and data format facilities.
- Locate and access data.
- Use file operations.
- Manipulate input devices.
- Key-in and format reports.
- Access to the internet.

**(2) Pre-requisite Relationship of Units**

The pre-requisite for this unit is:

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

knowledge of:

- safety for working with and around computers
- computer hardware and software systems
- procedure for initiating and closing down computer
- the operation of the data entry management system
- methods of locating files
- organisation's standards applicable to accessing files
- files operations and their applications
- file operation in database setting
- creating, locating and saving files
- using input devices
- using data checking devices
- formatting functions of software
- layout function of software
- graphic productions and manipulation
- regard for accuracy and security of information
- functions on the internet

Skills

The ability to:

- identify computer hardware
- manipulate data input devices
- access data
- use file operations
- key-in and format reports and letters
- retrieve data
- amend data
- print data
- save data
- search and receive data from the internet
- send and receive E-Mail

**(4) Resource Implications**

Files saved on network, magnetic media, personal Computer

Input devices: Keyboard, mouse, other selection devices

**(5) Method of Assessment**

Competency shall be assessed while work is undertaken under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competencies in this unit may be determined concurrently. Assessment must be in accordance with the performance criteria .

**(6) Context of Assessment**

This unit may be assessed on or off the job. Assessment should include practical demonstration either in the workplace or through a simulation. A range of methods to assess underpinning knowledge should support this

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices .

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level -	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level -	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



## **BCGPAD0191A: Prepare for painting and decorating**

Competency Descriptor:

This unit deals with the skills and knowledge required for effectively carrying out construction activities in preparation for painting and decoration process, and applies to individuals working in painting and decorating trades in the building and construction industry.

Competency Field:

General Construction

### **ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1	Plan for construction process	1.1	Quality Assurance requirements of company's painting and decorating operations recognised and adhered to.
		1.2	Preparation and planning requirements identified from drawings and/or plans.
		1.3	Occupational Health and Safety (OH&S) requirements determined and adhered to in accordance with application tasks and workplace environment.
		1.4	Safety hazards identified and correct procedures adopted to minimise risk to self and others.
		1.5	Materials selected according to supervisor's instructions, safely handled and stored/located and ready for application.
		1.6	Appropriate personal protective equipment selected, correctly fitted and used.
		1.7	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.
		1.8	Fixing/fasteners selected consistent with job requirements and checked for serviceability.
2	Prepare materials selected for construction process	2.1	Activities for material preparation identified from specifications or supervisor's instructions.
		2.2	Fasteners/fixing prepared for installation to instruction.
		2.3	Material preparation carried out to satisfy requirements of construction process.

- |   |   |     |   |
|---|---|-----|---|
| 3 | Prepare work area suitable for construction process                     | 3.1 | Activities to be carried out in work area identified from surfaces to be finished and height to be accessed.          |
|   |   | 3.2 | Work area prepared for construction process to supervisors instructions.  |
| 4 | Use tools, plant and equipment appropriate for construction process     | 4.1 | Regular hand and power tools suitable for application process identified with job requirements.                       |
|   |   | 4.2 | Hand and power tools used safely and effectively to carry out processes.  |
| 5 | Assist with initial preparation of surfaces for painting and decorating | 5.1 | Sound surfaces prepared by either sanding or washing down using solvents or detergent.                                |
|   |   | 5.2 | Unsound surfaces prepared by scraping and/or sanding  |
| 6 | Assist with preparing surfaces for final finish                         | 6.1 | Stopping/filling material applied to a flush and even finish.   |
|   |   | 6.2 | Surface sanded by hand.   |
|   |   | 6.3 | Primer/sealer/undercoats applied to surface by brush and/or roller.   |
| 7 | Clean up  | 7.1 | Materials stacked /stored for re-use or disposal.   |
|   |   | 7.2 | Work area cleared.  |
|   |   | 7.3 | Tools and equipment cleaned and stored in a cool place.   |
|   |   | 7.4 | Waste disposed of using appropriate method according to National Environmental Protection Agency (NEPA) requirements. |

## RANGE STATEMENT

This unit applies to the work undertaken in a team environment for the preparation and subsequent coating of general building surfaces.

Construction process includes:

- worksite preparation
- surface preparation
- application of prime and intermediate coatings

Tools and equipment may include but not limited to:

- |                      |                                |
|----------------------|--------------------------------|
| • scrapers           | • paint pans/buckets           |
| • filling            | • brush-ware accessories       |
| • knives/blades      | • roller frames                |
| • putty knives       | • covers                       |
| • duster brushes     | • roller accessories           |
| • hand sanders       | • ladders                      |
| • mechanical sanders | • trestles                     |
| • paint stirrers     | • planks                       |
| • drop sheets        | • hop-ups                      |
| • wire brushes       | • aluminium mobile scaffolding |
| • hammer             |                                |
| • nail punches       |                                |

Materials may include:

- preparatory products
- paints – solvent-borne (alkyd, urethane, urethane/alkyd, urethane oil or modified alkyd resins) and latex (PVA, PVA/acrylic, acrylic and styrene acrylic)

Surfaces to be painted may include common profiles encompassing:

- |  |                                      |
|--|--------------------------------------|
| • ply  | • in-situ-concrete                   |
| • building boards (including MDF and particle board) | • cement render                      |
| • fibre cement products, iron and steel              | • set plaster                        |
| • zinc coated and zinc alloy coated steel products   | • plaster glass products             |
| • masonry products                                   | • paper-faced gypsum plaster board   |
| • clay bricks  | • previously coated/treated surfaces |
| • concrete blocks                                    |                                      |

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective preparation of materials using the processes listed within the range of variables statement.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of construction process
- use tools, plant and equipment safely and effectively
- Processes comply with preparation of surfaces for final finish – painting and decorating

### (2) Pre-requisite Relationship of Units

- BCG0011A Carry out OH&S requirements
- BCG0051A Use hand and power tools
- BCG0061A Use small plant and equipment

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools
- hand tools and equipment
- materials relevant to painting and decorating
- materials handling
- measurement and calculation
- interpreting plans
- fixing and fasteners consistent with painting and decorating requirements
- workplace communication requirements

#### Skills

The ability to:

- work safely to instructions
- use power and hand tools
- handle material
- select material
- communicate effectively
- measure relative to the process

**(4) Resource Implications**

The following resources should be made available:

- general construction materials relevant to painting and decorating
- hand and power tools appropriate to painting and decorating process
- plant and equipment appropriate to painting and decorating process
- suitable work area appropriate to painting and decorating process

**(5) Method of Assessment**

Competency should be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team.

Competency in this unit may be determined concurrently, based on integrated project work.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of the process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCOR0212A: Prepare surfaces**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively prepare the range of surfaces for various finishing applications, and applies to individuals working in the preparatory phase of surface finishing in the construction industry

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

- |  |   |
|--|---|
| 1. Plan and prepare work                       | 1.1 Quality Assurance requirements of company's construction operations recognised and adhered to.<br>1.2 Preparation requirements identified from drawings, work area and instructions/specifications extract.<br>1.3 OH&S requirements recognised and adhered to in accordance with the application tasks and workplace environment.<br>1.4 Appropriate personal protective equipment selected, correctly fitted and used.<br>1.5 Tools and equipment selected to carry out processes consistent with requirements of job are checked for serviceability and any faults reported to supervisor.<br>1.6 Safety hazards identified and correct procedures used to minimise risk to self and others in accordance with OH&S workplace operations.<br>1.7 Materials appropriate to job application selected, safely handled and stored/located ready for application. |
| 2. Prepare work area for application processes | 2.1 Hazards and attachments safely removed where applicable or arranged for removal from area.<br>2.2 Work area prepared for application processes in accordance with finishing material and manufacturer's specifications.   |
| 3. Prepare surface by sanding/grinding         | 3.1 Correct abrasive disc/sheet or wheel selected in accordance with surface condition and work to be undertaken and fitted to sander/grinder.  |

- 3.2 Sander/grinder used and applied safely to surface in accordance with manufacturer's specifications and relevant OH&S requirements.
- 3.3 All loose or protruding material removed by sander /grinder and brushing so that surface is prepared to specification.
- 4. Patch holes
  - 4.1 Method of patching hole determined from type of material surface, size of hole, compatibility of materials and planned specified finish.
  - 4.2 Patching materials selected to suit material surface and, where applicable, mixed to requirements of manufacturer's specifications.
  - 4.3 Colour patching materials checked to ensure that colour matches surrounding area, where applicable.
  - 4.4 Material applied to job and material according manufacturer's specifications using appropriate application method.
  - 4.5 Where applicable to type of patching material, patched areas must be sanded to provide flush and flat finish to surface.
  - 4.6 Surface brushed/scraped/washed clean of surplus material in accordance with type of patching material and material surface
  - 4.7 Patched areas sealed by application of prime or sealing coat, where applicable, to suit requirements of specified finishes.
- 5. Stop and fill surface
  - 5.1 Correct stopping material selected for specified surface, where applicable.
  - 5.2 Imperfections prepared and material applied to a flush and even finish, where applicable, to proposed additional surface application processes.
  - 5.3 Excess filler removed without damaging or marking surface.
  - 5.4 Surface fine-sanded and cleaned free of dust, where applicable for proposed applied finishes.



- |    |          |     |   |
|----|----------|-----|---|
| 6. | Clean-up | 6.1 | Area cleaned free of debris.  |
|    |          | 6.2 | Waste and unwanted material disposed of safely using appropriate method according to National Environment Protection Act (NEPA) requirements. |
|    |          | 6.3 | Unused materials stored.  |
|    |          | 6.4 | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to the preparation of different material surfaces for the application of applied surface finishes or the abutting or attaching of a construction to that surface.

Surface preparation will vary in accordance with the types of materials to be applied to finish or seal surface and the type of construction, which is to abut or be attached to the surface.

Material surfaces include:

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>• timber</li> <li>• plasterboard/plaster-glass</li> <li>• masonry</li> <li>• brick</li> </ul> | <ul style="list-style-type: none"> <li>• metal (ferrous and non-ferrous)</li> <li>• concrete</li> <li>• solid plaster</li> <li>• plastic</li> </ul> |
|--|---|

Surface preparation for application finishes includes the preparation for:

- wall and floor tiling
- terrazzo
- segmental paving
- pre-cast cladding
- waterproofing/damp-roofing
- painting
- solid plastering
- wall papering
- clear timber finishes
- stone veneer
- sheet plastering or lining material

Surface preparation for construction applications of abutting or attaching to surfaces includes the preparation for:

- curtain walling fixing
- brick or block laying
- timber partition walls
- light steel partition walls
- formwork construction
- stair installation
- attachment of steel brackets or fabricated units
- aluminium framework fixing
- roof tiling and slating

Surfaces may be new or established material surfaces including both painted and unpainted surfaces.

Personal protective equipment may include:

- overalls
- waterproof pants and jacket
- boots
- gumboots
- gloves
- hard hat/cap
- safety goggles
- ear plugs/muffs
- dust masks/respirators

Equipment includes but is not limited to:

- electrical leads
- elevated work platforms
- trestles
- planks
- ladders
- buckets
- sanders
- hose and water spray

Work area preparation may include:

- clearing area
- setting up equipment for operation
- erecting scaffolding
- disconnecting and removing attachments from or against walls

Waste and debris may include:

- spilt patching material
- cleared or scraped old paint
- discarded abrasive discs/sheets
- cardboard

Tools include but are not limited to:

- scrapers
- paint brushes
- wire brushes
- brooms
- sponges
- sanding blocks
- shovels
- power sanders
- power grinders
- filling blades
- chisels
- hammers

OH&S requirements to be in accordance with Statutory legislation and regulations and may include:

- workplace environment
- protective clothing and equipment
- working platforms
- use of tools and equipment
- control of hazardous substances
- hazard control

Patching materials include but are not limited to:

- cellulose/plaster proprietary fillers
- plaster
- sand and cement
- cornice adhesive
- putty
- plastic wood
- fibreglass
- caulking compounds
- sheet material

- paper
- dirt and dust
- disused containers

Work is to be undertaken either as part of a team or individually under indirect supervision with instructions being verbal or written as part of supervisor's directions.

Instructions and reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and effective preparation of at least three separate types of material surfaces from those listed within the range of variables statement relevant to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational policies and procedures including Quality Assurance requirements
- adopt and carry out correct procedures prior to and during application of preparation processes
- demonstrate that finished patching of holes is flush and straight with surface within tolerances applicable to work orientation
- demonstrate safe and effective operational use of tools, plant and equipment
- interactively communicate with others to ensure safe and effective workplace operations
- prepare surface to specification or instruction requirements

### (2) Pre-requisite Relationship of Units

Prerequisites for this unit are:

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools
- BCGCOR0061A Use small plant and equipment
- BCGCOR0071A Erect and dismantle restricted height scaffolding

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- portable power tools
- hand tools and equipment
- materials relevant to patching and preparation of surfaces
- materials handling
- measurement and calculation
- drawings and written instructions
- workplace communication

Skills

The ability to:

- work safely to instructions
- interpret drawing and instructions
- use power tools and hand tools
- handle material
- select material
- measure relative to the process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- general construction and patching materials relevant to surface preparation
- hand tools and power tools appropriate to application processes
- plant and equipment appropriate to application processes
- suitable work area appropriate to surface preparation process

**(5) Method of Assessment**

Competency shall be assessed while work is being done under indirect supervision with regular checks, but may include some autonomy when working as part of a team.

Competency should be assessed through direct observation of application to tasks and questioning related to underpinning knowledge.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGSTW0262A: Carry out steel-fixing**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively fabricate and place concrete reinforcement to formworks and footings, and applies to individuals carrying out steelfixing work in building and construction industry.

Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1	Plan and prepare work	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
		1.2	OH&S requirements for application tasks and workplace environment recognised and adhered to.
		1.3	Reinforcement, type of fixing and locations identified from instructions/reinforcement schedule, job drawings and specifications.
		1.4	Formwork/excavation checked for completion and conformity to receive reinforcement.
		1.5	Appropriate personal protective equipment selected, correctly fitted and used.
		1.6	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported to supervisor.
		1.7	Delivered reinforcement checked for correct size type and quantities against reinforcement schedule/details shown in job detail drawings.
2	Prepare for reinforcement placement	2.1	Reinforcement bars cut and bent to required set -out and drawing details.
		2.2	Bars tied to designed configuration from drawings.
		2.3	Reinforcement sheets cut to required sizes, where applicable.
		2.4	Stiffening rods attached to panels to instructions as required to facilitate handling processes.

- |   |  |     |   |
|---|--|-----|---|
|   |  | 2.5 | Bar chairs/spacers located to requirements of reinforcement schedule and job drawings.  |
| 3 | Place and fix reinforcement                  | 3.1 | Fabric reinforcement sheets positioned correctly in accordance with approved drawings and schedule.   |
|   |  | 3.2 | Reinforcement bars located according to specification and positioned in accordance with approved drawings and schedule.                       |
|   |  | 3.3 | Reinforcement correctly placed using bar chairs, ligatures and spacers according to specification and schedule .                              |
|   |  | 3.4 | Reinforcement fabric and/or bars tied and/or welded in correct placement in accordance with approved drawings/job specification and AS1554.3. |
|   |  | 3.5 | Cast-in items secured to reinforcement to specifications.   |
|   |  | 3.6 | Ends of protruding reinforcement covered and protected in accordance with specifications.   |
| 4 | Inspect reinforcement prior to concrete pour | 4.1 | Location and position of ties and/or welded fabric/bar reinforcement checked for accuracy and spacing before concrete placement.              |
| 5 | Clean up                                     | 5.1 | Area cleared to specification.  |
|   |  | 5.2 | Waste material removed and placed in job waste bins or rubbish stockpiles.  |
|   |  | 5.3 | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to the fabrication and placement of steel reinforcement to concrete forms and excavations for footings on site.

Forms for concrete structural members and footing excavations may include:

- beam footings
- beams
- slab on ground
- suspended slabs
- columns
- stairs
- pads
- walls

Reinforcing may include:

- deformed bars
- plain rods
- mesh sheets of plain bars
- mesh sheets of deformed bars

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators
- hard hat

Tools and equipment may include but are not limited to:

- bolt cutters
- hacksaw
- wire nippers
- tie wire spool
- welding equipment
- measuring tape/rule
- reinforcement benders
- mesh guillotine
- range of general hand and power tools

Quality Assurance requirements may include:

- preparation of reinforcing
- placement and support
- concrete coverage
- control of handling

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- protective clothing and equipment
- cutting and handling of material
- working from scaffolding
- using tools and equipment
- worksite environment and safety
- handling of materials



Welding of reinforcement fabric and/or bars to be in accordance with:

- AS1554.3 – 1983 Welding of Reinforcing Steel

Instructions and reporting of faults may be verbal or written, with instructions being part of a supervisor's directions.

Work is to be undertaken in a team situation under supervision.

## EVIDENCE GUIDE

Competence is to be demonstrated by the safe and effective placement of reinforcing to at least three (3) of the separate types of structures/members/footings listed within the range of variables.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within the context of fixing steel reinforcing
- check materials for conformity with specifications and job requirements
- Identify and follow assembly location and placement sequence
- demonstrate safe and effective use of tools and equipment and handling of materials
- place and tie/weld reinforcement to specification
- interactively communicate with others to ensure safe and effective operations in fixing the reinforcing

### (2) Pre-requisite Relationship of Units

- BCGCOR0011A      Carry out OH&S requirements
- BCGCOR0051A      Use hand and power tools
- BCGCOR0061A      Use small plant and equipment

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- formwork for concrete
- portable power tools, hand tools
- plant and equipment
- materials relevant to steel-fixing
- materials handling
- measurement and calculation
- drawings and specifications
- reinforcement schedule
- appropriate steel-fixing procedures and legislative requirements

Skills

The ability to:

- work safely to instructions
- interpret drawings and specifications/instructions
- use power tools and hand tools
- handle materials
- select materials
- measure relative to the process
- communicate effectively

**(4) Resource Implications**

The following resources should be made available:

- reinforcement materials appropriate to construction process
- hand tools and power tools appropriate to steel fixing process
- plant and equipment appropriate to steel fixing process
- suitable formwork or excavation appropriate to construction process

**(5) Method of Assessment**

Competence should be assessed through direct observation of tasks and questions related to underpinning knowledge.

Competence should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0282A: Use explosive power tools (EPT)**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively set up and use explosive power tools, and applies to individuals that use fasteners in the construction processes.

Competency Field:

General/Civil Construction

ELEMENT OF COMPETENCY		PERFORMANCE CRITERIA	
1.	Plan and prepare work	1.1	Quality Assurance requirements for company's construction operations recognised and adhered to.
		1.2	Occupational Health & Safety requirements associated with application tasks and workplace environment recognised and adhered to.
		1.3	Job requirements assessed to determine access and appropriate fastener and charge to suit material and base to be fixed.
		1.4	Explosive power tools, attachments and equipment selected consistent with requirements of job, checked for serviceability and any faults reported to supervisor.
		1.5	Appropriate personal protective equipment selected, correctly fitted and used.
		1.6	Safety hazards identified and correct procedures used to minimise risk to self and others.
		1.7	Scaffolding erected, where applicable, and according to OH&S requirements.
		1.8	Explosive power tool operations carried out in accordance with manufacturer's recommendations.
2.	Set out for fasteners	2.1	Material or base set out for location of fasteners in accordance with detailed drawings and specifications.
		2.2	Minimum distances from edge of material adhered to in accordance with manufacturer's specifications.

- 
- |    |                           |  |
|----|---------------------------|--|
|    | 2.3                       | Material located and temporarily held or fixed into designed position of detailed drawings.                              |
| 3. | Use explosive power tools |  |
|    | 3.1                       | Fastener selected to requirements of job.  |
|    | 3.2                       | Charge selected to assess requirements for material, base and penetration.   |
|    | 3.3                       | Attachments and/or accessories installed to explosive power tool in accordance with manufacturer's specifications.       |
|    | 3.4                       | Explosive power tool checked for operation to manufacturer's specifications.   |
|    | 3.5                       | Fastener and charge located in explosive power tool to manufacturer's specification.                                     |
|    | 3.6                       | Personal protective equipment fitted and worn in accordance with manufacturer's recommendations.                         |
|    | 3.7                       | Explosive power tool operated safely and fastener fixed into place.  |
|    | 3.8                       | Fastening penetration checked and determined for appropriate depth into material.  |
|    | 3.9                       | Power regulating device adjusted for conditions where required.  |
|    | 3.10                      | Misfire procedures carried out where required to manufacturer's recommendations.   |
| 4. | Clean up                  |  |
|    | 4.1                       | Temporary holding/fixing removed without damage to material.   |
|    | 4.2                       | Explosive power tool cleared, attachments removed and tool and attachments cleaned.                                      |
|    | 4.3                       | Charges stored in designated container in accordance with requirement and used charges recorded.                         |
|    | 4.4                       | Unused fasteners, explosive power tool and attachments stored in carry case according to manufacturer's recommendations. |
|    | 4.5                       | Area cleared and waste material disposed of safely.  |

5. Maintain explosive power tool and kit	5.1	Safety features of tool checked for serviceability in accordance with manufacturer's operating manual.
	5.2	Tool cleaned and lubricated to manufacturer's recommendation.
	5.3	Periodic maintenance service carried out to manufacturer's specifications.
	5.4	Log book checked and maintenance recorded to manufacturer's recommendations.
	5.5	Diminished stocks of charges and fasteners replenished to designed effectiveness of power tool kit.

## RANGE STATEMENT

This unit applies to both direct action and indirect action explosive powered fastening tools.

Use of these tools is to be in accordance with relevant Statutory Legislation requirements and:

- Recommended procedures for the usage of Explosive-Powered Hand held Fastening Tools, Fasteners and Explosive Charges

Tools used to fasten materials or fix fasteners to bases of:

- concrete
- masonry
- steel

Quality Assurance requirements may include:

- workplace operations and work procedures
- safety requirements
- quality of materials
- application relevant to specifications of work

OH&S requirements to be in accordance with statutory Legislation and regulations and may include:

- workplace environment and safety
- use of explosive power tools
- isolation of working areas
- use of tools and equipment
- protective clothing and equipment
- working from scaffolding
- emergency procedures

Personal protective equipment is to incorporate requirements of:

- Acoustics – Hearing Protection
- Eye Protection for Industrial Application

In addition to ear plugs/muffs and safety glasses/goggles, other personal protective equipment may include:

- gloves
- boots
- hard hat
- overalls
- dust mask/respirator

Safety hazards may include but are not limited to:

- obstacles close to operation location
- other activities within vicinity
- limited space

Reporting of faults may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by carrying out the safe and effective operational use of an EPT in application to the various types of bases listed within the range of variables statement relative to the work orientation.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to explosive power tools and workplace operations
- show compliance with organisational policies and procedures including Quality Assurance requirements
- carry out correct procedures prior to and during application of fixing/fastening process
- demonstrate safe and effective operational use of explosive power tools and equipment
- show correct interpreting of manufacturer's manual and reporting procedures
- interactively communicate with others to ensure safe and effective workplace operations

### (2) Pre-requisite Relationship of Units

Competency in this unit may be determined concurrently with other relevant units based upon integrated project works relative to the work orientation.

- BCGCOR0011A Carry out OH&S requirements
- BCGCOR0051A Use hand and power tools

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant OH&S statutory regulations
- explosive power tools
- hand tools and equipment
- materials relevant to the operation of (EPT's)
- measurements and calculations
- drawings and specifications
- Quality Assurance
- operational procedures in accordance with manufacturer's specifications maintenance of equipment
- fixing of materials

Skills

The ability to:

- work safely to instructions
- use hand and power tools
- measure relative to fixing of materials
- demonstrate operational procedures for EPT
- communicate effectively identify drawing details relevant to operation of Explosive Power Tools (EPT)
- maintain accurate records

**(4) Resource Implications**

The following resources should be made available:

- explosive power tool and complete kit
- general construction materials relevant to operation applications of EPT
- hand and power tools and supportive equipment appropriate to operation applications of EPT
- suitable work area appropriate to operation applications of EPT
- manufacturer's manual of operations

**(5) Method of Assessment**

Competency should be assessed while work is carried out under direct supervision.

Assessment should be by direct observation of tasks and questioning related to underpinning knowledge.

Assessment may be by intermittent checking at the various stages of the job application in accordance with the performance criteria, or may be at the completion of each process.

**(6) Context of Assessment**

Competency should be assessed in the workplace or simulated workplace environment in accordance with work practices and safety procedures.



## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0302A: Remove/replace door and window hardware**

Competency Descriptor:

This unit deals with the skills and knowledge required to effectively identify, remove and replace doors and windows hardware, and applies to individuals working in carpentry/joinery trades in the construction industry.

Competency Field:

General Construction

**ELEMENT OF  
COMPETENCY****PERFORMANCE CRITERIA**

1. Plan and prepare work	1.1	Quality Assurance requirements recognised and adhered to.
	1.2	Occupational Health & Safety requirements for removing and replacing door/window hardware recognised and adhered to.
	1.3	Door and window hardware requirements assessed in accordance with finish schedule and specifications.
	1.4	Personal protective equipment selected, correctly fitted and used.
	1.5	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported.
	1.6	Safety hazards identified and correct procedures used to reduce hazards to self and others.
2. Remove doors, shutters and hardware	2.1	Ladders or scaffolding erected, where required, to OH&S regulations.
	2.2	Insect screens and fittings carefully removed and stored safely.
	2.3	Window hardware carefully located and removed and or stored safely.
	2.4	Window shutters and sashes, where applicable and practical, carefully removed and handled safely to designated location for finishing.
	2.5	Door hardware carefully removed and located or stored safely.

	2.6	Doors carefully removed, identified and handled safely to location for finishing.
3. Replace doors, shutters and hardware	3.1	Doors carefully handled and replaced back in original place.
	3.2	Door hardware fitted and placed to specifications without marking door or surrounds.
	3.3	Where removed, window shutters and sashes re-fixed in original place.
	3.4	Window hardware re-fitted back into place to specifications without marking window surfaces or surrounds.
	3.5	Insect screens carefully replaced and secured in position without damage to surrounds.
4. Clean up	4.1	Area cleared.
	4.2	Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to the practical application finishes to doors and windows that require removal or the removal of hardware.

Door hardware includes but not limited to:

- hinges
- locks
- latches
- handles
- closers
- safety chains

Window hardware includes:

- catches
- handles
- stays
- hinges
- locks/bolts
- brackets

Hinges and brackets may be the type to be painted over or kept in own natural finished state.

## EVIDENCE GUIDE

Competency is to be demonstrated by removing hardware from both a nominated door and a nominated window for the purpose of painting, replacing and refitting doors/shutters, where applicable.

**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- compliance with Occupational Health and Safety regulations applicable to workplace operations
- compliance with organisational quality procedures and processes for removing and/or painting of doors and windows
- identification of location and details of door and window to be removed/refurbished
- selection and use of appropriate processes, tools and equipment
- safe and effective procedures used to remove hardware and door
- appropriate attention given to locating hardware safely for replacing
- safe and effective procedures used to replace door and replace respective hardware
- identification of typical faults and problems that occur and necessary action taken to rectify them

**(2) Pre-requisite Relationship of Units**

- BCGCOR0051A Use hand and power tools

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- features of doors and windows
- door and window hardware
- tools and equipment

Skills

The ability to:

- work safely
- organise work
- use tools and equipment

**(4) Resource Implications**

The following resources should be made available:

- installed door
- installed window
- insect screen
- appropriate door and window hardware

**(5) Method of Assessment**

Competency should be assessed while tasks are being done under indirect supervision.

Assessment may involve:

- observation of the application process
- inspection of the completed work
- questioning related to underpinning knowledge

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are being done, under indirect supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>• Carries out established processes</li> <li>• Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>• Manages process</li> <li>• Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level -	
Use mathematical ideas and techniques	Level -	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0442A: Construct and erect timber wall framing**

Competency Descriptor:

This unit deals with the skills and knowledge required to construct and erect timber wall framing, and applies to individuals working in the carpentry trade in the construction industry.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

- |    |                       |     |  |
|----|-----------------------|-----|--|
| 1. | Plan and prepare work | 1.1 | Quality Assurance requirements for company's construction operations recognised and adhered to.  |
|    |                       | 1.2 | Occupational Health and safety (OH&S) requirements for workplace environment and construction and erection of timber wall framing recognised and adhered to.   |
|    |                       | 1.3 | Materials and quantity requirements determined from job drawings and specifications.   |
|    |                       | 1.4 | Appropriate personal protective equipment selected, correctly fitted and used.   |
|    |                       | 1.5 | Tools and equipment selected to carry out processes consistent with the requirements of job, checked for serviceability and any faults reported to supervisor. |
| 2. | Set out wall plates   | 2.1 | Location of walls set out to dimensions from job drawings and marked on floor joists, flooring or slab.  |
|    |                       | 2.2 | Material selected for straightness of wall plates to ensure as straight as practical.  |
|    |                       | 2.3 | Wall plates marked and cut to length as pairs allowing for wall junction and joints to job assembly requirements and specifications.                           |
|    |                       | 2.4 | Top and bottom plates temporarily nailed together and placed in location position ready for setting out.   |
|    |                       | 2.5 | Position of studs and openings set out on wall plates to dimensions from job drawings.   |
|    |                       | 2.6 | Door and window openings set out to schedule of door and window widths with allowance for clearance of + 5mm each side.  |

- 
- |    |  |  |
|----|--|--|
| 3. | Set out and prepare studs and trimmers | 3.1 Walls constructed and erected in accordance with requirements.   |
|    |  | 3.2 Trenching/housing in wall plates for studs carried out where required to allow for irregular plate thickness.                            |
|    |  | 3.3 Stud length determined in accordance with specified ceiling height.  |
|    |  | 3.4 Opening and intermediate studs selected for straightness and cut to length according to specification.                                   |
|    |  | 3.5 Studs for door and window openings set out to heights for door and window sizes with clearance allowance at head of +10mm.               |
|    |  | 3.6 Studs for wall frames checked for straightness and bows/springs to one face of wall.   |
|    |  | 3.7 Housing, notching, drilling of studs to accommodate trimmers, lintels and services carried out to requirements.                          |
|    |  | 3.8 Trimmers and short studs marked and cut to lengths according to specifications.  |
|    |  | 3.9 Standard spacing size noggings cut to length.  |
| 4. | Construct walls                        | 4.1 Wall plates, studs, trimmers and cripple studs assembled and fixed in accordance with specifications.                                    |
|    |  | 4.2 Lintels, headers and ledgers above opening in walls installed in accordance with specifications.   |
|    |  | 4.3 Noggings installed on flat in rows at 1.350m maximum centres or closer if cladding required and staggered not more than their own width. |
|    |  | 4.4 Walls squared and braced with braces fixed to walls in accordance with specifications.   |
| 5. | Erect walls                            | 5.1 Walls erected into location and temporarily braced into vertical position.   |
|    |  | 5.2 Top wall plate junctions joined in accordance with specifications.   |

- 5.3 Bottom wall plate fixed to location and line to specifications.
- 5.4 Walls plumbed to + or – 2mm over 2.4 metres with wall bracing permanently fixed to specification.
- 5.5 Corners blocked, where required, to tie junction studs together according to specifications.
- 6. Clean-up
  - 6.1 Area cleared free of debris.
  - 6.2 Waste and unwanted materials disposed of safely.
  - 6.3 Unused materials stored/stacked.
  - 6.4 Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to walls constructed of stress grade d, seasoned or unseasoned timber which may be prefabricated or built on site.

All work to be carried out in accordance with the National Building Code.

Quality Assurance requirements may include:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to specifications of work

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- hard hat
- gloves

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammers
- spirit level
- squares
- nail bag
- chisels



Tools and equipment may include but are not limited to:

- hand saws
- saw stools
- power saws
- nail gun
- air compressor and hoses
- power leads/extension cords

Wall bracing materials include:

- timber
- metal tension straps
- metal angle sections
- plywood
- fibre cement sheet

Waste and debris may include:

- off cut materials
- nails
- empty containers
- timber packing and strapping
- cardboard paper

Top wall plates may be joined by:

- halving
- lapping
- metal connections

Floor bases for wall installation include:

- timber joists of sub-floor framing
- steel joists of sub-floor framing
- sheeting on sub-floor framing
- concrete slab

Work to be undertaken in a team situation.

Reporting of faults should be in accordance with company's workplace procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by setting out, constructing and erecting walls for a nominated building involving door and window openings and at least one internal wall.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational quality procedures and processes within the context of constructing and erecting timber walls
- identify location and details of wall construction for proposed building
- select and use appropriate processes, tools and equipment
- accurately set out and mark wall plates in compliance to standard requirement
- give particular attention to setting out for door and window frames and clearance allowance

#### Critical Aspects of Evidence: (cont'd)

- use safe and effective procedures to set out, prepare material, assemble and fix components for each wall
- adopt safe and effective procedures to erect walls and brace assembled structure
- give particular care and attention to plumbing walls and the fixing of bracing
- identify typical faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective operations with wall erection
- complete wall framing construction and erection processes according to specifications

### (2) Pre-requisite Relationship of Units

- BCGCOR0021A Plan and organise work
- BCGCOR0031A Draw and interpret simple drawings
- BCGCOR0051A Use hand and power tools
- BCGCOR0081A Use simple levelling devices
- BCGCAR0161A Prepare for carpentry process
- BCGCAR0202A Assemble simple partition frames

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations, codes and standards
- work drawing and specifications
- wall construction and bracing methods
- tools and equipment
- plant and equipment
- fixing and fasteners
- calculation of material requirements

Skills

The ability to:

- work safely
- read and interpret drawings and specifications
- organise work
- interpret documentation from a wide range of sources
- set out material
- use tools and equipment
- communicate effectively
- calculate material quantities

**(4) Resource Implications**

- prepared floor structure or slab for proposed activity
- tools and equipment appropriate for construction processes
- suitable materials appropriate for construction activity
- drawings and specifications of proposed activity

**(5) Method of Assessment**

Competency should be assessed while tasks are undertaken.

Assessment may involve:

- observation of the application process
- questioning related to underpinning knowledge

Assessment may be by intermittent checking at various stages of each task application or at the completion of each task in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are undertaken either individually or as part of a team operation.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0662A: Erect/dismantle formwork**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare, erect and/or dismantle formwork, and applies to individuals working in carpentry and masonry trades in the construction industry

Competency Field:

General Construction

**ELEMENT OF COMPETENCY****PERFORMANCE CRITERIA**

- |    |  |     |   |
|----|--|-----|---|
| 1. | Select system, plan and prepare for work | 1.1 | Quality Assurance requirements for company's construction operations recognised and adhered to.   |
|    |  | 1.2 | Occupational Health & Safety (OH&S) requirements for erecting and dismantling formwork and workplace environment recognised and adhered to.             |
|    |  | 1.3 | Location and requirements of formwork construction identified from job drawings of structural concrete members.   |
|    |  | 1.4 | Selection of formwork system determined in accordance with job requirements and available structural support.   |
|    |  | 1.5 | Material/system quantity requirements determined in accordance with formwork required and specifications for formwork construction.                     |
|    |  | 1.6 | Appropriate personal protective equipment selected correctly fitted and used.   |
|    |  | 1.7 | Tools and equipment selected to carry out processes consistent with job requirements, checked for serviceability and any faults reported to supervisor. |
|    |  | 1.8 | Key set out points/lines/profiles/grids placed accurately to the requirements of job drawings.  |
| 2. | Prepare for formwork erection            | 2.1 | Formwork shutters constructed to designed form requirements and specified dimensions.   |
|    |  | 2.2 | Formwork support system sequentially erected according to initial set out and specification for formwork for concrete.                                  |
|    |  | 2.3 | Scaffolding and/or hand railing erected where applicable to OH&S regulations and job requirements.  |

- 2.5 Support system set to correct height level and line within +/- 2 mm over any 3-metre length.
- 3. Erect formwork
  - 3.1 Formwork for beams, drop panels, cantilevers etc. fabricated, positioned and fixed into place, according to specifications.
  - 3.2 Formwork for walls assembled, erected and fixed into place, plumb within +/- 2mm over 2.4 metres and to line within +/- over any 3 metre length.
  - 3.3 Soffit formwork cut to length, fabricated, positioned and fixed into place within specifications.
  - 3.4 Edge boxing to formwork fixed in correct position and braced to plumb alignment.
  - 3.5 Cast-ins, inserts and penetration blocks installed to locations to specified requirements.
- 4. Install metal decking as slab soffit
  - 4.1 Sheets prepared, where required, to manufacturers and/or job specifications.
  - 4.2 Metal decking installed to area and secured where required in accordance with manufacturer's and job specifications.
  - 4.3 Intermediary support provided to metal decking where required, in accordance with design specifications.
  - 4.4 Support to decking adjusted to ensure specified soffit alignment.
- 5. Inspect formwork
  - 5.1 Erected formwork, and ensure that formwork support system is inspected for safety and quality of work in accordance with standards for formwork.
  - 5.2 Loose dirt, sawdust and other waste material removed safely with due care to the welfare of site personnel and public.
  - 5.3 Release agent applied to formwork in accordance with specifications.
  - 5.4 Formwork and support system supervised during concrete pour.

- |    |                       |     |  |
|----|-----------------------|-----|--|
| 6. | Stripping of formwork | 6.1 | Approval to remove formwork support system obtained from appropriate site authority.   |
|    |                       | 6.2 | Edge boxing and braces carefully removed, denailed, cleaned and stored/stacked.  |
|    |                       | 6.3 | Support system backed off to appropriate height to loosen soffit decking.  |
|    |                       | 6.4 | Formwork removed safely and sequentially, denailed and relocated or stored.  |
| 7. | Back prop formwork    | 7.1 | Appropriate back propping system, selected where applicable, and installed according to standards and engineer's requirements. |
| 8. | Clean up              | 8.1 | All stripped formwork components removed from work area.   |
|    |                       | 8.2 | Loose debris and waste material removed and placed into job waste bins or rubbish stockpiles.                                  |
|    |                       | 8.3 | Formwork components re-used, de-nailed, where appropriate, cleaned and stored correctly.                                       |
|    |                       | 8.4 | Tools and equipment cleaned, maintained and stored.  |

## RANGE STATEMENT

This unit applies to all types of above ground constructed or systemised formwork to form reinforced concrete structure.

All formwork construction is to be in accordance with standards for formwork for concrete.

Formwork types include:

- columns
- walls
- beams
- floor slabs
- beams and slab
- drop panels
- stairways and landings

Formwork materials may include but not limited to:

- timber
- steel
- plywood
- hardboard
- composite materials
- metal decking

Support systems may include:

- timber props
- timber bearers
- telescopic props
- steel sectional bearers
- steel frames

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- hard hats
- respirators/dust masks

Tools and equipment may include but are not limited to:

- spanners
- measuring tape/rule
- form oil sprayer mop
- floor centres
- telescopic props
- levelling equipment
- string lines
- scaffolding
- nail guns
- power saws
- power drills
- air compressor and hoses
- power leads
- general hand tools

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- protective equipment
- working platforms
- handling materials
- working from scaffolding
- safety hazards
- working with cranes
- use of plant and equipment

Quality Assurance requirements may include:

- work procedures
- safety requirements
- control of handling
- quality of materials
- detail to measurement
- soundness of construction
- specification finish

Preparation of metal decking sheets may include:

- cutting
- folding up ends
- forming tray ends



Reporting of faults should be in accordance with company's workplace procedures and may be verbal or written.

Work to be carried out in a team situation and in accordance with all relevant statutory regulations.

## EVIDENCE GUIDE

Competency is to be demonstrated by erecting and dismantling formwork for a suspended slab, column, beam and wall proposed structures.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and formwork operations
- apply organisational quality procedures and processes within the context of erecting and dismantling formwork
- plan and sequence work in a logical manner
- select and use appropriate processes, tools and equipment
- construct and position formwork conforming to dimensions as specified in drawings and documentation
- select and use appropriate applications to ensure support structure rigid and stable
- give attention to accurate measurement, alignment and level and/or plumb of formwork
- clean and coat forms with release agent in preparation for placement of reinforcement
- avoid damage to forms when stripping through appropriate handling of materials
- identify common faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure that safe and effective processes are carried out

### (2) Pre-requisite Relationship of Units

- BCGCOR0051A Use hand and power tools
- BCGCOR0071A Erect and dismantle restricted height scaffolding
- BCGCOR0081A Use simple levelling devices
- BCGCAR0161A Prepare for carpentry construction
- BCGCAR0252A Assist with erecting and stripping of formwork

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations and codes
- types of formwork
- formwork construction
- understanding of hydraulic pressure on formwork by concrete when placed
- National Standards for Formwork for Concrete
- company's quality system and role of individual within that system
- drawings and specifications
- tools and equipment
- materials
- fixing and fasteners
- calculation of material requirements
- measuring and levelling

Skills

The ability to:

- work safely
- interpret drawings and specifications
- organise work
- set out work
- use tools and equipment
- communicate effectively
- calculate material quantities
- measure and level relative to formwork
- fix materials

**(4) Resource Implications**

The following resources should be provided:

- workplace location for installation of formwork
- plant, equipment and tools appropriate to the construction and erection processes
- materials/system formwork appropriate to formwork construction
- drawings and specifications of concrete structural members and proposed formwork

**(5) Method of Assessment**

Competency should be through direct observation of application to tasks and questioning related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at the completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for Evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 3	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BSBSBM0012A: Craft personal entrepreneurial strategy**

## Competency Descriptor:

This unit deals with the skills and knowledge required to craft an entrepreneurial strategy that fits with the attitudes, behaviours, management competencies and experience necessary for entrepreneurs to meet the requirements and demands of a specific opportunity.

Competency Field: Small Business Operations

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Demonstrate knowledge of the nature of entrepreneurship	1.1	Concepts associated with entrepreneurship are clearly defined.
	1.2	Factors which influence entrepreneurship in and outside of Jamaica are correctly identified and explained.
	1.3	The importance of entrepreneurship to economic development and employment is explained clearly.
	1.4	The findings of research conducted on entrepreneurial ventures and successes in the Caribbean region are clearly presented in an appropriate format.
	1.5	Differences between wage employment and entrepreneurial ventures are correctly stated.
2. Identify and assess entrepreneurial characteristics	2.1	Relevant research is carried out and required entrepreneurial characteristics identified.
	2.2	Entrepreneurial characteristics identified are assessed and ranked.
	2.3	An understanding of the process and discipline that enable an individual to evaluate and shape choices and to initiate effective action is correctly demonstrated.
	2.4	Factors that will help an entrepreneur to manage the risk and uncertainties of the future, while maintaining a future orientated frame of mind, are identified.

- |    |                                   |     |   |
|----|-----------------------------------|-----|---|
| 3. | Develop self-assessment profile   | 3.1 | Self-assessment tools/methods to identify personal entrepreneurial potential are identified and properly used.  |
|    |                                   | 3.2 | The ability to apply creativity, problem-solving techniques and principles to solve business related problems are demonstrated.   |
|    |                                   | 3.3 | Feedback from others for the purpose of becoming aware of blind spots and for reinforcing or changing existing perceptions of strengths/ weaknesses is appropriately obtained.  |
| 4. | Craft an entrepreneurial strategy | 4.1 | A profile of the past that includes accomplishments and preferences in terms of life and work styles, coupled with a look into the future and an identification of what one would like to do is developed.                |
|    |                                   | 4.2 | Commitment, determination and perseverance; orientation towards goals; taking initiative and accepting personal responsibility; recognizing management competencies and identifying areas for development are determined. |
|    |                                   | 4.3 | Written guidelines to obtain feedback that is solicited, honest, straightforward, and helpful but not all positive or negative are developed to facilitate reviews.   |
|    |                                   | 4.4 | Framework and process for setting goals which demand time, self-discipline, commitment, dedication and practice are developed.  |
|    |                                   | 4.5 | Goals established are specific and concrete, measurable, relate to time, realistic and attainable.  |
|    |                                   | 4.6 | Priorities, including identifying conflicts and trade-offs and how these may be resolved are established.   |
|    |                                   | 4.7 | Potential problems, obstacles and risks in meeting goals are identified.  |
|    |                                   | 4.8 | Specified action steps that are to be performed in order to accomplish goals are identified.  |
|    |                                   | 4.9 | The method by which results will be measured is indicated.  |

- 4.10 Milestones for reviewing progress and tying these to specific dates on a calendar are established.
- 4.11 Sources of help to obtain resources are identified.
- 4.12 Evidence of the ability to review process and periodically revise goals is demonstrated.

## RANGE STATEMENT

At this stage of the entrepreneurial process the entrepreneur must be able to conduct a self-assessment profile, examine the frame work for self assessment, develop a personal entrepreneurial strategy, identify data to be collected in the self-assessment process and learn about receiving feedback and setting goals.

Concepts associated to include:

- risk
- entrepreneurship
- macro-screening
- micro-screening
- competition
- wage employment

Influencing factors to include:

- market conditions
- markets – demand/supply
- global trends
- level of economic activities
- funding
- economic stability
- social stability
- resources availability

The entrepreneur must be able to:

- understand the extreme complexity in predicting or aligning him/herself to specific careers in an environment of constant change
- determine the kind of entrepreneur he or she wants to become based on attitudes, behaviours, competencies, experience and how these fit with the requirements and demands for a specific opportunity
- evaluate thoroughly his or her attraction to entrepreneurship
- effectively develop personal plan
- utilize available information that will enhance his or her ability to achieve success

The entrepreneur may encounter setbacks if the planning process is not effectively pursued.

Pitfalls may include:

- proceeding without effective planning which may result in commitment to uncertainty
- commitment to a premature path with the desirability of flexibility can lead to disaster
- personal plans fail for the same reasons as business plans including frustration if the plan appears not to be working immediately and the challenges of changing behaviour from an activity-oriented routine to one that is goal oriented
- developing plans that fail to anticipate obstacles, and those that lack progress milestones and reviews

## EVIDENCE GUIDE

Competency is to be demonstrated when the entrepreneur is able to undertake a personal entrepreneurial assessment exercise to determine if he or she possesses the necessary credentials to be a successful entrepreneur. This stage of the entrepreneurial process is critical since experience has shown that the founder is one of the deciding forces if the venture is to succeed and prosper.

### (1) Critical Aspects of Evidence

The entrepreneur will be assessed by his/her action in developing an orchestrated plan in order to effectively pursue the business concept.

### (2) Pre-requisite Relationship of Units

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- personal entrepreneurial profile systems
- effective management systems: marketing, operations/productions, finance, administration, law
- how to measure feedback
- the method of developing a personal plan and a business plan
- understanding the difference between entrepreneurial culture and management culture

Skills

The ability to:

- determine barriers to entrepreneurship
- minimize exposure to risk
- exploit any available resource pool
- tailor reward systems to meet a particular situation
- effectively plan and execute activities
- use computer technology to undertake assessments

**(4) Resource Implications**

The following resources should be made available:

Personal computer with access to the internet and appropriate software that will enable one to conduct the necessary analysis using the internet

**(5) Method of Assessment**

A useful method of assessment is to determine if the venture can stand up to the test of critical evaluation.

**(6) Context of Assessment**

This stage of the entrepreneurial process is assessed when comparisons are made between actual outcomes and plans/projections.



## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 1	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 1	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCMH0752A: Operate hoist**

## Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and operate a hoist, and applies to individuals engaged in the operation of cantilever, platform and personnel/materials.

## Competency Field:

General and Civil Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	1.1 Occupational Health & Safety (OH&S) requirements for workplace environment and operating mechanical hoists recognised and adhered to. 1.2 Appropriate personal protective equipment selected, correctly fitted and used. 1.3 Hoisting details for particular day identified from proposed work schedule. 1.4 Signalling system confirmed with associated site personnel. 1.5 Detailed daily hoist work program developed in conjunction with authorised personnel. 1.6 Site hazards identified and hazard control strategies implemented to minimise risk to self and others. 1.7 Precautions taken to accommodate effects of inclement weather or night work on operating hoist.
2. Conduct daily safety check	2.1 Prior to operation, equipment and site visually checked for evidence of damage, structural weakness or interference. 2.2 Standard daily safety checks on mechanical/electrical/safety functions carried out to requirements of hoist operator's manual and checklists. 2.3 Test run conducted through full height of travel without load at start of work to check hoist operation, security of mast and wall bolting.

3	Record results	3.1	Results of checks and tests recorded in hoist book to the requirements of state regulatory authority.
		3.2	Faults reported to responsible person in accordance with company policy.
4	Operate hoist	4.1	Loads checked for conformity to safe load capacity of hoist.
		4.2	Hoist safely operated to the requirements of operator's manual and stated regulatory authority.
		4.3	Hoist shut down, rendered safe and secured at end of work period to requirements of company and operator's manual.

## RANGE STATEMENT

This unit applies to the operation of all configurations of cantilever, platform and personnel/materials hoists.

Materials platform hoists are for the hoisting of goods and materials only and may, but not include limited to:

- car
- bucket
- platform

Personnel and materials hoists are for the hoisting of personnel, goods and materials and may be:

- cantilevered hoist
- tower hoist
- multiple winch operation

Cantilevered from and travelling up and down the face of the support structure.

Personnel and materials hoists consist of a car, structure and machinery or other equipment associated with the hoist.

OH&S requirements to be in accordance with Statutory legislation and regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- operating of hoists

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- gloves
- hard hat

Reporting of faults should be in accordance with worksite operation procedures and may be verbal or written.

All work and work practices undertaken to legislative and statutory regulations in accordance with Work safety and the National Standards for Users and Operators of Industrial Equipment.

## EVIDENCE GUIDE

Competency is to be demonstrated by operating a mechanical hoist.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and hoist operations
- indicate compliance with organisational quality procedures and processes within the context of operating mechanical hoists and handling materials
- identify work program and details of materials and equipment to be moved
- correctly apply safety check procedures for pre-operation of hoist under load
- apply correct procedures in placing material loads to hoist platform
- accurately record information related to checks and tests
- safe and effective procedures applied for operational use of hoist
- identify typical faults and problems that occur and necessary action taken to rectify
- interactively communicate with other personnel to carry out safe and effective hoist operations

### (2) Pre-requisite Relationship of Units

- BGCOR0011A Carry out OH&S requirements
- BGCOR0061A Use plant and equipment
- BGCOR0111A Handle construction materials and safe disposal of waste
- BGCOR0272A Operate elevating platform

**(3) Underpinning Knowledge and Skills**

Knowledge  
knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations
- regulations governing hoist operations
- materials
- plant and equipment
- loading factors
- delivery documentation
- mechanical connections and maintenance
- site communications

Skills  
The ability to:

- work safely
- organise work
- handle materials
- use tools and equipment
- communicate effectively
- record information

**(4) Resource Implications**

The following resources should be provided:

- worksite operation
- mechanical hoist
- daily schedule and documented details

**(5) Method of Assessment**

Competency should be assessed while tasks are undertaken.

Assessment may be by intermittent checking at various stages of each task application or at the completion of each task in accordance with the performance criteria.

**(6) Context of Assessment**

Competency may be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are being done under direct supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 3	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 1	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGPAD0772A: Apply paint by spray**

## Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and apply paint by spray application, and applies to individuals working in painting and decoration trades in the construction industry.

## Competency Field:

General Construction

<b>ELEMENT OF COMPETENCY</b>		<b>PERFORMANCE CRITERIA</b>	
1.	Plan and prepare work	1.1	Occupational Health & Safety (OH&S) requirements for applying sprayed painted finishes and of workplace environment recognised and adhered to.
		1.2	Quality Assurance requirements of company's painting and decorating operations recognised and adhered to.
		1.3	Materials checked for conformity against specifications and finishes schedule.
		1.4	Appropriate personal protective equipment selected, correctly fitted and used.
		1.5	Tools and equipment selected consistent with job rectified/or requirements, checked for serviceability and any faults reported to appropriate person.
		1.6	Safety hazards identified and correct procedures used to reduce risk to self and others.
2.	Prepare materials, unit and application area	2.1	Area set up for application processes to suit unit or application area.
		2.2	Adequate lightening and ventilation to application area provided.
		2.3	Measures taken to ensure dust free area.
		2.4	Paint mixed and viscosity adjusted to allow for application process.
		2.5	Unit/area prepared, where applicable, by covering, removing and/or masking off to specification areas not to be painted.
		2.6	Erect and dismantle scaffolding, where applicable, to job and OH&S requirements.

- 
- |    |                                 |     |  |
|----|---------------------------------|-----|--|
| 3. | Set up and test spray equipment | 3.1 | Compressor or airless spray unit set -up in designated operating location, where applicable.   |
|    |                                 | 3.2 | Correct fluid tip, air cap, hoses, filters and tips selected and fitted.   |
|    |                                 | 3.3 | Fittings checked for secure fitting.   |
|    |                                 | 3.4 | Safety devices checked to ensure operational.  |
|    |                                 | 3.5 | Equipment tested and defects corrected to operational and manufacturer's requirements.   |
| 4. | Apply paint by spray            | 4.1 | Spray gun held at appropriate distance from surface and operated to designed requirement.  |
|    |                                 | 4.2 | Paint applied by spray to surface using correct overlapping technique to achieve an even finish to specification.                          |
|    |                                 | 4.3 | Defects in coating identified and corrective action taken.   |
| 5. | Clean up and store equipment    | 5.1 | Spray equipment dismantled, cleaned and maintained.  |
|    |                                 | 5.2 | Fittings and equipment cleaned with correct solvent or water without damage maintained and stored safely to manufacturer's specifications. |
|    |                                 | 5.3 | Area cleaned and waste disposed of safely.   |
|    |                                 | 5.4 | Unused materials sealed and stored.  |

## RANGE STATEMENT

This unit applies to the application of pigmented coatings by spray.

Spray application includes both air atomised-spray applications and airless spray units.



Quality Assurance requirements may include but not limited to:

- quality of materials
- preparation of surfaces
- application techniques
- cleanliness of application areas
- specified finish
- maintenance of equipment as per recommendations

Paint coatings may include:

- Solvent-borne (alkyd, urethane, urethane/alkyd, urethane oil or modified alkyd resins)
- latex (PVA, PVA/acrylic, acrylic and styrene acrylic)
- paving paints
- roofing paints (latex and solvent -borne)
- two-pack epoxy and polyurethane
- chlorinated rubber
- anti graffiti paints

Tools and equipment may include:

- spray guns
- sanders
- air compressor
- hoses, tips, filters and other fittings
- brushes
- vacuum cleaner
- drop sheets
- masking equipment
- diaphragm or piston airless spray unit (electrical/pneumatic/petrol)
- scaffold including planks, trestles, stepladders and aluminium mobile

Occupational Health & Safety requirements may include:

- protective clothing
- protective equipment
- hazardous materials
- workplace conditions and isolating areas
- use of plant and equipment
- emergency procedures

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators including cartridge and supplied-air
- ear muffs/plugs
- caps
- jacket
- overalls

Corrective action to include:

- adjust viscosity
- rectify gun problem
- adjust spray technique

Reporting of faults to be in accordance with organisation's worksite procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the performance of applying a painted finish by spray that is free from defects and is of the specified thickness, sheen, opacity and colour.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational quality procedures and processes within the context of applying paint using spray equipment
- select and use of appropriate process, tools and equipment
- inspect fittings and hoses for serviceability prior to connection to pressure lines for spray equipment
- use safe and effective methods for spray application of paint
- clean gun and fittings immediately after task completed
- protect adjoining surfaces by drop-sheets and/or masking
- apply accurate and efficient sealing if masking abutted surfaces
- identify typical faults and problems that occur and necessary action taken to rectify
- prepare surface as per manufacturer's specification in compliance with substrate requirements
- interactively communicate with others to ensure safe and effective work procedures
- calculate quantity of materials

### (2) Pre-requisite Relationship of Units

Pre-requisites to this unit are:

- BCGCOR0061A Use plant and equipment
- BCGCOR0212A Prepare surfaces

This unit may be assessed concurrently with:

- BCGPAD0191A Prepare for painting and decorating
- BCGPAD1323A Prepare surfaces for painting and decorating
- BCGPAD1293A Match specified paint colour
- BCGPAD1303A Apply clear timber finish

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- specifications
- spray equipment
- paint and preparatory materials
- spray application and procedures
- tools and equipment
- hazardous materials
- maintenance of equipment
- measuring, marking and masking

Skills

The ability to:

- work safely
- interpret specifications
- organise work
- measure and mask work
- use spray equipment
- apply paint
- use tools and equipment
- communicate effectively
- clean equipment
- store equipment

**(4) Resource Implications**

The following resources should be provided:

- workplace location
- spray equipment
- spray booth for air-atomised spray application
- tools and equipment
- specifications and appropriate materials for activity

**(5) Method of Assessment**

Competency should be assessed while tasks are undertaken.

Assessment should involve:

- observation of work processes
- questioning related to underpinning knowledge

Assessment may be by intermittent checking at various stages of each task a pplication or at the completion of each task in accordance with the performance criteria.

**(6) Context of Assessment**

Competency should be assessed in the normal or simulated workplace environment.

Assessment should be while tasks are undertaken either i ndividually or as part of a team operation under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1	Level 2	Level 3
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 3	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 2	
Use technology	Level 3	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGTIL1092A: Lay and repair wall and floor tiles**

Competency descriptor:

This unit deals with the skills and knowledge required to lay and repair wall and floor tiles, and applies to individuals involved in tile laying in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	1.1 Quality Assurance requirements of company's tiling operations recognised and adhered to. 1.2 Occupational Health & Safety (OH&S) requirements for workplace environment and preparing for and laying and repairing tiled surfaces identified and adhered to. 1.3 Materials checked for conformity against drawings and specifications and, where applicable, sample tile. 1.4 Appropriate personal protective equipment selected, correctly fitted and used. 1.5 Tools and equipment selected to carry out processes consistent with job requirements and checked for serviceability.
2. Set out tiling job	2.1 Prepare area to be tiled to requirements of specifications. 2.2 Tile work set out to be symmetrical, balanced and involves minimal waste to specifications and Standards for the Installation of Ceramic Tiles. 2.3 Waterproof membrane fitted and laid in wet areas to local government regulations.
3. Cut tiles as required	3.1 Tiles cut without jagged or flayed edges. 3.2 Recess hole or curve cut by hand or machine to shape and size within 1mm. 3.3 Tile jolly-edged to form a mitre so that biscuit is not exposed at the joint.

- 4. Fix wall tiles
  - 4.1 Mortar and/or adhesive prepared, where applicable, and applied to tile/surface in accordance with manufacturer's recommendations.
  - 4.2 Tiles prepared and fixed with pad tiles set to level alignment.
  - 4.3 Horizontal joint checked for straightness and tile edges and surface alignment checked.
  - 4.4 Tiles fixed to alignment maintaining designed pattern to specification.
  - 4.5 Even margins shown around openings, frames and fittings where feasible.
  - 4.6 Bottom and side course cut and fixed to rake, if required.
  - 4.7 Splayed, manufactured, formed or aluminium covers fixed, as required.
  - 4.8 All vertical tiles finished plumb and true to square corners.
  - 4.9 All joints maintained straight and uniform in width with due allowance for tolerance of tile.
  - 4.10 Expansion gaps built in accordance with specifications.
  - 4.11 Mitre joints made, maintaining glazing on mitre with no chips and uniform mitre.
- 5. Grout tile face
  - 5.1 Joints cleaned and prepared to receive grout according to manufacturer's specifications.
  - 5.2 Grout mixed and applied to manufacturer's specifications.
  - 5.3 Tiles cleaned and polished to specifications, removing all dust from surface and joints.
- 6. Fix vertical mosaic sheets
  - 6.1 Surface rendered to manufacturer's specifications and standards for mosaic.
  - 6.2 Sheets pre-grouted if required and paper faced and mesh backed mosaics fixed to background with adhesive.

- 6.3 Adjustments made to ensure spacing uniform and pattern and alignment maintained.
    - 6.4 Area finished with mosaics level to line, if applicable, surface straight and flat and grout finished to specifications.
  - 7. Lay floor tiles using screeded mortar
    - 7.1 Floor checked for level/falls square and membranes and reinforcing installed if required.
    - 7.2 Surface prepared free from contaminants and residues to receive screeded mortar.
    - 7.3 Cement mortar prepared to appropriate consistency and floor slurried as per specifications.
    - 7.4 Floor area tiled to specifications. Expansion gaps inserted as specified by manufacturer.
    - 7.5 Grout mixed and applied to job and manufacturer's specifications.
    - 7.6 Finished tile work polished and cleaned to specifications.
  - 8. Lay floor tiles using adhesives
    - 8.1 Adhesive correctly matched with tile type according to usage and climatic conditions.
    - 8.2 Surface prepared free from residue and protrusions.
    - 8.3 Adhesive mixed to manufacturer's specifications, where applicable.
    - 8.4 Tiles fixed to manufacturer's specifications and to Building Standards. Expansion gaps left as specified between walls and tiles.
    - 8.5 Grout mixed and applied to clean joints and surface according to manufacturer's specifications.
    - 8.6 Finished tile work polished and cleaned to specifications.
  - 9. Fix slate
    - 9.1 Slate prepared by dusting or washing tiles to specifications.
    - 9.2 Colours/characteristics identified as per architect's drawings and specifications.

- |    |   |  |
|----|---|--|
|    | 9.3                                       | Slate laid, maintaining bond if applicable, with joints uniform in size and surface as flat as practicable.      |
|    | 9.4                                       | Grout or mortar applied and slate surface cleaned and sealed to manufacturer's specifications.                   |
| 10 | Tile treads, risers, steps and thresholds | 10.1 Rises and goings calculated according to the Building Code or determined from formed concrete steps/stairs. |
|    | 10.2                                      | Steps set out for uniform rise and take even cut on both sides.  |
|    | 10.3                                      | Packing or render support fixed where applicable and riser tiles fixed to true alignment.                        |
|    | 10.4                                      | Treads infill and thresholds fixed in line with the top edge of risers within -1mm.                              |
|    | 10.5                                      | Grout applied to wet joints and finished flush with tiles to a smooth finish.                                    |
|    | 10.6                                      | Finished tile-work cleaned polished and free of pitted, chipped, cracked or scratched tiles resulting from work. |
| 11 | Repair damaged tile-work                  | 11.1 Damaged tiles/s carefully removed avoiding damage to surrounding tiles.                                     |
|    | 11.2                                      | Old bedding cleaned and cleared to allow placement of replacement tile.  |
|    | 11.3                                      | Replacement tiles selected and cut where applicable to match existing face and pattern.                          |
|    | 11.4                                      | Tiles fitted and fixed to maintain alignment with joints to uniform spacing.                                     |
|    | 11.5                                      | Grouting carried out and tile face cleaned to specified finish.  |
| 12 | Clean up                                  | 12.1 Area cleared to specification.  |
|    | 12.2                                      | Waste and unwanted material disposed of safely.  |
|    | 12.3                                      | Unused materials stored/stacked.   |
|    | 12.4                                      | Tools and equipment cleaned, maintained and stored.  |



## RANGE STATEMENT

This unit applies to the laying and fixing of floor and wall tiles.

Repair work to include heritage tiling.

Applies to walls, floors steps and includes the following types of tiles:

- ceramic
- terra cotta
- granite
- slate
- mosaics

Surfaces to which tiles may be fixed include:

- plasterboard
- fibre cement sheet
- brickwork
- block-work
- concrete
- rendered face

Tools and equipment may include but are not limited to:

- tile cutters and scribes
- masonry drill bits
- measuring tape/rule
- trowels
- straight edge
- levels
- wet saw
- scrapers

Laying and fixing of ceramic tiles to be in accordance with:

- Standards Adhesives for fixing ceramic tiles
- Standards for the installation of ceramic tiles

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators/dust masks
- knee pads
- ear plugs/muffs
- hard hats

Quality Assurance requirements may include:

- condition of tile
- quality of prepared surfaces
- quality of materials
- setting out procedures
- application procedures
- specified finish
- attention given to specifications of work
- workplace operations and procedures

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- protective clothing and equipment
- use of tools and equipment
- handling of materials
- hazardous materials
- use of tools and equipment
- working platforms

Methods of fixing tiles include:

- adhesives
- cement mortar
- cement mortar with adhesive additive

## EVIDENCE GUIDE

Competence is to be demonstrated by carrying out both wall and floor tiling on both solid and sheet backgrounds using at least three separate types of tiles, one of which is to be mosaics, from those listed in the range of variables statement.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and tiling operations
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within context of laying and repairing wall and floor tiles
- inspect background surface for conformity with requirements of job and specified adhesives
- set tiles symmetrical and accommodate fittings and fixtures where possible
- mark and cut holes and curves accurately to required locations
- cut tiles to conform to size and shape to ensure consistent joint size is achieved
- ensure tiles finished to line, level, square and flush face
- identify faults and problems that occur and necessary action taken to rectify

### (2) Pre-requisites Relationship of Units

Pre-requisites for this unit are:

- BCGCOR0051A Use hand and power tools
- BCGCOR0081A Use simple levelling devices
- BCGTIL0121A Prepare for construction process (wall and floor tiling)
- BCGCOR0212A Prepare surfaces
- BCGCOR0242A Carry out levelling

This unit may be concurrently assessed with:

- BCGTIL1103A Tile corners

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- workplace and equipment safety requirements
- drawings and specifications
- preparation of surfaces
- setting out and levelling
- types of tiles and material characteristics
- adhesives and methods of application
- mortar composition
- hazards associated with solvents, adhesives and cement/epoxy based grouts
- tools and equipment
- cutting of tiles
- finishing techniques
- calculation of material requirements

#### Skills

The ability to:

- work safely
- interpret drawings and specifications
- organise work
- set-out work area
- use tools and equipment
- lay and fix tiles
- calculate material quantities
- communicate effectively
- cut tiles
- grout

### (4) Resource Implications

The following resources should be provided:

- workplace location with surface/s prepared for tasks
- tools and equipment appropriate to tile laying and fixing processes
- tiles and materials appropriate to proposed tasks
- drawings and specifications/documentation relevant to activity

### (5) Method of Assessment

Competency should be assessed through direct observation of application to tasks and questions related to underpinning knowledge.

Competency in this unit may be determined concurrently, based upon integrated work.

Competency should be assessed under guidance, checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken individually under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualification Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 3	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 3	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGPAD1282A: Apply paint by brush/roller**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and apply paint to surface using brush/roller, and applies to individuals working in painting and surface finishing trades.

Competency Field:

General Construction, Building Restoration

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

- |    |  |     |  |
|----|--|-----|--|
| 1. | Select and prepare materials and equipment | 1.1 | Quality Assurance requirements of company's painting operations recognised and adhered to.   |
|    |  | 1.2 | Occupational Health & Safety (OH&S) requirements for workplace environment preparing and applying paint by brush and roller are recognised and adhered to. |
|    |  | 1.3 | Materials checked for conformity with specifications.  |
|    |  | 1.4 | Appropriate personal protective equipment selected, correctly fitted and used in accordance with safe working standards.                                   |
|    |  | 1.5 | Tools and equipment selected are consistent with the requirements of job, checked for serviceability and any faults reported and/or rectified.             |
|    |  | 1.6 | Safety hazards identified and correct procedures used to reduce risk to self and others.   |
| 2. | Prepare two-pack material                  | 2.1 | OH&S requirements for preparing and applying two -pack paint material by brush and roller recognised and adhered to.                                       |
|    |  | 2.2 | Each component thoroughly stirred using separate stirring sticks.  |
|    |  | 2.3 | Correct amounts of each material mixed in a third container when required, to manufacturer's specified ratio with drying time recognised.                  |
| 3. | Prepare single pack material               | 3.1 | Material thoroughly stirred or boxed to manufacture recommendation.  |
|    |  | 3.2 | Reducer or water added to adjust viscosity as required.  |

4.	Erect work platform (if required)	4.1	Work platform erected where required to appropriate working height and according to OH&S requirements.
5.	Examine and prepare surface for finishing	5.1	Surface examined and prepared as per manufacturer's specification in compliance with substrate requirements.
6.	Apply paint with brush/roller	6.1	Job location checked to ensure provision of adequate ventilation and precautions taken to prevent fire and/or explosion.
		6.2	Brush, roller or brush/roller combination selected for job as per surface profile, size of area and type of paint and finish specified.
		6.3	Paint applied as per job/architect/paint manufacturer specifications to achieve required level of opacity, finish texture and sheen. - using appropriate technique
7.	Clean-up	7.1	Area cleaned of debris.
		7.2	Waste and unwanted material disposed of safely.
		7.3	Unused materials sealed and stored.
		7.4	Equipment cleaned safely, using the correct solvent in accordance with manufacturer's instructions.
		7.5	Equipment maintained and stored correctly.

## RANGE OF STATEMENT

This unit applies to the application of surface coatings by brush, roller or a combination of brush and roller and should be read in conjunction with National Building Standard for the painting of buildings.

Types of paint include:

- solvent-borne (alkyd, urethane, urethane/alkyd, urethane oil or modified alkyd resins)
- latex (PVA, PVA/acrylic, acrylic and styrene acrylic)
- polyurethane clear/varnish
- paving paints
- roofing paints (latex and solvent -borne)
- bituminous paint

Paint products can be classified as:

- sealers
- primers/wash primers
- sealer/undercoats
- undercoats/intermediate coats
- finish coats
- thinner

- two-pack epoxy and polyurethane
- chlorinated rubber
- water-repellents for timber
- water repellents for concrete or masonry
- anti-graffiti paints
- roofing compound
- wood stains

Surfaces to be painted include:

- all common profiles encompassing the full range of natural timber products
- ply
- building boards (including MDF and particle board)
- fibre cement products
- iron and steel
- zinc coated/galvanised steel
- zinc alloy coated steel products
- aluminium products
- copper and brass
- lead
- masonry products
- clay bricks
- concrete blocks
- in-situ-concrete
- cement render
- set plaster
- plaster glass products
- paper-faced gypsum plaster board
- paintable plastic products
- previously coated/treated surfaces in a sound or unsound condition.

Horizontal or vertical surface application.

Tools and equipment may include but not limited to:

- scrapers
- filling knives/blades
- putty knives
- duster brushes
- hand sanders
- mechanical sanders
- paint stirrers
- drop sheets
- heat and flame paint removal equipment
- wire brushes
- hammer
- nail punches
- paint buckets
- brush-ware and brush-ware accessories
- roller frames
- covers
- buckets
- roller accessories

Work platforms can include:

- ladders
- step ladders
- trestles
- planks
- hop-ups
- aluminium mobile scaffolding
- scissor-lift

OH&S requirements can include:

- those associated with exposure to hazardous materials
- solvents
- lead
- chemicals
- fumes/gases
- asbestos fibres
- confined spaces

OH&S requirements can include:

- manual handling
- falling objects
- electrical
- fire
- equipment and machinery faults
- faults associated with work access platforms
- faults related to poor “house keeping”

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators including cartridge and supplied-air
- ear muffs/plugs
- caps
- jackets
- overalls

## EVIDENCE GUIDE

Competence is to be demonstrated by the application of a range of surface coatings under working conditions and over time including solvent borne, latex and two -pack to a range of surfaces using brushes, rollers and a combination of brush/roller.



**(1) Critical Aspects of Evidence**

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and process within context of painting
- mix paint thoroughly prior to use
- protect surrounding surfaces by drop sheets or masking or removal of objects
- prepare surface as per manufacturer's specification in compliance with substrate requirements
- check colour and finish against specifications before applying paint
- choose correct paint system in accordance with environment, finish and substrate requirements
- identify faults and problems that occur and necessary action taken to rectify
- calculate quantities of materials

**(2) Pre-requisite Relationship of Units**

Pre-requisite skills:

- BCGCOR0061A Use plant and equipment
- BCGCOR0212A Prepare surfaces

This unit may be assessed concurrently with:

- BCGPAD1322A Prepare surfaces for painting and decorating
- BCGPAD1293A Match specified paint colour
- BCGPAD1302A Apply clear wood finish
- BCGPAD0191A Prepare for painting and decorating

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- specifications
- surface coatings technology including specification of paint systems for interior and exterior painting projects to maximise durability, protection and aesthetic considerations
- compatibility of preparatory materials and various types of paint.
- hazards associated with solvents, chemicals and dust
- tools and equipment
- variances in work carried out within sectors of the painting and decorating industry
  - new building  
(residential/commercial/high rise)  
maintenance/renovation/refurbishment
  - shop-fitting
  - restoration
  - conservation
  - industrial/protective coatings
- responsibilities with regard to:
  - heritage listed buildings
  - conservation areas
  - environmental requirements

Skills

The ability to:

- work safely, efficiently and effectively
- organise work
- interpret specifications
- take off dimensions, quantities, types of materials, position of materials and application requirements
- identify and select materials for application
- use tools equipment and materials
- prepare materials
- apply materials
- check finished work
- clean an area and dispose of waste
- store materials/components
- respond to emergency situations
- communicate effectively

**(4) Resource Implications**

- workplace or simulated workplace location.
- tools and equipment appropriate to processes
- paint and material required for activity
- specification for proposed tasks

**(5) Method of Assessment**

Competency should be assessed through direct observation and questions related to underpinning knowledge.

Competency should be assessed under general guidance checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 3	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 3	
Solve problems	Level 1	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGPAD1322A: Prepare surfaces for painting and decorating**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare surface for painting and decorating, and applies to individuals applying paints and other surface coating and decorating materials.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Select and prepare materials and equipment	1.1	Quality Assurance requirements of company's painting and decorating operations recognised and adhered to.
	1.2	Occupational Health and Safety (OH&S) requirements for preparing new and previously painted surfaces for painting and decorating are recognised and adhered to including lead and asbestos fibres.
	1.3	Materials checked for conformity against specifications.
	1.4	Appropriate personal protective equipment selected, correctly fitted and used in accordance with safe working standards.
	1.5	Tools and equipment selected consistent with job requirements, checked for serviceability and any faults reported and/or rectified.
	1.6	Safety hazards identified and correct procedures used to reduce risk to self and others.
2. Erect work platform	2.1	Work platform erected where required to appropriate working height according to OH&S requirements.
3. Prepare new or un-coated surfaces for painting or clear finish	3.1	Specific substrate properties identified and precautions taken to ensure maximum adhesion of subsequent surface coatings.
	3.2	Surface prepared as per manufacturer's specification in compliance with substrate requirements, hazardous materials warnings and paint systems.
	3.3	Surface imperfections stopped, filled and sanded to a smooth finish ready for painting.

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- |    |   |     |   |
|----|---|-----|---|
| 4  | Prepare previously coated surfaces for painting or clear finish | 4.1 | Surface to be painted identified as either sound or unsound for painting.   |
|    |   | 4.2 | Where surface deemed to be unsound, removed using the most appropriate method.  |
|    |   | 4.3 | Where surface is deemed to be sound, prepare surface by most appropriate method.  |
|    |   | 4.4 | Surface imperfections corrected and cracks, filled and sanded to smooth finish ready for painting.  |
| 5. | Prepare surface for wallpaper                                   | 5.1 | Determine condition and texture of surface and its suitability to wallpaper application.  |
|    |   | 5.2 | Where surface to be wallpapered deemed to be unsound, remove using the most appropriate method.   |
|    |   | 5.3 | Where surface deemed to be sound, prepare surface by most appropriate method.   |
|    |   | 5.4 | Surface imperfections corrected and cracks filled and sanded to smooth finish ready for application of wallpaper.                         |
| 6. | Remove wallpaper and prepare surface for painting               | 6.1 | Determine type of wallpaper to be removed.  |
|    |   | 6.2 | Wallpaper removed by dry stripping and/or soaking or by steam stripper observing all Occupational Health & Safety standards requirements. |
|    |   | 6.3 | Where surface deemed to be sound, prepare surface by most appropriate method.   |
|    |   | 6.4 | Where surface deemed to be unsound, repair surface by most appropriate method.  |
|    |   | 6.5 | Surface imperfections stopped, filled and sanded to smooth finish ready for application of paint.   |
| 7. | Prepare surface for decorative painted finishes                 | 7.1 | Determine condition of surface and its suitability to decorative finishes.  |
|    |   | 7.2 | Where surface to be decorated deemed to be unsound, remove by most appropriate method.  |

- |             |     |   |
|-------------|-----|---|
|             | 7.3 | Where surface deemed to be sound, prepare surface by most appropriate method.   |
|             | 7.4 | Surface imperfections corrected, and cracks stopped, filled and sanded to a smooth finish ready for application of specified decorative paint finish. |
| 8. Clean up | 8.1 | Area cleaned.   |
|             | 8.2 | Waste and unwanted material disposed of safely.   |
|             | 8.3 | Unused materials sealed and stored in a cool place.   |
|             | 8.4 | Equipment and machinery maintained and stored correctly.  |

## RANGE OF VARIABLES

This unit applies to the preparation of surfaces for painting and decorating processes. It should be read in conjunction with the relevant requirements for the painting and decorating.

New surfaces to be prepared may include:

- all common profiles encompassing the full range
- natural timber products
- ply
- building boards fibre cement products
- iron and steel
- zinc coated steel products
- aluminium products
- copper
- brass
- lead
- masonry products
- clay bricks
- concrete blocks
- in-situ-concrete
- cement render
- set plaster
- plaster glass products
- paper-faced gypsum plaster board
- paintable products
- previously coated/treated surfaces

Horizontal or vertical surface application.

Previously coated surfaces in a sound condition may include:

- Painted surfaces in good condition or surfaces that are covered in a film of grease, dust, mould, mild efflorescence, mild chalking or smoke damaged

Previously coated surfaces in an unsound condition may include:

- Paint films which are blistering, flaking, peeling or cracking

Preparation of previously coated surfaces in a sound condition may include:

- sanding
- washing down using soap
- solvents
- detergent
- use of water blaster

Preparation of previously coated surfaces in an unsound condition may include:

- burning off
- abrasive grit
- water blasting
- grinding
- sanding
- scraping (mechanical or hand)
- chemical stripping

Tools and equipment may include but not limited to:

- scrapers
- filling knives/blades
- putty knives
- duster brushes
- hand sanders
- mechanical sanders
- paint stirrers
- drop sheets
- heat and flame paint removal equipment
- wire brushes
- hammer
- nail punches
- paint pan/buckets
- brush-ware and brush-ware accessories
- roller frames
- covers
- buckets and roller accessories
- water blaster
- spray equipment
- sand blaster

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- respirators including cartridge and supplied-air
- ear muffs/plugs
- caps
- overalls

Work platforms can include:

- ladders
- step ladders
- trestles
- planks
- hop-ups
- aluminium mobile scaffolding
- scissor-lift

Occupational Health & Safety (OH&S) requirements can include:

Those associated with exposure to hazardous materials:

- solvents
- lead
- chemicals
- fumes/gases

- asbestos fibres
- confined spaces
- manual handling
- falling objects
- electrical
- fire
- equipment and machinery faults
- faults associated with work access platforms
- faults related to poor “house-keeping”

## EVIDENCE GUIDE

Competence is to be demonstrated by the safe and effective preparation of a range of sound and unsound surfaces for painting and decorating processes.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and process within context surface preparation for painting and decorating processes
- identify requirements for surface preparation for specific examples in sound, unsound and wallpaper
- choose correct method of surface preparation in accordance with environmental, finish and substrate requirements
- remove corrosion by hand or mechanical means
- strip paint by heat removal
- remove paint by flame removal
- use solvent-based paint stripper
- wash surfaces prior to application of coatings
- dry and wet abrading by hand and mechanical application
- remove a range of wallpaper products from walls and/or ceilings
- stop, fill and sand surfaces to a smooth finish
- protect surrounding surfaces by drop sheets, masking or removal of objects
- identify surface defects and subsequent rectification of each
- identify surface coatings defects and subsequent rectification of each
- prepare surface prior to application of decorative finishes to a high standard



**(2) Pre-requisite Relationship of Units**

Pre-requisite skills:

- BCGCOR0061A Use plant and equipment

This unit may be assessed concurrently with:

- BCGCOR0191A Prepare for construction process (painting & decorating)
- BCGCOR0212A Prepare surfaces
- BCGPAD1282A Apply paint by brush/roller
- BCGPAD0772A Apply paint by spray
- BCGPAD0763A Apply decorative finishes
- BCGPAD1332A Apply wallpaper
- BCGPAD1302A Apply clear timber finish

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment as it relates to OH&S standards and requirements
- specifications interpretation
- hazards associated with lead, solvents, chemicals and dust
- variances in work carried out within sectors of painting and decorating industry and associated standards in relation to the preparation of surfaces:
  - new building (residential/commercial/high-rise)
  - maintenance/renovation/refurbishment
  - shop-fitting
  - restoration
  - conservation
  - industrial/protective coatings
- responsibilities with regard to:
  - heritage listed buildings
  - conservation areas
  - environmental requirements
- surface coatings technology
- properties and surface preparation requirements of new substrates
- surface coatings defects – prevention and/or rectification procedures
- preparatory products
- capability and maintenance of hand and power tools
- differing procedures and products associated with removal of wallpaper
- differing procedures and products associated with removal of defective coatings
- differing procedures and products associated with preparation of sound surfaces
- corrosion process and protection of metals

**Underpinning Knowledge and Skills (Cont'd)****Skills**

The ability to:

- work safely, efficiently and effectively
- organise work
- interpret specifications
- take off dimensions, quantities, types of materials, position of materials, application requirements for a wide range of surfaces
- identify and select materials for surface preparation
- use tools equipment and materials
- prepare materials
- check prepared surface for defects
- remove corrosion by hand or mechanical means
- strip paint by heat removal
- remove paint by flame removal
- remove paint using solvent -based paint stripper
- wash surfaces prior to application of coatings by hand or using equipment
- abrade surfaces using dry and wet hand and mechanical methods
- remove range of wallpaper products from walls and/or ceilings
- stop, fill and sand prepared surfaces to a smooth finish
- protect surrounding surfaces by using drop sheets, masking or removal of objects
- identify range of common surface defects and rectify each
- identify range of surface coatings defects and rectify each
- prepare surfaces for application of decorative finishes to high standard
- clean area and dispose of waste
- store materials/components
- respond to emergency situations

**(4) Resource Implications**

The following resources should be provided:

- workplace or simulated workplace location.
- tools and equipment appropriate to application processes
- materials relevant to application processes
- specifications relevant to surface preparation activities

**(5) Method of Assessment**

Competency should be assessed through direct observation of application to tasks and questions related to underpinning knowledge.

Competency should be assessed under general guidance, checking at various stages of the process and at completion of the activity against performance criteria and specifications.

**(6) Context Assessment**

Competency should be assessed in the normal or simulated workplace environment

Assessment should be while tasks are undertaken either individually or as part of a team under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level -	
Plan and organise activities	Level 3	
Work with others and in team	Level -	
Use mathematical ideas and techniques	Level 3	
Solve problems	Level 2	
Use technology	Level 3	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGCAR0423A: Install windows to wall framing**

Competency Descriptor:

This unit deals with the skills and knowledge required to competently install windows to wall framing, and applies to individuals working in the installation of windows in the construction industry.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Plan and prepare work	<p>1.1 Quality Assurance requirements for company's construction operations recognised and adhered to.</p> <p>1.2 Occupational Health &amp; Safety (OH&amp;S) requirements for installing of timber and aluminium window frames to framed walls recognised and adhered to.</p> <p>1.3 Windows for installation checked for conformity against drawings and specifications.</p> <p>1.4 Appropriate personal protective equipment selected, correctly fitted and used.</p> <p>1.5 Tools and equipment selected to carry out processes consistent with requirements of job and checked for serviceability.</p> <p>1.6 Materials for packing selected and cut to practical sizes less than width of wall studs.</p>
2. Install timber or aluminium window frame	<p>2.1 Window opening size checked to be greater than overall window frame, to clearance on width for plumb fitting of window frame and on height for fitting of sill and head to level.</p> <p>2.2 Reveals butt joined at corners and fixed securely to aluminium frames to specification.</p> <p>2.3 Sill trimmer of opening, checked for level and packers placed at ends to level, where required.</p> <p>2.4 Window frame positioned and fixed into place so that head/sill are level and stiles plumb and out of winding to specification.</p>

- 2.5 Window head and sill fixed level to + or – 1mm and faces and edges of stiles plumb to + or – 1mm.
  - 2.6 Fixing of window frame to wall frame to be through/to studs in accordance with specified fixing.
  - 2.7 Reveals or frame finished flush with face of inside wall lining.
  - 2.8 Window frame located to suit perpend and storey rod for brick veneer construction, where applicable, to + or – 2mm.
3. Clean-up
    - 3.1 Waste and unwanted material disposed of safely.
    - 3.2 Tools and equipment cleaned, maintained and stored.

## RANGE STATEMENT

This unit applies to timber and aluminium window frames installed to timber or metal wall framing.

Wall framing includes:

- masonry walls
- timber walls
- partition, nonload bearing

Quality assurance requirements may include:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to specifications of work

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammers
- spirit level
- squares
- nail bag
- chisels
- hand saws
- saw stools
- power saws
- power drills
- nail gun
- air compressor and hoses
- power leads

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- gloves
- safety helmet

Fixing methods to wall framing may include but not limited to:

- nails
- screws
- self tapping screws

Materials for packing may include:

- plywood
- hardboard
- particle board

## EVIDENCE GUIDE

Competency is to be demonstrated by installing both a timber window frame and an aluminium window frame to a framed wall. In one situation the wall frame is to be of timber construction and the other of metal.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- show compliance with organisational quality procedures and processes within the context of installing windows into wall frames
- identify location and details of window frames to be installed
- select and use appropriate processes, tools and equipment
- give particular attention to window frame being plumb and level to specifications
- carry out fixing of window frame through packing material between stiles and studs
- demonstrate safe and effective procedures to prepare and install each window
- identify typical faults and problems that occur and necessary action taken to rectify
- Interactively communicate with others to ensure safe and effective installation processes

### (2) Pre-requisite Relationship of Units

- BCGCOR0051A Use hand and power tools
- BCGCOR0081A Use simple levelling devices
- BCGCOR0242A Carry out levelling

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements
- work drawing and specifications
- wall frame construction
- window construction
- materials
- installation procedures
- tools and equipment
- fixing and fasteners

Skills

The ability to:

- work safely
- read and interpret drawings
- organise work
- use tools and equipment
- fix materials
- communicate effectively

**(4) Resource Implications**

The following resources should be provided:

- workplace location with wall framing and openings
- windows units appropriate to installation process
- tools and equipment appropriate for installation processes
- drawings and specifications

**(5) Method of Assessment**

Competency will be assessed while tasks are undertaken.

Assessment may involve:

- observation of application process
- inspection of installed unit
- questioning related to underpinning knowledge

Assessment may be by intermittent checking at various stages of each task application or at the completion of each task in accordance with the performance criteria.

**(6) Context of Assessment**

Competency will be assessed in the normal or simulated workplace environment.

Assessment will be while tasks are undertaken individually or while working with a partner under minimal supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 1	
Plan and organise activities	Level 2	
Work with others and in team	Level -	
Use mathematical ideas and techniques	Level 1	
Solve problems	Level 1	
Use technology	Level 1	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.



**BCGMAS0953A: Carry out tilt slab construction**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and carry out tilt slab construction, and applies to individuals working in carpentry, steel/fixing and masonry trades in the construction industry.

Competency Descriptor: General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Plan and prepare work	1.1	Quality Assurance requirements of company's construction operations recognised and adhered to.
	1.2	Occupational Health & Safety (OH&S) requirements for application to tasks and workplace environment recognised and adhered to.
	1.3	Work schedule, material and equipment requirements determined from project program, drawings and specifications.
	1.4	Construction and erection planned in accordance with the specifications tilt slab concrete construction.
	1.5	Appropriate personal protective equipment selected, correctly fitted and used.
	1.6	Plant, tools and equipment selected to carry out processes consistent with job requirements and checked for serviceability.
2. Set-out and prepare formwork for slab	2.1	Location and size of slab set out to the requirements of job drawings and specifications.
	2.2	Slab base prepared and sheeted to face level and alignment in accordance with specifications and drawings.
	2.3	Edge formwork prepared, placed and fixed to plumb and alignment to specification requirements and set out.
	2.4	Form oil/separative applied to formwork with mop/brush according to specifications.
3. Place and tie reinforcement and cast in fittings	3.1	Reinforcement, accessories and cast-in fittings checked for conformity to design and specifications.

- 3.2 Reinforcement and accessories located in position to drawings and specifications.
  - 3.3 Reinforcement tied and/or welded in correct placement in accordance with drawings, specifications and the Standards for Welding of Reinforcing Steel.
- 4. Place, finish and cure concrete
  - 4.1 Where requirements concrete slump tested and samples taken for tests to check conformity to specification for concrete.
  - 4.2 Concrete placed evenly and consolidated using approved vibration method to specification.
  - 4.3 Concrete surface screeded and finished to specification ensuring cast-in fittings clear.
  - 4.4 Curing process of concrete applied in accordance with specification.
- 5. Tilt, position and hold slabs
  - 5.1 Edge formwork stripped carefully ensuring no damage to slab.
  - 5.2 Braces prepared and located ready for erection process.
  - 5.3 Crane and lifting equipment located in position for safe and efficient operation.
  - 5.4 Barricades and signage, where applicable, erected to isolate safe working area.
  - 5.5 Lifting points checked and lifting equipment attached to slab and connected to crane in accordance with designed lifting arrangement.
  - 5.6 Slab/panel raised and located safely into true position.
  - 5.7 Braces fitted, fixed to floor or alternative location and secured, maintaining plumb and alignment position of panel in accordance with specifications.
  - 5.8 Lifting equipment and crane removed and remaining formwork stripped and dismantled safely.

- |    |          |     |  |
|----|----------|-----|--|
| 6. | Clean-up | 6.1 | Area cleared of waste and equipment.                       |
|    |          | 6.2 | Waste and unwanted material disposed of safely.            |
|    |          | 6.3 | Serviceable and unused materials stored/stacked.           |
|    |          | 6.4 | Plant, tools and equipment cleaned, maintained and stored. |

## RANGE STATEMENT

This unit applies to reinforced concrete panels poured onsite alongside the position to which they are raised and located. The reinforced concrete slab/panels may be poured on concrete slab or sheet formwork.

Bracing to hold slabs/panels in vertical positions may be fixed to internal slab floor, internal columns or external anchors.

Construction and erection governed by Building Codes - Tilt-up concrete and pre-cast concrete elements for use in buildings.

Quality Assurance requirements may include but not limited to:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to specifications of work
- formwork for concrete

OH&S requirements to be in accordance with Statutory Legislation and regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms

Tools and equipment may include but not limited to:

- |  |   |
|--|---|
| <ul style="list-style-type: none"> <li>• measuring tape/rule</li> <li>• hammer</li> <li>• spirit level</li> <li>• squares</li> <li>• saw stools</li> <li>• power saws</li> <li>• masonry drills</li> <li>• spanners</li> </ul> | <ul style="list-style-type: none"> <li>• nail gun</li> <li>• air compressor and hoses</li> <li>• power leads</li> <li>• shovels</li> <li>• rakes</li> <li>• screed boards</li> <li>• vibrators</li> <li>• wheelbarrows</li> </ul> |
|--|---|

Personal protective equipment may include:

- boots
- safety glasses/goggles
- ear plugs/muffs
- dust masks/respirators
- gloves
- hard hat

## EVIDENCE GUIDE

Competence is to be demonstrated by working with a team and pouring, placing, raising and locating concrete panels on-site.

### (1) Critical Aspects and Evidence

It is essential that competence be demonstrated in the critical aspects of:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment to carry out tasks
- apply organisational quality procedures and processes within the context of tilt slab construction
- give attention to accurate construction of formwork to specifications
- accurately place reinforcement, block outs and attachments for slab
- select and use appropriate concrete handling/transportation method
- place concrete ensuring no segregation and adequate compaction
- check formwork and support system periodically during pour
- screed and finish concrete to specifications
- construct and erect in accordance with Building Codes
- adopt safe and effective procedures in lifting and placement processes
- identify typical faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective workplace operations

**(2) Pre-requisite Relationship of Units**

Pre-requisites for this unit are:

- BCGCOR0061A Use small plant and equipment
- BCGSTW0262A Carry out steel fixing
- BCGMAS0292A Carry out concrete work
- BCGMAS0892A Finish concrete
- BCGMAS0923A Cure concrete
- BCGMAS0912A Place concrete

This unit may be concurrently assessed with:

- BCGMAS0912A Place concrete
- BCGMAS0892A Finish concrete
- BCGMAS0923A Cure concrete

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- workplace and equipment safety requirements including relevant statutory regulations and codes
- reinforced concrete construction
- methods of finishing concrete
- formwork for concrete
- factors affecting concrete bonding, curing and strength
- crane operations
- plant, tools and equipment
- measuring and levelling
- Building Standards for tilt slab construction
- basic signalling
- Quality Assurance
- worksite communications

Skills

The ability to:

- work safely
- organise work
- set out work
- use hand tools and equipment
- select and identify materials
- work to measurements and levels
- fix materials
- assist with crane operations
- communicate effectively

**(4) Resource Implications**

The following resources should be provided:

- work location to carry out proposed activity
- materials appropriate to application tasks
- tools, plant and equipment appropriate to construction and erection processes
- appropriate communication of documentation relevant to proposed activity

**(5) Method of Assessment**

Competency in this unit may be determined concurrently based upon integrated project work.

Competency will be assessed through direct observation of application to tasks and questions related to underpinning knowledge.

Assessment may be by intermittent checking at various stages of each task application or at the completion of each activity in accordance with the performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment will be while tasks are undertaken either individually or as part of a team under supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 3	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 3	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 3	
Solve problems	Level -	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGMAS1453A: Construct curved wall**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and construct brick/concrete block curved wall, and applies to individuals working in masonry in the construction industry.

Competency Field:

General Construction

ELEMENT OF COMPETENCY	PERFORMANCE CRITERIA
1. Plan and prepare work	1.1 Quality Assurance requirements of company's construction operations recognised and adhered to. 1.2 Occupational Health & Safety (OH&S) requirements for application tasks and workplace environment recognised and adhered to. 1.3 Delivered materials selected and checked against job drawings and specifications for quantity and description. 1.4 Appropriate personal protective equipment selected, correctly fitted and used. 1.5 Tools and equipment selected consistent with requirements of constructing curved masonry walls, checked for serviceability and any faults reported to supervisor. 1.6 Safety hazards identified and correct procedures used to minimise risk to self and others.
2. Set out	2.1 Key plan curve points plotted from job drawings and trammel centres established on footing slab. 2.2 Plan curve of wall drawn to specified location from trammel points and marked on footing slab.
3. Lay first course	3.1 Mortar mixed to specifications and spread evenly to wall location as established. 3.2 Bricks laid to plan set out for line and specified bond according to job specification. 3.3 All work carried out to job specifications and the requirements of the relevant Building Code for Masonry.



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| 4. | Lay subsequent courses and complete wall | 4.1 | Gauge maintained within tolerance specified at every course level.  |
|    |  | 4.2 | Vertical face maintained in alignment.  |
|    |  | 4.3 | Neat and accurate cuts made to blocks/bricks.   |
|    |  | 4.4 | Blocks/bricks laid level over the length of the wall to established plan profile.                           |
|    |  | 4.5 | Blocks/bricks laid to specified bond with perpendicular joints (perpends) maintained in vertical line.      |
|    |  | 4.6 | Restricted height scaffolding erected as required in accordance with job requirements and OH&S regulations. |
|    |  | 4.7 | Construction completed to requirements of job drawings and specifications.                                  |
|    |  | 4.8 | Block/Brickwork face brushed down and cleaned free of mortar.   |
| 5. | Clean-up                                 | 5.1 | Area cleared to specification.  |
|    |  | 5.2 | Waste and unwanted material disposed of safely.   |
|    |  | 5.3 | Unused materials stored/stacked.  |
|    |  | 5.4 | Tools and equipment cleaned, maintained and stored.   |

## **RANGE STATEMENT**

This unit applies to curved walls curved constructed of clay brick or concrete masonry blocks.

All work to be in accordance with the Building Code for Masonry Work

Quality Assurance requirements may include:

- workplace operations and procedures
- quality of materials
- control of handling procedures
- use and maintenance of equipment
- attention to work specifications
- colour, shape and quality of bricks/blocks
- specification of mortar mix
- specified finish

Wall may be constructed of:

- pressed clay bricks
- extruded clay bricks
- concrete masonry blocks

OH&S requirements to be in accordance with Statutory Legislation and Regulations and may include:

- workplace environment and safety
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding
- safety hazards

Personal protective equipment may include:

- safety goggles/glasses
- boots
- gloves
- dust masks/respirators
- hard hat
- overalls

Tools and equipment may include but are not limited to:

- measuring tape/rule
- hammers
- spirit level
- dumpy level
- concrete mixer
- wheelbarrows
- shovels
- masonry saw
- angle grinder
- trowels
- straight edges
- plumb rule
- jointing tools
- string line
- line pins
- line blocks
- scaffolding
- mortar boards
- buckets
- mason's square

Reporting of faults should be in accordance with company's workplace procedures and may be verbal or written.

## EVIDENCE GUIDE

Competency is to be demonstrated by the safe and accurate construction of a specified curved wall using any of the masonry types listed in the range statements.

### (1) Critical Aspects of Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace and bricklaying operations
- display compliance with organisational policies and procedures
- demonstrate appropriate selection and use of tools and equipment consistent with the requirements of constructing a curved wall
- set out wall to requirements of job drawings
- apply organisational quality procedures and process within context of curved wall construction
- selection of bricks/blocks and mortar consistent with job specification
- lay bricks/blocks to specified curve
- identify faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective work procedures
- complete construction of curved masonry wall to specification

### (2) Pre-requisite Relationship of Units

- BCGCOR0242A Carry out levelling
- BCGCOR0433A Carry out basic setting out
- BCGMAS1422A Lay bricks and blocks (wall and corner)

### (3) Underpinning Knowledge and Skills

#### Knowledge

Knowledge of:

- Brick/block expansion and growth
- control and articulation joints
- workplace and equipment safety requirements
- mortar mix composition
- range of mortar additives including plasticiser/s and/or application
- The Building Code and Standard for Masonry Work
- materials
- tools and equipment
- quantities
- scaffolding

#### Skills

The ability to:

- work safely
- use hand and power tools
- measure and calculate quantities appropriate to the task
- select materials appropriate to the task
- organise work
- set out work
- lay bricks/blocks
- erected restricted height scaffolding
- communicate effectively

**(4) Resource Implications**

The following resources should be provided:

- suitable work area appropriate to construction process
- tools, plant and equipment suitable for constructing curved walls
- appropriate communication of documentation relevant to task
- appropriate construction materials relevant to brick/blockslaying process

**(5) Method of Assessment**

Competency will be assessed through direct observation of practical application and questions related to underpinning knowledge.

Competency in this unit may be determined concurrently, based upon integrated project work.

Competency will be assessed while work is being done under direct supervision with regular checks, but may include some autonomy when working as part of a team, in order to achieve outcomes within time constraints.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated workplace setting.

Assessment will be conducted while tasks are undertaken either individually or as part of a team under limited supervision.

## CRITICAL EMPLOYABILITY SKILLS

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
<ul style="list-style-type: none"> <li>Carries out established processes</li> <li>Makes judgement of quality using given criteria</li> </ul>	<ul style="list-style-type: none"> <li>Manages process</li> <li>Selects the criteria for the evaluation process</li> </ul>	<ul style="list-style-type: none"> <li>Establishes principles and procedures</li> <li>Evaluates and reshapes process</li> <li>Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 1	
Use mathematical ideas and techniques	Level 3	
Solve problems	Level 3	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.

**BCGROF1553A: Install sheeting and cladding roofing materials**

Competency Descriptor:

This unit deals with the skills and knowledge required to prepare and install sheeting and cladding to roof frames and applies to individuals working in carpentry and roofing trades, in the construction industry.

Competency Field:

General Construction

**ELEMENT OF COMPETENCY PERFORMANCE CRITERIA**

1. Plan and prepare work	1.1	Source of job instructions accurately interpreted and technical information derived from given sources relates to roofing material to be installed.
	1.2	Occupational Health and Safety (OH&S) requirements for workplace environment and for installing metal roofing recognised and adhered to.
	1.3	Where appropriate, resources required are accurately determined/prepared and submitted to relevant personnel
	1.4	Appropriate personal protective equipment selected, correctly fitted and used.
	1.5	The correct types and quantity of metal sheeting and fasteners selected or obtained.
	1.6	Materials are handled safely and placed in a location to provide for ease of use and protection against damage or lost.
	1.7	Tools and equipment selected are consistent with job requirements, are checked for serviceability and faults identified are appropriately dealt with.
	1.8	Drawings and other like sources of technical information are safely handled and stored to prevent damage.
2. Prepare roof framing for sheeting	2.1	Access equipment (ladder/scaffolding) correctly set-up checked and confirmed safe.
	2.2	Laid out reference marks conform with job specifications and/or manufacturer's specification on relevant Building Codes.
	2.3	The transfer of levels from given points conforms with job specification.

- |    |  |   |   |
|----|--|---|---|
|    | 2.4  | The roof frame is prepared suitable for the type of sheeting material and fastening devices to be used. |   |
|    | 2.5  | Where appropriate, holes drilled/tapped are suitable for the type of fastening devices.                 |   |
|    | 2.6  | Sealants, valleys and troughs are correctly located and securely fixed in place.                        |   |
| 3. | Position and fix metal sheet-roofing materials | 3.1   | Locations for installing sheeting are rechecked and confirmed ready for installation and referenced points or starting line correctly identified. |
|    |  | 3.2   | Sheeting materials are correctly positioned and fixed to conform with job specifications.   |
|    |  | 3.3   | Sheeting are aligned vertically and horizontally and are uniform in appearance.   |
|    |  | 3.4   | All fastening devices are securely tightened.   |
|    |  | 3.5   | Valleys, hips, ridges and gables conform to job specifications and capable of providing the desired leak-proof result.                            |
|    |  | 3.6   | Overlapping profiles and overhanging tails at eaves conform with job specifications.  |
|    |  | 3.7   | There are no holes, dents or defects in the installed sheeting.   |
| 4. | Clean up                                       | 4.1   | Roof and guttering cleaned free of waste.   |
|    |  | 4.2   | Waste material disposed of safely.  |
|    |  | 4.3   | Unused materials stored/stacked.  |
|    |  | 4.4   | Tools and equipment cleaned, maintained and stored.   |

## RANGE STATEMENT

This unit applies to the installation of the range of sheeting and cladding materials used for roofing across the range of roof frame structures

Source of information:

- Building drawings, job specifications, oral/written job instructions, relevant statutory regulations, manufacturers' technical information, schedules, health and safety regulations

Roofing systems may include but not limited to:

Site assembled systems

- gable to gable
- hips
- valleys

OH&S requirement to be in according with Statutory Regulation and may include:

- workplace environment and safety
- fall safe protection
- protective clothing and equipment
- use of tools and equipment
- handling of materials
- working platforms and scaffolding

Single skin systems

- gable -to-gable
- hips
- valleys

Resources may include:

Materials, tools, equipment and manpower

Materials/components:

- (a) Site assembled systems: - natural finish/coated profiled fibre cement sheet materials, natural finished/coated profiled metal sheet materials, profiled translucent sheet materials, profiled foamed insulating materials, mineral/glass wool insulating materials, plastic membrane materials, spacers, lining boards, profiled metal liners, flashings, fitting, sealers, fillers, clips and fasteners
- (b) Single skin systems:- natural finish/coated profiled fibre cement sheet materials, natural finished/coated profiled metal sheet materials, profiled translucent sheet materials, flashings, fitting, sealers, fillers, and fasteners
- (c) Fabricated composite systems: - profiled coated metal prefabricated composite panel materials, profiled translucent sheet materials, flashings, fittings, sealers, fillers, fasteners



Locations may include:

- Old and new roofing situations

Backgrounds may include:

- Metal and timber, rafters, etc., previous installed shingles, valleys and troughs

Tools and equipment may include but not limited to:

- general purpose saw
- hacksaw
- hand drill
- hand shears
- nibbler
- riveting tools
- reciprocating saw
- hammer
- measuring tape
- spirit levels
- straight edge
- chalk line
- scaffolding
- mastic gun
- screw gun
- screwdriver
- ladder
- spanner

## EVIDENCE GUIDE

Competency is to be demonstrated by setting out and installing metal sheeting and cladding roofing to a roof frame incorporating irregular shapes or unequal pitches.

### (1) Critical Aspects and Evidence

It is essential that competence be observed in the following aspects:

- demonstrate compliance with Occupational Health and Safety regulations applicable to workplace operations
- indicate compliance with organisational policies and procedures
- select and use appropriate processes, tools and equipment
- apply organisational quality procedures and processes within the context of sheeting/cladding an irregular roof
- inspect roof framing to ensure all structural members are in place and fastened
- check roof surfaces to ensure all valley guttering, flashings and soakers are in place, where applicable
- install fall safety devices to regulatory requirements
- accurately cut sheeting to line for finishes around openings, gutters and gable end
- position and secure sheeting in accordance with manufacturer's recommendations
- identify faults and problems that occur and necessary action taken to rectify
- interactively communicate with others to ensure safe and effective roofing operations

### (2) Pre-requisite Relationship of Units

- Nil

**(3) Underpinning Knowledge and Skills**Knowledge

Knowledge of:

- information sources: site, detailed drawings, etc.
- types of, advantages and limitation of metal sheeting and cladding roof materials
- procedures for installing sheeting and cladding roofing materials
- types of sealants - gun applied – preformed strip
- types of profile closure
- responsibility with regard to building regulations
- fall safety devices
- types, method/purpose of fasteners:
  - crown fastening
  - valley fastening self-tapping, self-drilling, stand off fasteners
  - hook/crook bolts
- screw fastening, rivet fastening
- types/purpose of spacers and profile fillers
- types and purpose of sealants

Skills

The ability to:

- read and interpret blueprints, drawings, schedules and other technical information
- identify materials, tools, equipment and manpower requirements
- estimate job and prepare material lists
- set up and check access equipment
- measure and mark off reference points
- level and plumb reference marks
- cut shape and bend materials to form valley troughs, eaves, caps, etc.
- fasten joints to form valley troughs, eaves caps
- install fall safety devices
- drill and tap holes in metal rafters etc.
- fit and install valleys and troughs
- position fit, fix and secure troughs, membranes, fillers, etc.
- install metal sheeting and cladding materials using range of fastening devices
- install translucent sheet materials
- install ridge caps
- apply sealants

**(4) Resource Implications**

The following resources should be provided:

- completed roof structure ready for installing sheeting or cladding
- tools and equipment appropriate for installation processes
- roof sheeting or cladding and associated materials required for installation
- specifications for application of roof sheeting/cladding

**(5) Method of Assessment**

Competency will be assessed through direct observation of application to tasks and questions related to underpinning knowledge.

Competency will be assessed under general guidance checking at various stages of the process and at the completion of the activity against performance criteria and specifications.

**(6) Context of Assessment**

Competency may be assessed in the workplace or simulated work setting.

Assessment will be while tasks are being done either individually or as part of a team under limited supervision.

**CRITICAL EMPLOYABILITY SKILLS**

Three levels of performance denote level of competency required to perform a task. These levels do not relate to the NCTVET Qualifications Framework. They relate to the seven areas of generic competency that underpin effective workplace practices.

Levels of Competency		
Level 1.	Level 2.	Level 3.
Carries out established processes Makes judgement of quality using given criteria	Manages process Selects the criteria for the evaluation process	<ul style="list-style-type: none"> <li>• Establishes principles and procedures</li> <li>• Evaluates and reshapes process</li> <li>• Establishes criteria for evaluation</li> </ul>

Collect, analyse and organise information	Level 2	
Communicate ideas and information	Level 2	
Plan and organise activities	Level 2	
Work with others and in team	Level 2	
Use mathematical ideas and techniques	Level 2	
Solve problems	Level 2	
Use technology	Level 2	

Please refer to the Assessment Guidelines for advice on how to use the Critical Employability Skills.